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APPARATUS AND PROCESS FOR REAGENT FLUID DISPENSING AND
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ABSTRACT:

A system for printing and dispensing chemical reagents in precisely controlled volumes onto a medium at a precisely controlled location. A jetting tube (432), comprising an orifice (433) at one end and a fluid receiving aperture (431) at the other end, is concentrically mounted within a cylindrical piezo-electric transducer (434). The fluid receiving aperture (431) is connected to a reservoir (200) containing a selected reagent by means of a filter (300). The reservoir is pressurized by a regulated air supply. An electrical signal of short duration is applied to the transducer. The pulse causes the transducer (434) and the volume defined by the jetting tube (432) to expand, thereby drawing in a small quantity of reagent fluid. The cessation of the pulse causes the transducer (434) and the volume of the jetting tube (432) to de-expand, thereby causing at least a substantially uniformly sized droplet of reagent fluid to be propelled through the orifice (433). The droplet may be directed to impact a printing medium or collected in a dispensing receptacle.

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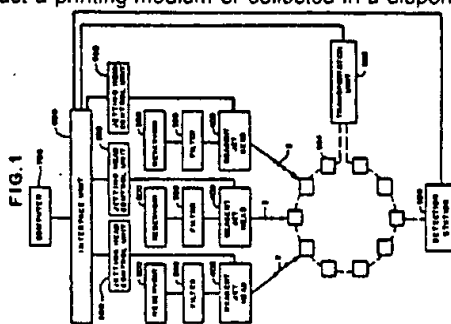
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54 **Apparatus and process for reagent fluid dispensing and printing.**

57 A system for printing and dispensing chemical reagents in precisely controlled volumes onto a medium at a precisely controlled location. A jetting tube, comprising an orifice at one end and a fluid receiving aperture at the other end, is concentrically mounted within a cylindrical piezo-electric transducer. The fluid receiving aperture is connected to a reservoir containing a selected reagent by means of a filter. The reservoir is pressurized by a regulated air supply. An electrical signal of short duration is applied to the transducer. The pulse causes the transducer and the volume defined by the jetting tube to expand, thereby drawing in a small quantity of reagent fluid. The cessation of the pulse causes the transducer and the volume of the jetting tube to de-expand, thereby causing at least a substantially uniformly sized droplet of reagent fluid to be propelled through the orifice. The droplet may be directed to impact a printing medium or collected in a dispensing receptacle.



APPARATUS AND PROCESS FOR REAGENT FLUID DISPENSING AND PRINTING

BACKGROUND OF THE INVENTION

The present invention relates to an apparatus and process for dispensing and printing reagent fluids, wherein a transducer is used to propel small quantities of the fluid towards a positioned target.

Diagnostic assays often require systems for metering, dispensing and printing reagent fluids. In the case of metering and dispensing, such systems comprise both manual and automatic means. For purposes of practicality, the present background discussion will focus on the methods of metering and dispensing 100 micro-liter volumes or less.

The manual systems of metering and dispensing include the glass capillary pipet; the micro-pipet; the precision syringe; and weighing instruments. The glass capillary pipet is formed from a precision bore glass capillary tube. The pipet typically comprises a fire blown bulb and a tubular portion fire drawn to a fine point. Fluid is precisely metered by aspirating liquid through the tube into the bulb to a predetermined level indicated by an etched mark. The fluid may then be dispensed by blowing air through the tube.

The micro-pipet typically comprises a cylinder and a spring loaded piston. The travel of the piston is precisely determined by a threaded stop. The distance the piston travels within the cylinder and the diameter of the cylinder define a precise volume. The fluid is aspirated into and dispensed from the micro-pipet in precise quantities by movement of the piston within the cylinder.

The precision syringe generally comprises a precisely manufactured plunger and cylinder with accurately positioned metering marks. The fluid is introduced into and dispensed from the syringe by movement of the plunger between the marks.

Weighing techniques for dispensing fluids often simply involve weighing a quantity of fluid. The density of the fluid may then be used to determine the fluid volume.

Exemplary automatic metering and dispensing systems include the precision syringe pump; the peristaltic pump; and the high performance liquid chromatography (HPLC) metering valve. The precision syringe pump generally comprises a precision ground piston located within a precision bore cylinder. The piston is moved within the cylinder in precise increments by a stepping motor.

The peristaltic pump comprises an elastomeric tube which is sequentially pinched by a series of rollers. Often the tube is placed inside a semi-circular channel and the rollers mounted on the outer edge of a disc driven by a stepping motor. The movement of the rollers against the tubing produces peristaltic movement of the fluid.

The HPLC metering valve comprises a defined length of precision inner diameter tubing. The fluid is introduced into the defined volume of the tubing with the valve in a first position and then dispensed from the tubing when the valve is placed in a second position.

All of the above metering and dispensing systems have the disadvantage that the volumes dispensed are relatively large. Furthermore, these systems are also relatively slow, inefficient and comprise precision fitted components which are particularly susceptible to wear.

The printing of reagent fluids is frequently required in the manufacture of chemical assay test strips. Selected reagents are printed in a desired configuration on strips of filter paper. The strips may then be used as a disposable diagnostic tool to determine the presence or absence of a variety of chemical components.

Generally, to perform a chemical assay with a test strip, the strip is exposed to a fluid or a series of fluids to be tested, such as blood, serum or urine. In some instances, the strip is rinsed and processed with additional reagents prior to being interpreted. The precise interpretation depends on the type of chemical reactions involved, but it may be as simple as visually inspecting the test strip for a particular color change.

The manufacture of test strips generally involves either a manufacturing process or a blotting process. The blotting process is the simplest manufacturing method and permits most reagents to be applied without modification. A disadvantage of this process is that it is difficult to blot the fluids onto the test strip with precision.

The printing process will often involve any of three well known methods: silk screening; gravure; and transfer printing. The silk screening of reagents generally involves producing a screen by photographic methods in the desired configuration for each reagent to be printed. The screen is exposed under light to a preselected pattern and then developed. The areas of the screen which are not exposed to light, when developed, become porous. However, the areas of the screen which have been exposed to light remain relatively nonporous. The screen is then secured in a frame and the test strip placed below. The desired

reagent fluid, specially prepared to have a high viscosity, is spread over the top side of the screen. The reagent passes through the porous areas of the screen and onto the test strip. The test strip is then subjected to a drying process, specific to each reagent. Once the test strip is dry, it may be printed again using a different screen, pattern and reagent.

5 The gravure method of printing reagents comprises coating a metal surface with a light sensitive polymer. The polymer is exposed to light in the desired predetermined pattern. When developed, the polymer creates hydrophilic and hydrophobic regions. The reagent is specially prepared such that when applied to the metal it will adhere only to the hydrophilic regions. After the specially prepared reagent is applied, the test strip is pressed against the metal and the reagent is transferred from the metal to the test strip.

10 The transfer printing method comprises transferring the reagents from a die to the test strip in the desired pattern. The die is made with the appropriate pattern on its surface and then coated with the desired, specially prepared reagent. A rubber stamp mechanism is pressed against the die to transfer the reagent in the desired pattern from the die to the rubber stamp. The rubber stamp is then pressed against the test strip to transfer the reagent, in the same pattern, to the test strip.

15 Each of the above-mentioned reagent printing techniques has significant disadvantages. The most common disadvantage is the requirement that the reagents must be specially prepared. Additionally, if a variety of reagents are to be printed onto a single test strip, the strip must be carefully aligned prior to each printing. This alignment procedure increases the cost and decreases the throughput of the printing process. Moreover, a special die or screen must be produced for each pattern to be printed. A further disadvantage arises in that the above printing methods are unable to place reproducible minute quantities of reagent on the test strip.

It is an object of the present invention to provide a printing and dispensing method and apparatus which avoids these disadvantages.

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SUMMARY OF THE PRESENT INVENTION

30 The present invention is directed to a reagent dispensing and printing apparatus and method, wherein the apparatus comprises a transducer operative to eject a substantially uniform quantity of reagent in a precise predetermined direction.

According to one preferred embodiment of the present invention used in dispensing reagent fluids, a jetting tube is concentrically located with a piezoelectric transducer. The jetting tube comprises an orifice at one end and a reagent receiving aperture at the other end. The receiving end of the jetting tube is connected to a filter which is in turn connected to a reservoir containing a selected reagent. A jetting control unit supplies an electrical pulse of short duration to the transducer in response to a command issued by a computer. The electrical pulse causes the volume defined by the jetting tube to expand by an amount sufficient to intake a small quantity of reagent fluid from the reservoir. At the end of the pulse duration, the transducer de-expands propelling a small quantity of the reagent fluid through the orifice and into a fluid receptacle. If desired, additional droplets may be deposited in the receptacle or the receptacle aligned with an additional jetting tube for receiving an additional reagent fluid.

45 An additional preferred embodiment of the present invention may be used for printing reagent fluids onto a print medium. In this embodiment, the jetting tube is aligned with the printing medium such that the propelled droplet impacts a precise position on the medium. The jetting tube or print medium may then be repositioned and another droplet expelled from the jetting tube. The process may be repeated until a desired configuration of the reagent fluid is printed on the medium.

One advantage of the present invention is that precise minute quantities of reagent fluid may be dispensed or printed in a reproducible manner. Additionally, the method and apparatus may be used to emit droplets of fluids having a wide range of reagent fluid viscosities and surface tensions. The reagents do not in general have to be specially adapted for use with the present invention.

50 The invention itself, together with further objects and attendant advantages, will best be understood by reference to the following detailed description, taken in conjunction with the accompanying drawings.

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BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 is a schematic representation of a first preferred embodiment of the present invention showing the use of multiple jetting heads to meter and dispense reagent fluid.

5 FIGURE 2a is a perspective view of a first preferred embodiment of the jetting head of the present invention.

FIGURE 2b is a cut-away perspective view of the preferred embodiment of Fig. 2a taken along lines 2b-2b with the contact pins removed.

10 FIGURE 2c is a sectional representation of the preferred embodiment of Fig. 2a taken along lines 2c-2c.

FIGURE 2d is a sectional representation of the preferred embodiment of Fig. 2c taken along lines 2d-2d.

FIGURE 2e is a sectional representation of the jetting tube and transducer of the preferred embodiment of Fig. 2b taken along lines 2e-2e.

15 FIGURE 3 is a schematic representation of a second preferred embodiment operating in the drop on demand mode as a reagent printing system.

FIGURE 4 is a schematic representation of a third preferred embodiment operating in the continuous mode as a reagent printing system.

20 FIGURE 5a is a schematic representation of a portion of the jetting head control unit showing the LED strobe circuit.

FIGURE 5b is a schematic representation of a portion of the jetting head control unit showing the high voltage power supply circuit.

FIGURE 5c is a schematic representation of a portion of the jetting head control unit showing the print control circuit.

25 FIGURE 5d is a schematic representation of a portion of the jetting head control unit showing a portion of the print pulse generator.

FIGURE 5e is a schematic representation of a portion of the jetting head control unit showing an additional portion of the pulse generator.

30 FIGURE 6a is a perspective view of a second preferred embodiment of the jetting head of the present invention.

FIGURE 6b is an exploded view of the preferred embodiment of Fig. 6a.

FIGURE 7 is a sectional representation of a third preferred embodiment of the jetting head of the present invention.

35 FIGURE 8 is a sectional view of a symmetrical portion of a fourth preferred embodiment of the jetting head of the present invention.

FIGURE 9 is a graph of the drop mass of the emitted droplets as a function of emission frequency for several fluid viscosities.

FIGURE 10 is a graph of the velocity of the emitted droplets as a function of frequency for several fluid viscosities.

40 FIGURE 11 is a graph of the total weight of fluid emitted as a function of the number of emitted droplets for a given fluid.

DETAILED DESCRIPTION OF THE PRESENTLY PREFERRED EMBODIMENTS

45 Turning now to the drawings, Fig. 1 shows a schematic representation of a first preferred embodiment of a reagent dispensing system generally represented as reference numeral 30. The dispensing system 30 comprises a plurality of reagent fluid reservoirs 200, a plurality of filters 300, a plurality of reagent jetting heads 400, a plurality of jetting head control units 500, an interface unit 600, a computer 700, transportation unit 902, a plurality of fluid mixing cells 904 and a detection station 906.

50 The reservoir 200 holds a selected quantity of reagent fluid for dispensing. The reservoir 200 is maintained at atmospheric pressure by suitable means such as an atmospheric vent. The reagent fluid is transferred from the reservoir 200 through the filter 300 to the reagent jetting head 400. The filter 300 is placed between the reservoir 200 and the jetting head 400 to ensure that any particular foreign matter in the reagent fluid is trapped before entering the jetting head 400.

55 The plurality of jetting heads 400 and the detection station 906 define a processing path. Each jetting head 400, which is described in detail below, ejects uniformly sized droplets 2 of reagent fluid. The droplets 2 are propelled, with controlled velocity and direction, towards a selecting mixing cell 904 positioned along

the processing path by the transportation unit 902. The mixing cells 904 are comprised of non-reactive material and function as minute holding tanks for the dispensed reagent fluid.

The plurality of jetting heads 400, shown in Fig. 1, are positioned sequentially along the processing path. Alternately, some or all of the plurality of jetting heads 400 may be positioned with respect to the transportation unit 902 such that the heads 400 direct the droplets 2 into a selected mixing cell 902 simultaneously.

The jetting heads 400 and the transportation unit 902 are controlled by the computer 700. The computer 700 issues commands to an interface unit 600 which is electrically connected to the transportation unit 902 and to the jetting head control unit 500. The interface unit 600 is of conventional design and is used to control the transfer of information between the computer 700 and the jetting control unit 500. The interface unit 600 is also used to control the transfer of information between the computer 700 and the transportation unit 902.

A first embodiment of the reagent jetting head is shown in Figs. 2a - 2e and generally represented by numeral 400. The jetting head 400 comprises a two piece symmetrical housing 402, 404. The housing 402, 404, when assembled, is adapted to form an orifice aperture 406, an air vent and reagent supply channel 410 and a transducer chamber 403, shown in Fig. 4b. Four screws 408, adapted to respective housing screw apertures 416, hold the housing 402, 404 in an assembled configuration.

The jetting head 400 further comprises a jetting tube 432, a piezo-electric transducer 434 and a reagent fluid supply tube 430. The jetting tube 432 defines a tapered orifice 433 at one end and a fluid receiving aperture 431 at the other end for expelling and receiving fluid, respectively. The piezo-electric transducer 434 is cylindrically shaped and secured concentrically about the mid-region of the jetting tube 432 with epoxy or other suitable means.

The piezo-electric transducer 434, shown in Fig. 2e, defines a first and second end and comprises a section of cylindrically shaped piezo-electric material 435. An inner nickel electrode 437 covers the inner surface of the cylinder 435. The electrode 437 wraps around the first end of the cylinder 435 a sufficient distance to enable electrical connection external to the cylinder 435.

A second nickel electrode 436 covers the majority of the outer surface of the cylinder 435. The second electrode is electrically isolated from the first electrode 437 by an air gap at the face of the second end of the cylinder 435 and by an air gap on the outer surface of the cylinder 435 near the first end. When an electrical pulse is applied to the first and second electrodes 437, 436 a voltage potential is developed radially across the transducer material 435. The voltage potential causes the radial dimensions of the transducer 435 to change, which causes the volume defined by the transducer 434 to also change.

The jetting tube 432 is positioned in the transducer chamber 403 such that the receiving end 431 extends beyond the rearward end of the transducer 434. The receiving end 431 of the jetting tube 432 is inserted into one end of a reagent supply tube 430. The supply tube 430 is sealingly held to the jetting tube 432 by concentric teeth 412 formed by the housing sections 402, 404. The teeth 412 not only seal the supply tube 430 to the jetting tube 432, but, also, seal the supply tube 430 to the housing 402, 404.

The second end of the supply tube 430 passes through the channel 410 and into a reagent reservoir 200. The reservoir 200 contains the reagent fluid to be dispensed by the jetting head 400. As the reagent fluid is dispensed, air is supplied to the reservoir 200 through the channel 410 to prevent the creation of a vacuum in the reservoir 200. The reservoir 200 is releasably attached to the housing 402, 404 and held in place by frictional forces. A reservoir cap 202 is flexibly attached to the reservoir 200 and adapted such that the cap 202 may be used to secure the opening in the reservoir 200 when the reservoir 200 is disengaged from the housing 402, 404.

The position of the jetting tube 432 defines the horizontal plane of the jetting head 400. The jetting tube 432 and the transducer 434 are held in a pre-defined vertical relationship with respect to the housing 402, 404 by means of two upper vertical alignment pins 418 and two lower vertical alignment pins 418. The two upper vertical alignment pins 418 extend horizontally from the housing section 402 into the transducer chamber 403. Similarly, the two lower vertical alignment pins 418 extend horizontally from the housing section 404 into the transducer chamber 403. Each vertical alignment pin 418 is formed integrally with the respective housing sections 402, 404.

The jetting tube 432 and the transducer 434 are held in a predefined horizontal relationship with respect to the housing 402, 404 by means of four horizontal alignment pins 424. Two of the horizontal alignment pins 424 extend horizontally from the housing section 402 approximately midway into the transducer chamber 403. Similarly, two of the horizontal alignment pins 424 extend horizontally from the housing section 404 approximately midway into the transducing chamber 403. Each horizontal alignment pin 424 is formed integrally with the respective housing section 402, 404. The alignment pins 418, 424, sealing teeth 412 and orifice aperture 406 are aligned and adapted to hold the jetting tube 432 and transducer 434 such

that the orifice 433 of the jetting tube 432 extends into the orifice aperture 406.

An electrical transducer activation pulse is supplied to the piezo-electric transducer 434 from the jetting head control unit 500 by means of two contact pins 422. A quantity of fluid will be dispensed from the jetting tube for each applied activation pulse. The activation pulse can be produced by a variety of conventional circuits or commercially available units. Therefore a detailed description of such a circuit will not be provided. However, a circuit for producing a series of activation pulses is provided in the description of the printing embodiment below. Due to the differing constraints involved in dispensing and printing, the circuit in the printing embodiment is not required to produce only a single pulse. However, one skilled in the art could, if desired, modify the circuit to produce a single pulse on demand for use in the dispensing embodiment.

Each contact pin 422 defines an enlarged head 423 which is adapted to contact the respective first and second electrodes 437, 436 located on the outer surface of the transducer 434. Two contact pin holders 414, integral with the housing 402, 404, are positioned to hold the respective contact pins 422 under the pin heads 423 such that each pin head 423 electrically engages the appropriate electrode 437, 436 of the transducer 434. Two contact pin engaging posts 420 extend from the housing 402, 404 opposite the contact pin holders 414 to engage and hold the contact pins 422 against the contact pin holders 414. The ends of the contact pins 422 opposite the pin heads 423 extend through the housing 402, 404 by means of contact pin apertures 421. Since the housing sections 402, 404 are formed symmetrically to one another, the contact pins 422 may be optionally attached above the transducer 434.

In operation, the reservoir 200 containing reagent fluid is fastened to the jetting head 400 such that the fluid supply tube 430 extends into the reagent fluid. The filter 300 may be fitted to the free end of the supply tube 430 or positioned inside the reservoir 200. Air is supplied through the channel 410 around the supply tube 430 to prevent the reservoir 200 from falling below atmospheric pressure. The air is prevented from entering around the supply tube 430 and into the transducer chamber 403 by the seal created between the sealing teeth 412 and the supply tube 430. The jetting tube 432 may be primed by slightly pressurizing the reservoir 200 to cause the reagent fluid to travel through the supply tube 430 and into the jetting tube 432. Once primed, the fluid is prevented from substantially withdrawing from the jetting tube 432 by the surface tension of the reagent fluid at the orifice 433.

The transducer activation pulse is conducted to the contact pins 422 of the jetting head 400. The contact pins 422 communicate the high voltage pulse to the electrodes 437, 436 of the transducer 434 with polarity such that the concentrically mounted transducer 434 expands. The rate of expansion is controlled by the rise time of the high voltage pulse which is preset to generate a rapid expansion. The expansion of the transducer 434 causes the jetting tube 432, which is epoxied to the transducer 434, to also expand. The expansion of the tube 432 generates an acoustic expansion wave interior to the tube 432 which travels axially towards the orifice 433 and towards the fluid receiving aperture 431. When the expansion wave reaches the orifice 433, the reagent fluid is partially drawn inwardly. However, the surface tension of the fluid acts to inhibit substantial inward fluid movement.

When the expansion wave reaches the end 431 of the tube 432, the expansion wave is reflected and becomes a compression wave which travels towards the center of the piezo-electric tube 434. The high voltage pulse width is adapted such that when the reflected compression wave is beneath the piezo-electric tube 434, the high voltage pulse falls, resulting in a de-expansion of the transducer 434 and the jetting tube 432. This action adds to the existing acoustic compression wave in the interior of the jetting tube 432. The enhanced compression wave travels toward the orifice causing reagent fluid to be dispensed from the tube 432. The fluid is propelled from the orifice 433 as a small droplet 2 and deposited in the selected mixing cell 904 positioned by the transportation unit 902. One droplet 2 is dispensed for each transducer activation pulse. This mode of dispensing is referred to as the drop on demand mode.

In some instances, the droplet 2 may be accompanied by at least one smaller satellite droplet. However, even if satellite droplets are present, the volume and velocity of the reagent droplets 2 are highly reproduceable. This reproduceability allows for precise dispensing of uniform, controllably sized droplets 2 of reagent fluid into the mixing cell 904.

The droplets 2 of reagents impact the mixing cell 904 with sufficient force and volume to cause fluidic mixing of the reagents. Once the desired amounts of the selected reagents are deposited in the selected mixing cell 904, mixing cell 904 is transported to the detection station 906 where the mixed reagents may be extracted for use or analyzed for assay results.

The dispensing system 30 provides numerous advantages based upon the ability of the reagent jetting head 400 to rapidly and reproduceably eject uniform quantities of a wide range of reagents. The reaction times of some chemical processes are dependent upon the volume of the reagents used. The ability of the dispensing system 30 to dispense such minute amounts of reagents thereby reduces the processing time

of certain chemical assays. Furthermore, some chemical assays require a wide range of dilution ratios. Many conventional dispensing systems are unable to dispense the reagents in volume small enough to make the desired assay practical. The dispensing system of the present invention overcomes this disadvantage.

5 In addition to dispensing reagent fluids, certain embodiments may be used for precision printing of reagents onto a printing medium such as filter paper to produce an assay test strip. A printing system 10 using the present invention is represented in Fig. 3. Structure similar in form and function to structure described above will be designated by like reference numerals. The printing system 10 comprises a reagent fluid reservoir 200, a filter 300, a reagent jetting head 400, a jetting head control unit 500, an
10 interface 600, a computer 700, and an x-y plotter 800.

The x-y plotter 800 is a commercially available pen plotter, mechanically modified in a conventional manner such that the pen is replaced with the jetting head 400. The general operation and structure of the plotter 800 will not be described in detail. The plotter 800 accepts commands from the computer 700 thru a standard RS-232 serial interface contained within the interface unit 600. The plotter 800 processes the
15 commands and produces control signals to drive an x-axis motor (not shown) and a y-axis motor (not shown). The x-axis motor is used to position the jetting head 400 and the y-axis motor is used to position a drum (not shown) to which the printing target 1 is attached.

The plotter 800 produces a pen down signal PENDN. This signal is applied to the control unit 500 and indicates that the plotter 800 is ready to begin a printing operation.

20 The control unit 500 also receives control signals from the interface unit 600. These signals include signals HIGHER*, LOWER* to control the magnitude of the pulse applied to the transducer 434; a reset signal RST to reset the control unit 500; and a series of print signals PRT*. The generation of these signals will not be described in detail since their production is performed by the conventional interface unit 600.

The jetting head 400 and fluid supply system 200, 300 are initialized and operate substantially as
25 described above. The jetting head control unit 500, shown in Figs. 5a - 5e comprises a print control circuit 510, a pulse generator 530, a high voltage supply 540, and a strobe pulse generator 560. The control unit 500 also comprises a power supply. However, since the power supply is of conventional design it will not be shown or described in detail.

The print control circuit 510 receives the pen down signal PENDN from the plotter 800 and comprises a
30 transistor Q100, a one-shot circuit U100, two NAND-gates U101, U102, a line decoder multiplexer U107 and four inverters U103-U106. The pen down signal PENDN is applied to the base of the transistor Q100 by resistors R100, R101 and diode D100. The emitter of transistor Q100 is tied to ground and the collector is connected to the +5 volt supply by resistor R102.

The one-shot U100 comprises inputs A, B and an output Q. The B input of the one-shot U100 is
35 connected to the collector of the transistor Q100 and the A input is tied to ground. The time period of the pulse produced by the one-shot U100 is determined by a resistor R104, a variable resistor R105 and a capacitor C100. The output Q of the one-shot U100 is combined with the collector output of the transistor Q100 by the NAND-gate U101 and then inverted by the NAND-gate U102. The circuit is operative to produce an adjustable delay in the application of the pen down signal PENDN to the control unit 500.

40 The line decoder U107 is circuited to function as a 3 input AND-gate. The output of the NAND-gate U102 is applied to the first input of the decoder U107; the print signal line PRT* comprising a series of pulses from the interface unit 600 is applied to the second input; and a jetting head ON/OFF signal from switch S1 is applied to the third input. The inverter U106 inverts the output of the line decoder U107 to generate the print control signal PRT* and the inverters U103-U105 invert the control signals LOWER*,
45 HIGHER*, and RST signals, respectively.

The high voltage supply 540, shown in Fig. 5b, provides +175 volts DC to produce a maximum pulse of +150 volts peak to peak at the reagent jetting head 400. The high voltage supply 540 comprises differential amplifier U12 and transistors Q1, Q2, Q13, Q14. A stable reference voltage of -2.5 volts DC is produced at the junction of a resistor R13, connected to the -15 volt supply, and a diode CR6, connected
50 to ground. The reference voltage is combined with a resistor R14 to produce an adjustable, stable voltage reference for the amplifier U12. The reference voltage is applied to the inverting input of the amplifier U12 through a resistor R11. The noninverting input of the amplifier U12 is connected to ground by a resistor R12. The amplifier U12, in combination with a feedback resistor R10, produces an output signal proportional to the difference of the voltage reference signal and the ground potential.

55 The output of the amplifier U12 is applied to the base of the transistor Q2 whose collector is connected to the +15 volt supply. The signal produced at the emitter of the transistor Q2 is applied to the base of the transistor Q1 through resistors R8, R6, R5, a transformer L1 and diodes CR4, CR2, CR1. The emitter of the transistor Q1 is connected to ground and the collector is connected to the +15 voltage supply through the

transformer L1. A diode CR3 connects the collector of the transistor Q1 to the junction of the resistor R5 and the diode CR4. The transistor Q1 is biased for proper operation by resistors R7, R6, R5. The resistor R7 and a capacitor C22 connect the junction of the resistor R8, R6 to the +15 voltage supply.

The transistor Q1 and the transformer L1 form a "flyback" blocking oscillator. Any increase in current
5 supplied by the transistor Q1 produces an increase in energy transferred through the secondary winding of the transformer L1 and diode CR5. Therefore, an increase in current supplied by the transistor Q1 results in an increase in power available to the high voltage output. The diodes CR1-CR4 form a "Baker clamp" which prevents transistor Q1 from saturating. The clamp thereby avoids transistor storage time.

The diode CR5 is connected to a multiple pi filter formed by the inductors L3, L2, capacitors C24, C21,
10 C41 and resistors R29. The multiple pi filter attenuates ripple and switching spikes in the signal supplied to the transistor Q13 which produces the high voltage output V+. A resistor R64 connects the base of the transistor Q13 to the emitter and to the resistor U29. The base is also connected to the collector of the transistor Q14 by a resistor R65. The base of the transistor Q14 is connected to the +15 volt supply by a resistor R67 and to ground by a resistor R66. The emitter of the transistor Q13 provides a signal HV
15 SENSE which is fed back to the inverting input of the amplifier U12 through a resistor R9. The high voltage output V+ is produced at the collector of the transistor Q13. The proper biasing of the transistor Q13 is provided by resistor R64 and the biasing circuit comprising the transistor Q14, resistors R67, R66, R65.

The pulse generator 530, shown in Figs. 5d, 5e, comprises an opto-isolator U18, a one-shot U23, a digital to analog (D/A) converter U30 and two binary counters U24, U25. The pulse generator 530 accepts
20 control signals PRT*, LOWER*, HIGHER*, RST and produces the activation pulse which is applied to the transducer 434. In normal operation, the PRT* control signal is supplied to the opto-isolator U18 by a jumper JMP between contact points E5, E6. The opto-isolator U18 is of conventional design and comprises a light emitting diode (LED) circuit and a photo-element circuit. A resistor R15 operates as the load resistor for the LED circuit of the isolator and a capacitor C25 suppresses transient noise on the voltage supply to the
25 isolator U18. The output of the isolator U18 is applied to one input of the one-shot U23 whose time constant is adjustably determined by resistors R38, R25 and a capacitor C30. The pulse from the non-inverting output of the one-shot U23 is fed to the base of a transistor Q9. A resistor R39 sets the approximate base current of the transistor Q9 which is used as a level shifter for converting the CMOS signal level to the +15 volt DC signal level.

The control of the rise and fall rates of the pulse generator 530 is accomplished by directing a pair of
30 current source transistors Q11, Q12 to charge and discharge a capacitor C57. The transistor Q11 is operative as a source of current and the transistor Q12 is operative as a sink for current. A transistor Q10 controls the level of the current by applying an appropriate bias current through a resistor R56 to the base of the transistor Q11. The biasing of the transistors Q11, Q12 is critical to the proper rise and fall rates.
35 Therefore precision voltage references CR13, CR15 are used to provide respective bias reference voltages. A temperature compensation network is formed from zener diodes CR14, CR16 and resistors R55, R54 to maintain stable operation of the transistors Q11, Q12, respectively. The variable resistors R49, R52 may be used to adjust the fall time and rise time, respectively, of the output pulse applied to the reagent jetting head 400. A plurality of resistors R45, R46, R47, R48, R49, R51, R52, R53, R56, R57, R58 are used to
40 properly bias the transistor Q10, Q11, Q12 and capacitors C55, C60 are circuited to maintain stability of the circuit.

The impedance of the output stage of the rise and fall circuitry Q10, Q11, Q12 is very high. With such a high impedance, circuit elements attached to the capacitor C57 could affect the linearity of the rise and fall time constants. Therefore, an FET input operational amplifier U32 is used as an impedance interface. The
45 amplifier U32 is configured in the noninverting mode and circuited with capacitors C58, C59 for stability.

The output of the amplifier U32 is applied to an inverting amplifier U31 by means of a resistor R62. The amplifier U31 inverts and conditions the pulse control signal with the aid of resistors R59, R60. Resistors R61, R63, connected to the -15 voltage supply, provide a means for adjusting the DC level offset of the amplifier U31 output signal. Capacitors C51, C52 are connected to enhance the performance and stability of
50 the circuit.

The output of the amplifier U31 is applied by means of a resistor R41 to the positive voltage reference signal input REF(+) of the D/A converter U30. The negative voltage reference signal input REF(-) is tied to ground by a resistor R40. The D/A converter U30 produces output signals IOUT, IOUT* which are proportional to the difference between the positive and negative voltage reference signal inputs REF(+),
55 REF(-). Capacitors C48, C49, C50 are connected to the D/A converter U30 to enhance stability.

The D/A converter outputs IOUT, IOUT* are also proportional to an 8-bit binary value applied to inputs B1-B8. The binary value is supplied by the counters U24, U25 which are controlled by the function signals LOWER*, HIGHER* and RST. The LOWER* signal and the HIGHER* signals are applied to the count up and

count down inputs CU, CD of the counter U24 by means of opto-isolators U19, U20. The carry and borrow outputs CY, BR of the counter U24 are connected with the count up and count down inputs CU, CD of the counter U25. The reset inputs RST of both counters U24, U25 receive the RST signal by means of an opto-isolator U21. Resistors R16, R17, R18 are used as load resistors for the LED circuits of the isolators U19, U20, U21 and capacitors C26, C27, C28 are used to enhance the stability of the isolator circuits.

The counters U24, U25 may optionally be preloaded to the selected 8-bit binary value through input lines TP0-TP7. The input lines TP0-TP7 are normally biased to the logical high signal state by resistive network U22. The selected binary value is loaded into the counters U24, U25 by pulling the respective inputs TP0-TP7 low and applying an external, active low, load signal EXT LOAD to pin TP8. The load signal pin TP8 is connected to the load inputs LOAD of the counters U24, U25 and conditioned by a clipping circuit comprised of diodes CR9, CR10 and a pull-up resistor of the resistor network U22.

The noninverted and the inverted outputs IOUT, IOUT⁻ are connected to the inverting and noninverting inputs of a differential amplifier U29. The output of the amplifier U29 is fed back to the inverting input by a resistor R50. The amplifier U29 converts the current output of the D/A converter U30 to a voltage output. Capacitors C56, C47 are provided to enhance circuit stability.

The output of the amplifier U29 is applied to the noninverting input of the amplifier U28. The output of the amplifier U28 is fed back to the inverting input by means of a capacitor C46 and a resistor R37. The inverting input is also connected to ground by a resistor R36. To enhance the frequency response of the amplifier U28, a resistor R43 and a capacitor C54 are connected between the frequency compensation input FC and ground. An adjustable DC offset is provided by connecting the output offset inputs OF, OF⁻ with a variable resistor R42. The wiper of the resistor R42 is connected to the high voltage power supply output V+.

The output of the amplifier U28 is also connected to the base of a transistor Q4 and through diodes CR11, CR12 to the base of a transistor Q7. The transistor Q4, Q7, Q3 and resistors R30-R35 form an output circuit capable of driving high capacitive loads at high slew rates and wide bandwidth. The variable resistor R31 may be used to set the maximum current through the bias network R30, R33 by measuring the voltage drop across resistor R35.

The strobe generator 560 produces a strobe pulse and comprises transistors Q101-Q105 and a one-shot circuit U108. The strobe intensity is determined by the circuit comprising the transistors Q101-Q104 and resistors R109-R115. The circuit is connected to the anode of the LED 900 and receives two inputs from the interface unit 600 to produce four levels of light intensity in the LED 900.

The activation and duration of activation of the LED 900 is determined by the one-shot U108 and the transistor Q105. The one-shot U108 comprises inputs A, B and an output Q. The strobe signal STROBE is applied to the B input from the interface unit 600. The duration of the one-shot U108 output pulse is controlled by the adjustable RC network R107, R108. The output Q is applied to the base of the transistor Q105 by resistor R108. The collector of the transistor Q105 is connected to the cathode of the LED 900 to draw current through the LED 900.

The computer 700, control unit 500 and plotter 800 must be initialized. The initialization of the computer 700 and the plotter 800 will not be discussed since these units are of conventional design and operation.

To initialize the jetting head control unit 500, the computer 700 directs the interface unit 600 to issue a reset command. The reset signal RST is conducted to the control unit 500 whereupon the counters U24, U25 are cleared. The computer 700 then retrieves from its memory, or by conventional operator input, the desired digital setting for the D/A converter. This setting may also be calculated from data and may be tailored to specific sizes of jetting heads 400 or reagent fluids. The computer 700 then issues a series of commands, through the interface unit 600, to increment or decrement the counters U24, U25 to correspond to the desired binary setting. If the command directs that the counters are to be raised, then the HIGHER⁺ signal is applied through the opto-isolator U20 to the count up CU input of the counter U24. Similarly, if the command directs that the counters are to be lowered then the LOWER⁻ signal is applied through the opto-isolator U19 to the count down CD input of the counter U24. Since the carry and borrow outputs CY, BR of the counter U24 are connected to the count up and count down inputs CU, CD, respectively, of the counter U25, the digital setting applied to the D/A converter U30 may range from 0 to 255. Alternately, the counters U24, U25 could be initialized to a desired setting by loading the binary value on the lines TP0-TP7 and strobing the EXT LOAD line.

Once the control unit 500 and the plotter 800 are initialized, the printing cycle may begin. The computer 700 issues a command to the interface unit 600 to produce the series of PRT⁺ signal pulses. The computer 700 then commands the plotter 800 to print, for example, a line along a selected path. The plotter 800 positions the jetting head 400 and target 1 and issues the pen down signal PENDN. The signal is delayed by the print control circuit 510 to ensure that the target 1 is properly positioned. At the expiration of the

delay, the signal is ANDed with the closed enable switch S1 and the series of print pulses PRT*. The result of the AND operation is the application of the PRT* pulses to the pulse generator circuit 530.

The PRT* signal is applied through the jumper JMP to the opto-isolator U18 and then to the one-shot U23. The one-shot U23 produces a pulse signal which is then converted from CMOS signal levels to the 15 volt DC signal level by the transistor Q9. The rise and fall circuitry comprising Q10, Q11, Q12 converts the square wave pulse into a pulse having the rise and fall characteristics preset by the resistors R49, R52. The conditioned pulse is then amplified by the amplifier U32 and applied to the amplifier U31.

The amplifier U31 converts the polarity of the conditioned pulse to that acceptable by the D/A converter U30 and supplies an adjustable DC offset. The DC offset is used to counteract possible distortion attributable to the amplifier U31. The distortion arises in that, for the amplifier U31 to be adequately responsive, a small degree of current must flow through the resistor R41. This current creates an offset condition at the output of the amplifier U29 which is then scaled by the D/A converter U30 in correspondence with the binary data. The resistor R63 allows a small amount of current to be applied to the amplifier U31 to control the offset voltage attributable to the current flowing through the resistor R41.

The D/A converter U30 scales the difference between the inputs REF(+), REF(-) using the binary data supplied to input lines B1-B8 to produce a current output pulse IOUT and a current inverted output pulse IOUT*. The two outputs IOUT, IOUT* are fed to the amplifier U29 which convert the current outputs into a single voltage output. The scaled, conditioned pulse is then applied to the output circuit comprising the amplifier U28 and the transistors Q3, Q4, Q5, Q6, Q7. The circuit produces a high voltage pulse with the aforementioned rise and fall characteristics to drive the piezo-electric transducer 434.

The high voltage pulse is applied to the transducer 434 and causes a droplet 2 of fluid to be propelled onto the target 1. Since the pen down signal PENDN is still applied, additional droplets 2 are produced from the jetting head 400. The plotter 800 moves the jetting head 400 and target 1 along the desired path during the emission of the droplets 2 to produce the desired printed line. When the printing is complete, the plotter 800 removes the pen down signal PENDN and the droplet emission stops. Of course it should be understood that dots, circles and the like could be produced by appropriate positioning of the target 1 and jetting head 400.

The size and uniformity of the droplets 2, as well as the presence of any satellite droplets, may be observed with the aid of the scope 950 and the LED 900. The scope 950 and the LED 900 are positioned such that the droplets 2 pass between the scope 950 and the LED 900 and within the focal range of the scope 950. The strobe pulse when applied to the LED 900 causes the LED 900 to momentarily flash. The timing of the activation and the width of the pulse may be adjusted such that the flash occurs when the fluid, expelled in response to the high voltage pulse, is between the scope 950 and the LED 900. The dispensed quantity of fluid may then be observed in flight or at or near the moment of separation from the orifice 433. Corrections based on the observation may then be made to the system 10.

Since each droplet 2 is small in volume, the droplet 2 may be rapidly absorbed by the target 1, thereby allowing rapid and precise placement of a variety of reagents on the target 1 with reduced drying time and reduced potential of fluidity mixing. In addition, the ability to place small droplets 2 in a precise manner enables the target 1 to be printed in a high density matrix with a variety of reagents as isolated matrix elements.

In some printing applications, particularly when printing fluids of flow viscosity and surface tension, it may be desirable to force the fluid through the jetting tube 432 under pressure and allow the vibrations produced by the transducer 434 to break the emitted fluid stream into precise droplets 2. Under this mode of printing, the emission of droplets 2 can not be stopped by cessation of the transducer's activation pulse. It is therefore necessary to prevent fluid emission by other means. One preferred means of momentarily stopping emission of the droplets is shown schematically in Fig. 4. In this arrangement, structure similar to structure represented in Fig. 3 in form and function, is represented by like reference numerals.

The arrangement, generally represented by the numeral 20, includes a closed reagent recirculation system comprising a normally close three way valve 970, a sump 960 and a recirculation pump 980. In the continuous mode, the reagent fluid is forced out the orifice 433 by hydraulic pressure and broken into a series of substantially uniform droplets 2 by movement of the transducer 434. A regulated, filtered air supply 100 is used to pressurize the reagent fluid reservoir 200. The reagent fluid within the reservoir 200 may optionally be agitated by a magnetic stirrer unit 990. This is especially useful for reagent fluids comprising suspended particles.

The three-way valve 970 comprises a common channel, a normally open channel and a normally closed channel. The fluid is forced through the filter 300 and applied to the normally closed channel of the valve 970. When the normally closed channel is closed, the normally open channel of the valve 970 functions as a vent for the reagent jetting head 400. The common channel is connected to the reagent supply tube 430

of the jetting head 400. The reagent supply tube 430 is also connected to the sump 960.

In operation, the normally closed channel is opened by an appropriate signal supplied by the computer 700 which also closes the normally open channel. When the normally closed channel is opened, fluid is permitted to pass to the sump 960 and to the jetting head 400. The sump 960 collects the reagent fluid not transferred to the jetting head 400. The sump 960 supplies the collected fluid to the inlet side of the recirculating pump 980 which returns the fluid to the reservoir 200. The returned fluid is then mixed with the contents of the reservoir 200 and is available for recirculation.

When operating in the continuous mode, rather than interrupt the continuous stream of print pulses to the jetting head 400, the printing may be momentarily stopped by closing the normally closed channel of the valve 970. The closing of the normally closed channel stops the flow of reagent fluid to the jetting head 400 and allows the jetting head 400 to vent to atmospheric pressure. With the fluid supply blocked, the transducer 434 is unable to expel further droplets 2. Thus, if positioning of the target 1 by the plotter 800 requires a longer time interval than the time between droplet 2 emission, the computer 700 may close the normally closed channel of the valve 970. The plotter 800 may then position the target 1 or position a new target 1 as desired.

When printing, the active ingredient of the reagent is tailored to achieve a desired concentration per unit area on the target 1. However, to a certain extent the final concentration per unit area can be adjusted by varying the density of the droplets 2 printed on the target 1. The preferred embodiment is particularly well suited to this application due to its ability to print precise, discrete pels of reagent.

A second preferred embodiment of the jetting head is illustrated in Figs. 6a-6b and is generally represented as 400'. The jetting head 400' comprises housing formed into three sections 401', 402', 403'. The housing section 403' comprises a recessed region which forms the reagent fluid reservoir 200' when the housing section 403' is positioned against housing section 402'.

The jetting head 400' further comprises a piezo-electric transducer 434' and a reagent jetting tube 432' similar to those of the first embodiment. The jetting head 400' and the transducer 434' are most clearly shown in Fig. 6b. The jetting tube 432' defines an orifice 433' at one end and a reagent fluid receiving aperture 431' at the other end. The transducer 434' is mounted to the jetting tube 432' concentrically about the mid-region of the tube 432' with epoxy.

The transducer 434' and the jetting tube 432' are positioned in channels 420', 418', 416' located in the housing sections 402', 401'. The channel 416' comprises a plurality of sealing teeth 412' operative to engage and seal against the fluid receiving end 431' of the jetting tube 432'. The channel 416' is connected to the reagent fluid supply channel 430'. The supply channel 430' is connected with the fluid reservoir 200' by means of an aperture 431' through the housing section 402', shown in Fig. 6b.

The reservoir 200' comprises a flexible reservoir lining 201' adapted to contain the reagent fluid. The lining 201' comprises one aperture which is connected to the housing 402' to allow the fluid to pass from the lining 201'. A vent (not shown), located in the housing 403', allows the space between the reservoir 200' and the lining 201' to be vented or pressurized. A filter 300' is positioned within the aperture 202' to trap unwanted particulate foreign matter.

Electrical pulses are supplied to the transducer 434' by means of two contact pins 422'. The pins 422' are inserted through respective apertures 419' of the housing section 402' and respective apertures 421' of the housing section 403'. Two thin electrically conductive strips 410', 411', shown in Fig. 6b, are used to connect the transducer 434' with the contact pins 422'. A protective shield 405' extends from the housing position 403' to partially isolate the protruding portions of the contact pins 422'.

The function and operation of the jetting head 400' is similar to that of the jetting head 400 and therefore will not be discussed in detail. The collapsible inner lining 201' of the reservoir 200 allows the jetting tube 432' to be primed by pressurizing the reservoir 200' through the vent 205'. Once primed, the jetting head 400' may be used as described above in reference to the jetting head 400.

The jetting head 400' provides an advantage in that the entire fluidic system is contained in one housing. Such containment allows for fast and efficient replacement of the jetting heads without fluid contamination problems.

A third preferred embodiment of the jetting head is shown in Fig. 7 and generally represented as 400". The jetting head 400" comprises a housing 403", a reagent fluid supply tube 406", a piezo-electric transducer 434" and an orifice plate 404". The housing 403" defines a conically shaped fluid chamber 432". An orifice plate 404", defining an orifice 433", is fastened to the housing 403" such that the orifice 433" is located at or near the apex of the conical fluid chamber 432".

The fluid feed tube 406" is attached to the housing 403" and defines a supply channel 430". The supply channel 430" is in fluid communication with the fluid chamber 432" by means of a connecting channel 431". The base of the fluid chamber 432" is formed by the disc-shaped transducer 434". The transducer 434" is

held in position by a hold down plate 402" attached to the housing 403". The electrical connections to the transducer 434" are of conventional design and are therefore not shown. The housing 403" further comprises a threaded aperture 406" for mounting the jetting head 400".

The jetting head 400" operates in a manner similar to the jetting heads described above. However, in this jetting head the transducer 434" is normally disk shaped. When the electrical pulse is applied, the transducer 434" bends slightly, thereby altering the volume of the conically shaped jetting chamber 432". The change in volume of the chamber 432" causes the expulsion of fluid through the orifice 433" and the intake of fluid through the supply channel 430" as described in reference to the jetting head 400.

A fourth preferred embodiment of the jetting head is shown in Fig. 8 and is generally represented as 400". The jetting head 400" is very similar in form and function to the jetting head 400 and will not be described in detail. The jetting head 400" comprises two symmetrical housing sections. The sections may be connected together by means of apertures 409" and screws, not shown. When assembled, the housing sections 404", 402" form a T-shaped supply channel 410".

In operation, the jetting head 400" functions in a manner similar to the jetting head 400. The jetting head 400" is especially suited for use in the continuous mode, but may also be used in the drop on demand mode. In the continuous mode, the fluid is circulated continuously through the supply channel 430" allowing the jetting tube 432" to withdraw as much fluid as required.

By way of illustrating and with no limitations intended the following information is given to further illustrate the above described embodiments. The computer 700 is an IBM Corporation Personal Computer with 640 kbytes of RAM memory. The interface unit 600 is a Burr Brown interface unit model number PC 20001. The plotter 800 is manufactured by Houston Instrument as model number DMP-40. Communication between the plotter 800 and the interface unit 600 is performed through a standard asynchronous serial communication port.

The electrical pulse applied to the jetting head 400 to activate the transducer 434 comprises a rise time of approximately 5 usecs, a fall time of approximately 5 usecs and a pulse width of approximately 35 usecs. When the transducer 434 is operated in the drop on demand mode, the voltage potential of the pulse is 60 volts plus or minus 10 volts and the pulse frequency can be up to 4 khz. When the transducer 434 is operated in the continuous mode, the voltage potential of the pulse is 30 volts plus or minus 10 volts and the pulse frequency can be up to 10 khz.

The jetting tube 432 is manufactured from a pyrex glass tube and measures .027 inches outside diameter and .020 inches inside diameter. The tube is drawn to a closed taper in an electric furnace. The tapered end is then cut and ground to a desired orifice opening of .002 to .004 inches in diameter. The tube is cut to a final length of .945 inches in the case of the dispenser embodiment and ultrasonically cleaned in acetone. After being cleaned and dried the large end of the tube is fire polished. If desired, the orifice end of the tube may receive a coating, such as a hydrophobic polymer, to enhance droplet separation from the tube.

The supply tube 430 is formed from .023 inch inside diameter and .38 inch outside diameter polyethylene tubing produced by Intramedic Corp. as model number #14 170 11B. During assembly, one end of the tubing is stretched over a warm tapered mandrel. The stretched end of the supply tube 430 is then inserted over the large fire polished end of the jetting tube 432. The assembly is then cleaned and baked in a circulating air oven at 50°C. for 10 minutes.

The transducer 434 was purchased from Vernitron of Cleveland, Ohio as model number PZT-5H. The electrodes 437, 436 are comprised of nickel and are separated from each other on the outer surface of the transducer by approximately .030 inches. The jetting tube 432 is inserted into the cylindrical piezo-electric tube 434 and secured with epoxy manufactured by Epoxy Technology of Bellerica, Massachusetts as model number 301. The epoxy is applied at the junction of the tube 432 and transducer 434 with a syringe. The epoxy flows along the tube 432 inside the transducer 434 by capillary action. The assembly is then baked in a circulating air oven at 65°C. for one hour to cure the epoxy.

The contact pins 422 are secured to one of the housing sections 402, 404 with a drop of epoxy. The transducer jetting tube 434, 432 is placed in the housing such that the orifice end 433 of the tube 432 protrudes approximately .030 inches from the housing 403, 404. A drop of silver epoxy is placed between each contact pin 422 and the transducer 434 to ensure a secure electrical connection. Epoxy is also applied to the junction of the housing 402, 404 and supply tube 430. The other section of the housing 402, 404 is then screwed into place.

The periphery of the housing 402, 404 is sealed with a capillary sealer such as cyclohexanone. Epoxy is then added around each contact pin 422 and around the orifice end 433. The assembly is then baked in a circulating air oven at 65°C. for one hour.

The filter 300 is formed from a polyester mesh with 30 um pores and positioned in a polypropylene

housing. The air pressure supplied to the reservoir 200 during continuous printing operations is regulated at approximately 10 to 30 psi.

The reagents used have the following characteristics:

Printing (drop on demand mode):

5 Fluid viscosity range: 1 - 30 centipoises

Fluid surface tension: 20 - 70 dyne/cm

Printing (continuous mode):

Fluid viscosity range: up to 50 centipoises

Fluid surface tension: not measured

10 Dispensing (drop on demand mode):

Fluid viscosity range: 2 - 30 centipoises

Fluid surface tension: 20 - 70 dyne/cm

A measure of the performance and selected operating characteristics for a typical jetting head are presented in Figs. 9-11. Fig. 9 is a graph of the mass of a droplet as a function of droplet emission frequency for three fluids. The viscosity of the fluids were 1, 5 and 24 centipoise and the transducer excitation pulse width was 35 microseconds. As shown in Fig. 9, the higher fluid viscosity results in a more stable operating performance of the jetting head. Fig. 10 is a graph of droplet velocity as a function of droplet emission frequency for fluid viscosities of 1, 5 and 24 centipoise. The log of the total fluid weight as a function of the log of the number of droplets emitted is shown in Fig. 11. The fluid used has a viscosity of 2 centipoise, a surface tension of 20 dynes/cm, and a density of .8 grams/cc. The transducer excitation pulse was 80 volts and the excitation frequency was approximately 711 Hz.

Some blood typing reagents and some allergen reagents have very low viscosities and surface tensions. Although in some cases viscosity modifiers, such as glycerol, dextran, glucose, and the like, may be added to increase the viscosity, a few reagents are adversely affected by such modifiers.

25 Developing stable and reproducible demand mode jetting is difficult with very low viscosities. Although droplet emission can be established at some fundamental frequencies, the droplets dispensed may have small satellite droplets which reduce the accuracy for metering and dispensing applications. However, even with the satellite drops, sufficient reagent is adequately delivered for most print applications without a substantial decrease in print quality.

30 Glycerin may be used as a viscosity modifier to improve jetting reliability and to prevent obstruction of the orifice arising from evaporation of the reagent fluid components. Glycerin has been found especially beneficial for those reagents containing particulate material. The evaporation of the fluid component results in a concentration of glycerin located at the orifice. The plug of glycerin substantially prevents further evaporation of the reagent fluid. During the next activation cycle of the transducer, the plug of glycerin is expelled from the orifice.

When operating in the dispensing mode the volume of the droplets can be varied to substantially uniformly contain from 100 pico-liters to 1 micro-liter. The droplets can be produced at a rate of approximately 1 khz to 8 khz. When operating in the printing mode the size of the pel made by each droplet measures approximately .001-.012 inches in diameter.

40 A copy of the program used in the computer 700 for a printing operation is attached hereto as Appendix A. The values, manufacturer and manufacturing part number of the circuit components of the jetting control unit 500 are substantially as follows:

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	<u>Ref. Numeral of Component</u>	<u>Description and Value</u>	<u>Manufacturer and Part No.</u>
10	R39, 45-48, 57, 58	RES. 10KOHM $\frac{1}{2}$ WATT5% C.F.	
	R66	RES. 150OHM $\frac{1}{2}$ WATT5% C.F.	
	R3	RES. 15KOHM $\frac{1}{2}$ WATT5% C.F.	
15	R34	RES. 16KOHM $\frac{1}{2}$ WATT5% C.F.	
	R50	RES. 2.4KOHM $\frac{1}{2}$ WATT1% M.F.	DALE RLO79242G
	R13, 23, 36, 40, 41	RES. 2.4KOHM $\frac{1}{2}$ WATT5% C.F.	
	R56	RES. 20KOHM $\frac{1}{2}$ WATT5% C.F.	
20	R8	RES. 220OHM $\frac{1}{2}$ WATT5% C.F.	
	R6	RES. 27OHM $\frac{1}{2}$ WATT5% C.F.	
	R7, 12, 25	RES. 2KOHM $\frac{1}{2}$ WATT5% C.F.	
	R67	RES. 3.6KOHM $\frac{1}{2}$ WATT5% C.F.	
25	R51, 53	RES. 3.9KOHM $\frac{1}{2}$ WATT5% C.F.	
	R29	RES. 300KOHM $\frac{1}{2}$ WATT5% C.F.	
	R61	RES. 30KOHM $\frac{1}{2}$ WATT1% M.F.	DALE RLO79303G
	R15-18, 26-28, 54, 55, 64	RES. 4.7KOHM $\frac{1}{2}$ WATT5% C.F.	
30	R62	RES. 45.3KOHM $\frac{1}{2}$ WATT1% M.F.	DALE RN55D4532F
	R30, 33	RES. 47OHM $\frac{1}{2}$ WATT5% C.F.	
	R21	RES. 470OHM $\frac{1}{2}$ WATT5% C.F.	
	R19	RES. 47KOHM $\frac{1}{2}$ WATT5% C.F.	
	R35	RES. 510OHM $\frac{1}{2}$ WATT5% C.F.	
35	R43	RES. 6.2KOHM $\frac{1}{2}$ WATT5% C.F.	
	R60	RES. 7.5KOHM $\frac{1}{2}$ WATT5% C.F.	
	R37	RES. 75KOHM $\frac{1}{2}$ WATT5% C.F.	
	R9	RES. 76KOHM $\frac{1}{2}$ WATT1% M.F.	DALE RN60D7682F
	R11	RES. 820OHM $\frac{1}{2}$ WATT5% C.F.	
40	U2, 11, 14, 16, 22	RES. DIP NETWRK. 47KOHM	CT9 761-1R47K
	C21, 41, 45	CAP. AXIAL 1MF@250VDC	MALLORY #TC56
	C24	CAP. AXIAL 220MF@250VDC	MALLORY
	C10	CAP. AXIAL ALUM ELEC.	LP2219250C7P3
45		4700 0MF@25VDC	MALLORY
	C1, 2, 3, 55, 60	CAP. RADIAL DIPPED TANT.	TCG472UC25NIC
		10MF@25VDC	KEMET
	C53	CAP. RADIAL DIPPED TANT.	T350E106M025AS
		1MF@35VDC	KEMET
50	C36	CAP. RADIAL DIPPED TANT.	T350A105KC35AS
		47MF@10VDC	KEMET
			T350H566MC10AS

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Ref. Numeral 5 of Component	Description and Value	Manufacturer and Part No.
C54	CAP. RADIAL SILV MICA 100PF300VDC	KAHGAN SD5101J301
C57	CAP. RADIAL SILV MICA 20PF300VDC	KAHGAN SP12200J301
10 C49	CAP. RADIAL SILV. MICA 39PF300VDC	KAHGAN SP12390J301
C39	CAP. RADIAL X7R MLC .015MF@50VDC	KEMET C315C102K1R5CA
15 C6	CAP. RADIAL X7R MLC .022MF@50VDC	KEMET C315C223K5R5CA
C30, 35, 37	CAP. RADIAL Z5U MLC .015MF@50VDC	KEMET C315C153K5R5CA
C4, 7	CAP. RADIAL 25U MLC .01MF@50VDC	KEMET C315C103K5R5CA
20 C4, 5, 6, 9, 11-19, 22, 23, 25-28 C31-34, 37, 42, 43 47, 48, 50-52	CAP. RADIAL 25U MLC .22MF@50VDC	KEMET C322C224M5U5CA
25 C56, 58, 59		
C46	CAP. VARI. 2-12PF.	JOHANSEN #9626
CR7, 8, 9, 10, 11, 12, 17	DIODE SIL.	ITT. FAIRCHILD. 1N4148
30 CR1, 2, 3, 4	DIODE SIL. FAST	GENL. INST. EGP10D
CR5	DIODE SIL. FASTHIVOLT	GENL. INST. UF4007
CR6, 13, 15	DIODE SIL. REF. 2, 500VDC	NATL. SEMI-LM3852-2.5
CR14, 16	DIODE SIL. ZENER 3.8V. 25WATT	MOTOROLA 1N4622A
U6, 13, 15, 17	SWITCH 8 POSITION DIP	CTS 206-8
35 Q2, 9, 12	TRANSTOR. COMMON NPN	MOTOROLA 2N2222A
Q8, 10, 11	TRANSTOR. COMMON PNP	MOTOROLA 2N2907A
Q4	TRANSTOR. HIVOLTHIFREQ. NPN	MOTOROLA MPSU10
Q7	TRANSTOR. HIVOLTHIFREQ. PNP	MOTOROLA MPSU60
Q1	TRANSTOR. HIVOLTHI1NPN	TI, MOTOROLATIP48
40 Q3, 14	TRANSTOR. HIVOLTNP2N3439	MOTOROLA 2N3439
Q13	TRANSTOR. HIVOLT PNP	MOTOROLA MJE5731
U5, 27	IC 1-SHOT 74HC221	NATL. SEMI MM74HC221N
U23, 26	IC 1-SHOT 74LS221	NATL. SEMI DM741S221N
U7-10	IC COMPARATOR 74HC688	NATL. SEMI MM74HC688N
45 U30	IC CONVERTER DAC0800	NATL. SEMI DAC0800LCN
U24, 25	IC COUNTER 74HC193	NATL. SEMI MM74HC193N
U28	IC HI SLEW HI VOLT OP AMP	BURR-BROWN 3584JM
U1	IC HYBRID DC/DC CONVERTER	BURR-BROWN MODEL 724
U4	IC OC DRIVER SN7406	NATL. SEMI DM7406N
50 U3	IC OCTAL LATCH 74HC374	NATL. MM74HC374N
U12, 29, 31, 32	IC OP AMP LF256	NATL. SEMI LF256H
U18, 19, 20, 21	IC OPTO ISOLATOR	HEWLETT-PACKARD HCPL2300
R24, 42, 63	POT100KOHM 1/2WATT 10%	BOURNS 3622-1-104
R38, 49, 52	POT10KOHM 1/2WATT 10%	BOURNS 3622W-1-103
R20	POT25KOHM 1/2WATT 10%	BOURNS 3622W-1-253
55 R14, 31	POT2KOHM 1/2WATT 10%	BOURNS 3622W-1-202

<u>Ref. Numeral of Component</u>	<u>Description and Value</u>	<u>Manufacturer and Part No.</u>
5 VRI	REGULATOR 5VDC	NATL.LM340T-5.0
R10	RES. 1MEGOHM $\frac{1}{2}$ WATT5%C.F.	
R2,4	RES. 1.2KOHM $\frac{1}{2}$ WATT5%C.F.	
R32	RES. 1.6KOHM $\frac{1}{2}$ WATT5%C.F.	
R44	RES. 1.8KOHM $\frac{1}{2}$ WATT5%C.F.	
R1	RES. 10MEGOHM $\frac{1}{2}$ WATT5%C.F.	
10 R5,R22	RES. 100HM $\frac{1}{2}$ WATT5%C.F.	
R65	RES. 100KOHM $\frac{1}{2}$ WATT5%C.F.	
R59	RES. 10KOHM $\frac{1}{2}$ WATT1%M.F.	DALE RN55D1002F
R100	RES. 270OHM	
R101,108	RES. 470OHM	
15 R102,103	RES. 1KOHM	
106,109,110		
R104	RES. 470COHM	
R105	PCT. 100KOHM	
R107	POT. 10KOHM	
20 R111,113	RES. 220OHM	
R112	RES. 22OHM	
R114,115	RES. 47OHM	
C100	CAP. 10MF035 VFC	
C108	CAP. 10000 PF	
25 D100	DIODE	1N4148
Q100,105	TRANSTOR	2N2222
Q101,102	TRANSTOR	2N3906
Q103,104	TRANSTOR	2N3904
U100,U108	IC 1-SHOT	74LS123
30 U103,104	IC INVERTOR	74LS04
105,106		
U108	IC LINE DECODER	74LS138

Of course, it should be understood that a wide range of changes and modifications can be made to the preferred embodiments described above. For example, the transducer could be of a type other than piezo-electric such as magneto-strictive, electro-strictive, and electro-mechanical. It is therefore intended that the foregoing detailed description be regarded as illustrative rather than limiting, and that it be understood that it is the following claims, including all equivalents, which are intended to define the scope of this invention.

APPENDIX

5 Reagent Jet Printer
Reagent Calibration

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```

Offset Data Source Line
10 0030 0006 REM $TITLE: 'Reagent Jet Printer' $SUBTITLE: 'Reagent Calibration' $LINESIZE: 132
0030 0006 'MODULE - "REACAL"
0030 0006 '
0030 0006 'AUTHOR - M. A. Enevold
0030 0006 '
0030 0006 'COPYRIGHT (C) 1985 ABBOTT LABORATORIES
15 0030 0006 'REVISION - 2.0 07-01-86 NAE MicroFab modifications
0030 0006 ' - 1.0 02-11-86 NAE Creation of initial code
0030 0006 '
0030 0006 'SYSTEM - This code can only be compiled by the BASCOM
0030 0006 ' COMPILER, it will not run under the INTERPRETER!!
0030 0006 '
20 0030 0006 'DESCRIPTION:
0030 0006 ' The reagent calibrate module presents a menu with 12 items arranged
0030 0006 ' in 3 columns of 4 rows. The arrow keys allow movement around the
0030 0006 ' table, the + and - keys increment or decrement values in the first
0030 0006 ' column, and the enter key executes commands in the third column.
0030 0006 ' The second column is an array of ASCII strings representing reagent name,
25 0030 0006 ' concentration, density, and viscosity. The values entered in column one
0030 0006 ' are drop frequency, pulse width, strobe delay, and nozzle number.
0030 0006 ' The commands in the third column are start/stop, load, save, and exit.
0030 0006 '
0030 0006 'DATA DICTIONARY
0030 0006 '
30 0030 0006 ' MENU% Pointer to which menu item is active (0-11)
0030 0006 ' MENU$(17,1) Array for strings used to display the menu
0030 0006 ' MENU(17,4) Array for numbers in the menu display
0030 0006 ' DIFF% Differential to move MENU% at arrow key input
0030 0006 ' TYPE% Pointer set during menu scan to direct action
0030 0006 ' KEYBUF$ Storage for string input from menu display
0030 0006 ' AS Destination for single keystroke inputs
35 0030 0006 ' FILES String where filename is built for reagent data file
0030 0006 ' REANAMES String where reagent name is stored
0030 0006 ' RI Row to display special graphics character in menu
0030 0006 ' CI Column to display special graphics character in menu
0030 0006 ' RI Special graphics character is read into here
40 0030 0006 ' OLD.AMP.VALUE% Integer value for setting pulse amplitude
0030 0006 ' DIG.VAL% Value set to digital port 0 to inc/dec amplitude
0030 0006 '
0030 0006 SUB REAGENT.CALIBRATE STATIC
0047 0006
0047 0006 DIM MENU$(17,1),MENU(17,4)
0048 01FE
45 0048 01FE GOSUB INITIALIZE: 'read init. values and set screen
004E 01FE
004E 01FE WHILE TYPE% < 1
0059 0200
0059 0200 TYPE% = 0
0060 0200 AS = ""
50 006A 0204
006A 0204 WHILE AS = ""
0079 0204 AS = INKEY$
0083 0204 IF ACTIVE% = 1 AND COUNTIME < TIMER THEN GOSUB PEN.DOWN
00AD 0204
0080 0204 WEND
55

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Offset	Data	Source Line
25 00B0	020A	IF A\$ = CHR\$(13) THEN TYPEZ = 1: 'execute <cr>
00CA	020A	IF A\$ = "+" THEN TYPEZ = 2: 'increment variable
00E0	020A	IF A\$ = "-" THEN TYPEZ = 3: 'decrement variable
00FA	020A	IF A\$ = CHR\$(10) + CHR\$(72) THEN TYPEZ = 4: 'up arrow key
011B	020A	IF A\$ = CHR\$(10) + CHR\$(80) THEN TYPEZ = 5: 'down arrow key
0140	020A	IF A\$ = CHR\$(10) + CHR\$(75) THEN TYPEZ = 6: 'left arrow key
30 0165	020A	IF A\$ = CHR\$(10) + CHR\$(77) THEN TYPEZ = 7: 'right arrow key
018A	020A	IF A\$ > CHR\$(47) AND A\$ < CHR\$(123) THEN TYPEZ = 8: 'ascii 0 - z
01C2	020A	
01C2	020A	ON TYPEZ GOSUB T1, T2, T3, T4, T5, T6, T7, T8
01DB	020A	
01DB	020A	WEND
35 01DF	020A	TYPEZ = 0
01E6	020A	
01E6	020A	EXIT SUB
01EA	020A	REM SPAGE

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5 Reagent Jet Printer
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Offset	Data	Source Line
	01EA 020A	***** SUBROUTINES FOR THIS MODULE *****
10	01EA 020A	
	01EA 020A	T1: 'cr> execute command
	01EF 020A	IF MENUX < 12 THEN TYPEX = 0:RETURN: 'exit to print menu, no action
	0205 020C	ON MENUX - 11 GOSUB T1A, T1B, T1C, T1D
	021A 020C	IF MENUX < 15 THEN TYPEX = 0
	022C 020C	RETURN
15	0230 020C	
	0230 020C	T1A: 'start/stop drop flow
	0233 020C	IF MENUX(12,0) = "START" THEN GOSUB START.INX
	025A 020C	IF MENUX(12,0) = "STOP" THEN GOSUB STOP.INX
	027F 020C	MENUS(12,0) = TEMPS
	029A 0210	COLOR 0,7:GOSUB DISPMENU
20	02AC 0210	RETURN
	02B0 0210	
	02B0 0210	START.INX:
	02B5 0210	TEMPS = "STOP"
	02BF 0210	CALL DOT.ON: 'in module PCI
	02CB 0210	LOCATE 17,71:COLOR 27,0:PRINT "PRINTING";
25	02F1 0210	ACTIVE2 = 1
	02F8 0210	RETURN
	02FC 0210	
	02FC 0210	STOP.INX:
	0301 0210	TEMPS = "START"
	030B 0210	CALL DOT.OFF: 'in module PCI
30	0317 0210	LOCATE 17,71:COLOR 15,0:PRINT " ";
	033D 0210	ACTIVE2 = 0
	0344 0210	RETURN
	034B 0210	
	034B 0210	T1B: 'load reagent profile
35	034B 0210	IF MENUX(6,1) = "" THEN LOCATE 25,1:PRINT "Reagent Name is not specified";:GOSUB ANYKEY:RETURN
	0391 0210	
	0391 0210	GOSUB SEARCH
	0397 0210	
	0397 0210	IF IX < (REANUMX + 1) THEN GOTO FOUND
	03AB 0214	LOCATE 25,10-LEN(MENUS(6,1))/2:PRINT MENUS(6,1); " not Found";
40	0404 0214	GOSUB ANYKEY: 'wait for a keyhit
	040A 0214	RETURN
	040E 0214	
	040E 0214	FOUND:
	0413 0214	FILES = RIGHT\$(STR\$(IX),LEN(STR\$(IX))-1) + "REA.RJP"
	0437 021B	OPEN FILES FOR INPUT AS #1: 'set pattern data file for read
45	044B 021B	INPUT #1,MENU(0,0): 'read frequency
	046B 021B	INPUT #1,MENU(1,0): 'read amplitude
	048B 021B	INPUT #1,MENU(2,0): 'read strobe delay
	04AE 021B	INPUT #1,MENU(3,0): 'read pulse width
	04D1 021B	INPUT #1,MENU(4,0): 'read rise time
	04F4 021B	INPUT #1,MENU(5,0): 'read fall time
50	0519 021B	
	0519 021B	INPUT #1,MENUS(7,1): 'read concentration
	053D 021B	INPUT #1,MENUS(8,1): 'read density
	0561 021B	INPUT #1,MENUS(9,1): 'read viscosity
	0585 021B	INPUT #1,MENUS(10,1): 'read surface tension
55	05A9 021B	

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Offset	Data	Source Line
05A9	021B	CLOSE #1: 'done with data file
10 05B0	021B	OPEN "SEADef.RJP" FOR OUTPUT AS #1
05B0	021B	PRINT #1,FILES: 'save filename in default file
05C2	021B	PRINT #1,MENU\$(6,1): 'save the directory name as well
05D2	021B	CLOSE #1
05F4	021B	GOSUB DISP.PARMS: 'show all parameters
05FB	021B	RETURN
15 0601	021B	TIC: 'save reagent profile
0605	021B	IF MENU\$(6,1) = "" THEN LOCATE 25,1:PRINT "Reagent Name is not specified";GOSUB ANYKEY:RETURN
060A	021B	OPEN "READIR.RJP" FOR INPUT AS #1
064E	021B	INPUT #1,REANUM1
065F	021B	CLOSE #1
20 0671	021B	IF REANUM1 < 80 THEN GOTO SAVE.REA
0678	021B	LOCATE 25,1:PRINT "Directory is Full (80 reagents max.)"
0687	021B	GOSUB ANYKEY:RETURN
06A1	021B	SAVE.REA:
06AB	021B	GOSUB SEARCH
25 06B0	021B	IF I1 > REANUM1 THEN GOTO SAVEREA1
06C7	021B	REANUM1 = I1
06CE	021B	COLOR 15,0
06DA	021B	LOCATE 25,1:PRINT MENU\$(6,1);" already exists. Replace it with new values? ";
070C	021B	AS = ""
0716	021B	WHILE AS = ""
30 0725	021B	AS = INKEY\$
072F	021B	WEND
0732	021B	LOCATE 25,1:PRINT SPACES(77);
074F	021B	IF AS = "Y" OR AS = "y" THEN GOTO REPLACE
0778	021B	RETURN
077C	021B	SAVEREA1:
35 077C	021B	KILL "READIR.OLD": 'delete old backup directory
07B1	021B	NAME "READIR.RJP" AS "READIR.OLD": 'save old directory
07B8	021B	OPEN "READIR.OLD" FOR INPUT AS #1
0792	021B	OPEN "READIR.RJP" FOR OUTPUT AS #2: 'set up new dir
07A3	021B	
40 07B5	021B	INPUT #1,REANUM1: 'read number of dir entries
07B5	021B	REANUM1 = REANUM1 + 1: 'increase by 1
07C7	021B	WRITE #2,REANUM1: 'save in new directory
07D0	021B	
07E1	021B	FOR J=1 TO REANUM1 - 1
07E1	021B	LINE INPUT #1,AS: 'read entry from old dir
45 07FA	021C	PRINT #2,AS: 'write entry in new directory
0807	021C	NEXT I
0817	021C	
0832	0220	CLOSE #1
0832	0220	
0839	0220	
50 0839	0220	PRINT #2,MENU\$(6,1): 'write new entry to new directory
085B	0220	CLOSE #2: 'done with directory
0862	0220	
0862	0220	REPLACE:
0867	0220	FILES = RIGHT\$(STR\$(REANUM1),LEN(STR\$(REANUM1))-1) + "REA.RJP"
088B	0220	

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Offset Data Source Line

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70 088D 0220 OPEN FILES FOR OUTPUT AS #1: 'create new pattern data file
089D 0220 WRITE #1,MENU(0,0): 'store frequency
08BD 0220 WRITE #1,MENU(1,0): 'store amplitude
08DC 0220 WRITE #1,MENU(2,0): 'store strobe delay
08FD 0220 WRITE #1,MENU(3,0): 'store pulse width
091E 0220 WRITE #1,MENU(4,0): 'store rise time
15 093F 0220 WRITE #1,MENU(5,0): 'store fall time
0962 0220
0962 0220 WRITE #1,MENU(7,1): 'store concentration
0984 0220 WRITE #1,MENU(8,1): 'store density
09A6 0220 WRITE #1,MENU(9,1): 'store viscosity
09CB 0220 WRITE #1,MENU(10,1): 'store surface tension
20 09EA 0220
09EA 0220 CLOSE #1: 'done with data file
09F1 0220
09F1 0220 OPEN "READF.RJP" FOR OUTPUT AS #1
0A03 0220 PRINT #1,FILE$: 'save filename in default file
0A13 0220 PRINT #1,MENU(6,1): 'save the directory name as well
25 0A35 0220 CLOSE #1
0A3C 0220 RETURN
0A40 0220
0A40 0220 SEARCH:
0A45 0220 OPEN "READIR.RJP" FOR INPUT AS #1
0A56 0220 INPUT #1,RENUM1: 'read number of patterns in dir
30 0A6B 0220 IZ = 1: 'set entry pointer
0A6F 0220
0A6F 0220 SLOOP:
0A74 0220 LINE INPUT #1,A$: 'read next pattern name from dir
0A81 0220 IF A$ = MENU(6,1) THEN GOTO SEARCH.DONE: 'compare name with dir entry
0AA5 0220 IZ = IZ + 1
35 0AAE 0220 IF IZ < (RENUM1 + 1) THEN GOTO SLOOP: 'check for done
0AC1 0220 SEARCH.DONE:
0AC6 0220 CLOSE #1
0ACD 0220 RETURN
0AD1 0220
0AD1 0220 T1D: 'return with no change to exit reagent calibrate
40 0AD6 0220 PRINT #3,"UH";
0AE6 0220 CLOSE #3: 'close con channel
0AEB 0220 RETURN
0AF1 0220
0AF1 0220 T2: 'process "*" key
45 0AF6 0220 IF MENU(5) > 5 THEN RETURN
0B05 0220 NEWTIME = TIMER
0B0F 0224 DELTATIME = NEWTIME - OLDTIME
0B1F 022C OLDTIME = NEWTIME
0B29 022C IF DELTATIME > 0.15 THEN MULT1 = 1 ELSE MULT1 = MULT1 + 1
0B4B 022E IF MULT1 > 100 THEN MULT1 = 100
0B5B 022E MENU(MENU(0)) = MENU(MENU(0)) + MENU(MENU(3)) * MULT1: 'add increment
50 0B9F 022E IF MENU(MENU(0)) > MENU(MENU(1)) THEN MENU(MENU(0)) = MENU(MENU(1)): 'check max value
0C06 022E COLOR 15,1:GOSUB DISPMENU:RETURN: 'show new value
0C1D 022E
0C1D 022E T3: 'process "-" key
0C22 022E IF MENU(5) > 5 THEN RETURN
55 0C31 022E NEWTIME = TIMER

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Offset	Data	Source Line
0C3B	022E	DELTA TIME = NEWTIME - OLD TIME
0C4B	022E	OLD TIME = NEWTIME
0C55	022E	IF DELTA TIME > 0.15 THEN MULTZ = 1 ELSE MULTZ = MULTZ + 1
0C77	022E	IF MULTZ > 100 THEN MULTZ = 100
0C89	022E	MENU(MENUZ,0) = MENU(MENUZ,0) - MENU(MENUZ,3) * MULTZ: 'sub increment
0CCB	022E	IF MENU(MENUZ,0) < MENU(MENUZ,2) THEN MENU(MENUZ,0) = MENU(MENUZ,2): 'check min value
0D32	023E	COLOR 15,1:GOSUB DISPMENU:RETURN: 'show new value
0D49	022E	
0D49	022E	T4: 'process up arrow key
0D4E	022E	IF MENUZ MOD 6 = 0 THEN RETURN: 'in top row already
0D63	022E	DIFFZ = -1:GOSUB NEWMENU:RETURN: 'move pointer up one
0D74	0230	
0D74	0230	T5: 'process down arrow key
0D79	0230	IF MENUZ MOD 6 = 5 THEN RETURN: 'in bottom row already
0D8F	0230	DIFFZ = 1:GOSUB NEWMENU:RETURN: 'move pointer down one
0DA0	0230	
0DA0	0230	T6: 'process left arrow key
0DAS	0230	IF INT(MENUZ / 6) = 0 THEN RETURN: 'in left column already
0DC5	0230	DIFFZ = -6:GOSUB NEWMENU:RETURN: 'move pointer one left
0DD6	0230	
0DD6	0230	T7: 'process right arrow key
0DDB	0230	IF INT(MENUZ / 6) = 2 THEN RETURN: 'in right column already
0DFE	0230	DIFFZ = 6:GOSUB NEWMENU:RETURN: 'move pointer one right
0E0F	0230	
0E0F	0230	T8: 'input keys into KEYBUFs until (cr) is entered
0E14	0230	IF MENUZ > 10 THEN RETURN
0E23	0230	LOCATE 25,30:COLOR 31,0:PRINT "ENTER NEW VALUE";:COLOR 15,0
0E35	0230	KEYBUFs = AS
0E5F	0234	WHILE AS <> CHR\$(13)
0E72	0234	LOCATE 25,47:PRINT SPACES(15);
0EBF	0234	LOCATE 25,47:PRINT KEYBUFs;
0EA9	0234	AS = ""
0EB3	0234	WHILE AS = ""
0EC2	0234	AS = INKEYs
0ECC	0234	IF ACTIVEs = 1 AND DOWN TIME < TIMER THEN GOSUB PEN.DOWN
0EF6	0234	WEND
0EF9	0234	IF AS = CHR\$(16) AND LEN(KEYBUFs) > 0 THEN KEYBUFs = LEFT\$(KEYBUFs,LEN(KEYBUFs)-1)
0F3B	0234	IF AS > CHR\$(31) AND LEN(KEYBUFs) < 15 THEN KEYBUFs = KEYBUFs + AS
0F75	0234	WEND
0F79	0234	
0F79	0234	IF MENUZ > 5 THEN GOTO STORESTRING
0F8B	0234	
0F8B	0234	TEMP = VAL(KEYBUFs) 'temp has value of keys input
0F9B	0238	
0F9B	0238	'round off temp according to step size in menu array
0F9B	0238	TEMP = INT(TEMP / (MENU(MENUZ,3) + .5)) * MENU(MENUZ,3)
0FD1	0238	
0FD1	0238	'test TEMP for maximum and minimum values in menu array
0FD1	0238	IF TEMP > MENU(MENUZ,1) THEN TEMP = MENU(MENUZ,1)
1019	0238	IF TEMP < MENU(MENUZ,2) THEN TEMP = MENU(MENUZ,2)
104F	0238	
104F	0238	'insert new value into menu array and update screen
104F	0238	MENU(MENUZ,0) = TEMP
106B	0238	LOCATE 25,30:PRINT SPACES(40);

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Offset	Data	Source Line
10	108B 023B	COLOR 0,7:GOSUB DISPMENU
	109A 023B	RETURN
	109E 023B	
	109E 023B	STRAESTRING:
	10A3 023B	MENU\$(MENUZ,1) = KEYBUF\$
	10BF 023B	LOCATE 25,30:PRINT SPACE\$(40);
15	10DC 023B	COLOR 0,7:GOSUB DISPMENU
	10EE 023B	RETURN
	10F2 023B	
	10F2 023B	PEN.DOWN:
	10F7 023B	DOWNTIME = TIMER + 1
	1107 023B	PRINT 83,"D";
20	1117 023B	RETURN
	111B 023B	
	111B 023B	ANYKEY:
	1120 023B	LOCATE 25,64:PRINT "Strike any key..";
	113A 023B	AS = ""
	1144 023B	WHILE AS = ""
25	1153 023B	AS = INKEY\$
	115D 023B	WEND
	1160 023B	LOCATE 25,1:COLOR 15,0:PRINT SPACE\$(79);:COLOR 15,1
	1196 023B	RETURN
	119A 023B	
	119A 023B	NEWMENU: 'write old item in yellow, point to and highlight new item
30	119F 023B	COLOR 14,0:GOSUB DISPMENU
	11B1 023B	MENUZ = MENUZ + DIFF2
	11BD 023B	IF MENUZ = 11 THEN MENUZ = 10
	11CF 023B	IF MENUZ > 15 THEN MENUZ = 15
	11E1 023B	COLOR 0,7:GOSUB DISPMENU:RETURN
	11F7 023B	
35	11F7 023B	INITIALIZE:
	11FC 023B	'change to second screen and display messages
	11FC 023B	SCREEN 0,0,1,1:COLOR 7,0:CLS:LOCATE 10,28:PRINT "Initializing Menu Display";
	1240 023B	LOCATE 12,33:PRINT "Please Wait..."
	125A 023B	
40	125A 023B	'initialize variables
	125A 023B	ACTIVEZ = 0: 'not printing
	1261 023B	
	1261 023B	'initialize plotter con channel
	1261 023B	
	1261 023B	OPEN "COM1:2400,N,8,2" AS #3
45	1273 023B	PRINT #3,";:UEC5,EFV1,H";
	1283 023B	
	1283 023B	'initialize digital port
	1283 023B	SCRZ = 4
	128A 023A	CALL DIGITAL.OUT(SCRZ)
50	129A 023A	SCRZ = 0
	12A1 023A	CALL DIGITAL.OUT(SCRZ): 'pulse reset line to set amplitude to OV.
	12B1 023A	SCRZ = 4
	12B9 023A	CALL DIGITAL.OUT(SCRZ)
	12CB 023A	
	12CB 023A	'set hardware pulse width
55	12CB 023A	CALL SET.OUT.WIDTH(5) 'in module PCI

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ISK Personal Computer BASIC Compiler V2.00

Offset	Data	Source Line
10	12DE 023C	
	12DE 023C	'initialize menu arrays
	12DE 023C	RESTORE ARRDATA
	12E3 023C	FOR IZ=0 TO 17
	12E3 023C	READ MENU(IZ,0),MENU(IZ,1):
	1318 023C	READ MENU(IZ,1),MENU(IZ,2),MENU(IZ,3),MENU(IZ,4)
	137C 023C	NEXT IZ
15	138F 023C	
	138F 023C	'set default reagent values
	138F 023C	
	138F 023C	MENU(0,0) = 2000: 'frequency
	13AB 023C	MENU(1,0) = 0: 'amplitude
20	13C4 023C	MENU(2,0) = 1: 'stroke delay
	13E0 023C	MENU(3,0) = 090: 'pulse width
	13FC 023C	MENU(4,0) = 470: 'rise time
	1418 023C	MENU(5,0) = 070: 'fall time
	1436 023C	
	1436 023C	MENU(6,0) = 0: 'name
25	1452 023C	MENU(7,0) = 0: 'concentration
	146E 023C	MENU(8,0) = 0: 'density
	148A 023C	MENU(9,0) = 0: 'viscosity
	14A6 023C	MENU(10,0) = 0: 'surface tension
	14C2 023C	
	14C2 023C	OLD.AMP.VALUE3 = 0 'initial value of 0 volts
30	14C9 023E	
	14C9 023E	'change active displayed screen to first screen to draw and display parameters
	14C9 023E	
	14C9 023E	SCREEN 0,0,0,1:CLS
	14E6 023E	
	14E6 023E	COLOR 13:LOCATE 1,32:PRINT "REAGENT CALIBRATE";
35	1507 023E	COLOR 9
	150E 023E	FOR I=2 TO 79
	1518 023E	LOCATE 3,1:PRINT "D";LOCATE 5,1:PRINT "B";LOCATE 19,1:PRINT "D";
	156F 023E	NEXT I
	158A 023E	FOR I=4 TO 10
	1594 023E	LOCATE 1,1:PRINT "J";LOCATE 1,28:PRINT "I";LOCATE 1,69:PRINT "I";LOCATE 1,80:PRINT "J";
40	1600 023E	NEXT I
	1626 023E	RESTORE TABLE
	1620 023E	FOR I=1 TO 12
	1637 023E	READ RI,C1,M2:LOCATE RI,C1:PRINT CHR\$(M2);
	166A 0244	NEXT I
45	1685 0244	
	1685 0244	'print three headings and instructions
	1685 0244	COLOR 10,0
	1691 0244	LOCATE 4,7:PRINT "DROP PARAMETERS";
	16AB 0244	LOCATE 4,39:PRINT "REAGENT PARAMETERS"
	16C3 0244	LOCATE 4,71:PRINT "COMMANDS";
50	16DF 0244	
	16DF 0244	COLOR 7:LOCATE 21,20:PRINT "Use ";:COLOR 15:PRINT CHR\$(27);CHR\$(32);CHR\$(26);
	1729 0244	PRINT CHR\$(32);CHR\$(24);CHR\$(32);CHR\$(25);:COLOR 7:PRINT " to position highlighted cursor";
	176B 0244	LOCATE 22,18:PRINT "Use ";:COLOR 15:PRINT "+";:COLOR 7:PRINT " or ";:COLOR 15:PRINT "-";
	17BE 0244	COLOR 7:PRINT " to scroll current value up or down";
	17D2 0244	LOCATE 23,26:PRINT "Use ";:COLOR 15:PRINT "D";:COLOR 7:PRINT " to activate selection";
55	1814 0244	

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Reagent Jet Printer
Reagent Calibration

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IBM Personal Computer BASIC Compiler V2.00

Offset	Data	Source Line
25		
1814	0244	DISP.PARMS:
1819	0244	'display 12 menu choices in yellow
1819	0244	
1819	0244	COLOR 14,0
1825	0244	FOR MENUZ = 0 TO 17
30 1828	0244	GOSUB DISPMENU
1831	0244	NEXT MENUZ
1841	0244	
1841	0244	'set for reagent name and highlight it
1841	0244	MENUZ = 6:COLOR 0,7
1854	0244	GOSUB DISPMENU
35 185A	0244	
185A	0244	SCREEN 0,0,0,0
186F	0244	RETURN
1873	0244	REM \$PAGE

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70 Offset Data Source Line

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```

1873 0244 DISP MENU:
1878 0244 LOCATE (MENU MOD 6)*2+7,(INT(MENU/6)+28+2)+15+INT(MENU/12)
1884 0244 PRINT MENU$(MENU,0)
18F2 0244 IF MENU > 5 THEN GOTO SHOWSTRING: ' no value to display
15 1901 0244 LOCATE (MENU MOD 6)+2+7,MENU(MENU,4)
1933 0244 PRINT USING MENU$(MENU,1);MENU(MENU,0);
1966 0244 IF MENU > 2 THEN RETURN
1975 0244 ON MENU+1 GOSUB SET.FREQ, SET.AMP, SET.DELAY
1986 0244 RETURN
20 198A 0244 SHOWSTRING:
198F 0244 IF MENU > 10 THEN RETURN
199E 0244 LOCATE (MENU MOD 6)+2+7,48
19BA 0244 PRINT "
19C7 0244 LOCATE (MENU MOD 6)+2+7,48
19E3 0244 PRINT MENU$(MENU,1)
25 1A02 0244 RETURN
1A06 0244
1A06 0244 SET.FREQ:
1A0B 0244 TEMP = MENU(0,0)
1A24 0244 CALL SET.DOT.RATE(TEMP): 'in module PCI
1A34 0244 LEDZ = 3-INT((TEMP+500)/1000)
30 1A57 0244 IF LEDZ < 0 THEN LEDZ = 0
1A69 0244 SCRZ = 4 + (LEDZ * 32): 'set LED intensity
1A89 0244 CALL DIGITAL.OUT(SCRZ): 'in module PCI
1A99 0244 RETURN
1A9D 0244 SET.AMP:
35 1AA2 0244 SCRZ = CINT(MENU(MENU,0) * 255 / 150): 'convert volts to binary number
1ACB 0244 IF SCRZ = OLD.AMP.VALUE1 THEN RETURN
1ADC 0244 TEMPZ = SCRZ - OLD.AMP.VALUE1: 'calculate delta
1AEB 0244 OLD.AMP.VALUE1 = SCRZ: 'update old value to current value
1AEF 0244 DIG.VALZ = 6
1AF6 0244 IF TEMPZ < 0 THEN DIG.VALZ = 5
40 1B08 0244 TEMP1 = ABS(TEMPZ)
1B15 0244 FOR IZ = 1 TO TEMPZ
1B22 0244 SCRZ = DIG.VALZ + (32*LEDZ)
1B3F 0244 CALL DIGITAL.OUT(SCRZ): 'pulse higher or lower
1B4F 0244 SCRZ = 4 + (32 * LEDZ)
1B6F 0244 CALL DIGITAL.OUT(SCRZ): 'set port to normal
45 1B7F 0244 NEXT IZ
1B91 0244 RETURN
1B95 0244 SET.DELAY:
1B9A 0244 TEMP = MENU(2,0)
1BB6 0244 CALL SET.STROBE.DELAY(TEMP): 'in module PCI
50 1BC6 0244 RETURN
1BCA 0244
1BCA 0244 REN IPAGE

```

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 10 Reagent Calibration

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Offset	Data	Source Line
1BCA	024C	***** DATA USED BY THIS MODULE *****
1BCA	024C	
15	1BCA	ARRDATA:
1BCF	024C	DATA "Frequency" Hz, "88,888", 10000, 1, 1, 16
1BD1	024C	DATA "Amplitude" V, "888", 150, 0, 1, 19
1BD3	024C	DATA "Strobe Delay" uS, "88,888.8", 15999.5, .5, .5, 16
1BD5	024C	DATA "Pulse Width" , "888", 999, 0, 1, 19
1BD7	024C	DATA "Rise Time" , "888", 999, 0, 1, 19
20	1BD9	DATA "Fall Time" , "888", 999, 0, 1, 19
1BD9	024C	DATA "Name", "", 0, 0, 0, 0
1BD9	024C	DATA "Concentration", "", 0, 0, 0, 0
1BDF	024C	DATA "Density", "", 0, 0, 0, 0
1BE1	024C	DATA "Viscosity", "", 0, 0, 0, 0
1BE3	024C	DATA "Surface Tension", "", 0, 0, 0, 0
25	1BE5	DATA "", "", 0, 0, 0, 0
1BE7	024C	DATA "START", "", 0, 0, 0, 0
1BE9	024C	DATA "LOAD", "", 0, 0, 0, 0
1BE9	024C	DATA "SAVE", "", 0, 0, 0, 0
1BED	024C	DATA "EXIT", "", 0, 0, 0, 0
1BEF	024C	DATA "", "", 0, 0, 0, 0
30	1BF1	DATA "", "", 0, 0, 0, 0
1BF3	024C	
1BF3	024C	TABLE:
1BF8	024C	DATA 3, 1, 218
1BFA	024C	DATA 3, 28, 210
1BFC	024C	DATA 3, 69, 210
35	1BFE	DATA 3, 80, 191
1C00	024C	DATA 5, 1, 198
1C02	024C	DATA 5, 28, 206
1C04	024C	DATA 5, 69, 206
1C06	024C	DATA 5, 80, 181
1C08	024C	DATA 19, 1, 192
40	1C0A	DATA 19, 28, 208
1C0C	024C	DATA 19, 69, 208
1C0E	024C	DATA 19, 80, 217
1C10	024C	
1C10	024C	END SUB
1C17	024C	
45	1C17	
23EB-	024C	

50426 Bytes Available

43560 Bytes Free

50 0 Warning Error(s)
 0 Severe Error(s)

55

Reagent Jet Printer
Pattern Entry/Modification

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

5      0030 0006 REM $TITLE: 'Reagent Jet Printer' $SUBTITLE: 'Pattern Entry/Modif
      0030 0006 ication'
      0030 0006 'MODULE - "PATENT" Pattern creation, modification, and filing
      0030 0006 '
10     0030 0006 'AUTHOR - N. A. Enevold
      0030 0006 '
      0030 0006 'COPYRIGHT (C) 1985 ABBOTT LABORATORIES
      0030 0006 '
15     0030 0006 'REVISION - 1.2 03-10-86 NAE Remove Mouse inputs
      0030 0006 '          1.1 02-20-86 NAE Add 80 pattern limit to save
      0030 0006 '          1.0 01-13-86 NAE Creation of initial code
      0030 0006 '
      0030 0006 'SYSTEM - This code can only be compiled by the BASCOM
      0030 0006 '          COMPILER, it will not run under the INTERPRETER!!
20     0030 0006 '
      0030 0006 'DESCRIPTION:
      0030 0006 '          This module allows the user to LOAD, SAVE, DIRectory, D
      0030 0006 RAW and
25     0030 0006 '          enter repeat count and other parameters for a pattern t
      0030 0006 o be printed.
      0030 0006 '          The low-resolution graphics mode is selected and a menu
      0030 0006 is displayed
      0030 0006 '          across the bottom of the screen. Using arrow keys
30     0030 0006 '          point to the action to be taken and then invoke that ac
      0030 0006 tion with the
      0030 0006 '          Enter key. In the DRAW mode, another menu is
      0030 0006 displayed which allows the user to select from LINE, RE
      0030 0006 CTangle,
      0030 0006 '          Solid RECTangle, or CIRCLE pattern elements.
35     0030 0006 '
      0030 0006 'DATA DICTIONARY
      0030 0006 '          SCNDATZ(50,5) 51 Row (Elements) by 6 Coluan array f
      0030 0006 or storing pattern elements
40     0030 0006 '          CURSORZ(9) Storage for cursor-graphics icon
      0030 0006 '          MENU$(6) Up to 7 menu names can be saved here
      0030 0006 '          ELNUMZ Count of number of elements in a patt
      0030 0006 ern
      0030 0006 '          XZ YZ Current location of graphics cursor
45     0030 0006 '          GRID Value of one dot space on the screen
      0030 0006 (default is 0.005")
      0030 0006 '          ROWZ COLZ Location to print instructions
      0030 0006 '          AS Storage for single key-strokes or inp
      0030 0006 ut strings
50     0030 0006 '          MENUNUM Which menu is being displayed (1 or 2)
      0030 0006 '          ITEM Pointer to which menu item is highlig
      0030 0006 hted (0 - 61)
      0030 0006 '          REPEATZ Number of times pattern is to be repe
      0030 0006 ated when printed
55     0030 0006 '          XOFF YOFF X and Y axis distance between the pri
      0030 0006 nting of repeated patterns
      0030 0006 '          ROWSP COLSP Row and Coluan spacing for printing a
      0030 0006 ultiple sets of patterns

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Reagent Jet Printer
Pattern Entry/Modification

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

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0030 0006 ' PATNUMZ Number of patterns stored in
the pattern directory PATDIR.RJP

0030 0006 ' DROWZ DCOLZ Row and Column location to display di
rectory entrys

0030 0006 ' NAMES Pattern name to be LOADED or SAVED to
directory

25

0030 0006 ' IX JZ Counters used to LOAD or SAVE the ele
ment data from/to pattern data file

0030 0006 ' FILES Name of pattern data file

0030 0006 ' TEMPZ Which type of element is being drawn.

30

1 = Line 2 = Rectangle

0030 0006 ' 3 = Solid Rectangle 4 = Circle

0030 0006 ' FLAGZ Same as TEMPZ above

0030 0006 ' STARTMSG\$ ENDMSG\$ Message display for startpoint and en
dpoint of element entry

35

0030 0006 ' XIZ YIZ Starting cursor position for
element being drawn

0030 0006 ' DIX OYI Delta X and Y values used to
re-position cursor after arrow key

40

0030 0006 ' MAXITEM The highest number item in th
e current menu display

0030 0006 ' IS IE Starting and ending X position of the
menu highlighting blue box

0030 0006 ' RADIUSZ The calculated radius of a ci
rcle to be displayed

45

0030 0006 REM \$PAGE

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Reagent Jet Printer
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10	Offset	Data	Source Line	IBM Personal Computer BASIC Compiler V2.00
	0030	0006	SUB PATENTRY STATIC	
	0047	0006		
	0047	0006	WIDTH 40:SCREEN 1:CLS	
15	005F	0006	DIM SCDATZ(50,5),CURSORZ(9),MENU\$(6)	
	0060	029A	ELNUMZ = 0:IZ=0:YZ=0:GRID = 0.005	
	007F	02A4		
	007F	02A4	LINE (0,0)-(6,6),,B	
	00A1	02A4	LINE (0,3)-(6,3),,B	
20	00C5	02A4	LINE (3,0)-(3,6),,B	
	00E9	02A4	PRESET (3,3)	
	00F5	02A4	GET (0,0)-(6,6),CURSORZ	
	0116	02A4	CLS	
	011D	02A4		
25	011D	02A4	LINE (0,0)-(319,190),,B	
	0140	02A4		
	0140	02A4	RESTORE INSTRU	
	0147	02A4	FOR I=1 TO 4	
	0151	02A4	READ ROWZ,COLZ,AS	
30	0164	02AC	LOCATE ROWZ,COLZ:PRINT AS;	
	0180	02AC	NEXT I	
	019B	02B0		
	019B	02B0	FIRST:	
	01A0	02B0	MENUNUM = 1	
35	01AA	02B4	GOSUB SUBMENU	
	01B0	02B4		
	01B0	02B4	ON ITEM + 1 GOTO PATDIR, PATLOAD, PATSAVE, PATDRAW, REP	
			EAT, PATEXT	
	01CD	02BB	GOTO FIRST	
40	01D0	02BB		
	01D0	02BB	REPEAT:	
	01D5	02BB	GOSUB ITEMBOXERASE: 'erase blue box around DIR	
	01DB	02BB	LOCATE 25,1:PRINT SPACE\$(39); 'erase menu line	
	01FB	02BB	LOCATE 25,1:INPUT;"Enter Repeat Count ",REPEATZ	
45	0218	02BA	LOCATE 25,1:PRINT SPACE\$(39); 'erase menu line	
	0235	02BA	LOCATE 25,1:INPUT;"Enter X Axis Offset ",XOFF	
	0255	02BE	LOCATE 25,1:PRINT SPACE\$(39); 'erase menu line	
	0272	02BE	LOCATE 25,1:INPUT;"Enter Y Axis Offset ",YOFF	
	0292	02C2	GOTO FIRST	
50	0296	02C2	PATEXT:	
	029B	02C2	WIDTH 80:SCREEN 0:CLS	
	02B2	02C2	EXIT SUB	
	02B6	02C2	REM \$PAGE	

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Reagent Jet Printer
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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

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02B6 02C2 PATDIR:          'list directory of patterns
02BB 02C2      GOSUB ITEMEOXERASE: 'erase blue box around DIR
02C1 02C2      LOCATE 25,1:PRINT SPACE$(39); 'erase menu line
02DE 02C2      OPEN "PATDIR.RJP" FOR INPUT AS #1: 'open directory
                                file
02EF 02C2      INPUT #1, PATNUMX: 'read number of patterns in dir
                                ectory
0301 02C4      LINE (1,1)-(318,189),0,BF: 'erase graphics tablet
0326 02C4      I = 0: 'set counter
0330 02C4
0330 02C4      DISLOOP:
0335 02C4          I = I + 1: 'set for next value
0344 02C4          IF I > PATNUMX THEN GOTO DIREXIT: 'test for done
035B 02C4          IF INT((I-1)/44) <> (I-1)/44 THEN GOTO SHOWNEXT
0364 02C4          IF INT((I-1)/44) < 1 THEN GOTO SHOWNEXT
03A9 02C4
03A9 02C4      LOCATE 25,1:PRINT "More to Display. Continue ? (Y or N)
                                ";
03C3 02C4      GOSUB CORLOOP: 'wait for Y or N response
03C9 02C4      IF AS# = "N" THEN GOTO DIREXIT: 'if N then don't contin
                                ue
03DC 02C4
03DC 02C4      LINE (1,1)-(318,189),0,BF: 'erase graphics tablet
0401 02C4
0401 02C4      SHOWNEXT:
0406 02C4          DROWX = ((I - 1) MOD 22) + 2: 'calculate row for disp
                                lay
0422 02C6          DCOLX = 4: 'set column to 4
0429 02C8          IF ((I - 1) MOD 44) > 21 THEN DCOLX = 23: 'reset column
                                if necessary
044C 02C8
044C 02C8          LINE INPUT #1, AS: 'read next name from directory
0459 02C8          LOCATE DROWX,DCOLX:PRINT AS; 'PRINT NAME
0475 02C8          GOTO DISLOOP
0479 02C8
0479 02C8      DIREXIT:
047E 02C8          CLOSE #1: 'terminate access to PATDIR.RJP
04B5 02C8          GOTO FIRST
04B9 02C8
04B9 02C8      REM $PAGE

```


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Offset	Date	Source Line	IBM Personal Computer BASIC Compiler V2.00
5			
0469	02C8	FATLOAD:	
048E	02C8	60SUB ITEROXERASE:	'erase blue box around DIR
0494	02C8	OPEN "PATDIR.RJP" FOR INPUT AS #1	
04A5	02C8	INPUT #1,PATNUMZ:	'read number of patterns in dir
10	04B7	60SUB GETNAME:	'prompt for and input pattern n
		are	
04BD	02C8	LINE (1,1)-(318,189),0,BF:	'erase graphics tablet
04E2	02C8		
04E2	02C8	60SUB SEARCH	
15	04E8	02C8	
04E8	02C8	IF IZ < (PATNUMZ + 1) THEN GOTO FOUND	
04FC	02C8	LOCATE 10,16-(LEN(NAME\$)/2):PRINT NAME\$;" not Found";	
0531	02CE	LOCATE 12,14:PRINT "Strike Any Key"	
054B	02CE	60SUB ANYKEY:	'wait for a keyhit
20	0551	02CE	GOTO FIRST
0555	02CE		
0555	02CE	FOUND:	
055A	02CE	FILES = RIGHT\$(STR\$(IZ),LEN(STR\$(IZ))-1) + "PAT.RJP"	
057E	02D2	OPEN FILES FOR INPUT AS #1:	'set pattern data file
25		for read	
058F	02D2	INPUT #1,ELNUMZ:	'read number of elements in pat
		tern	
05A1	02D2	INPUT #1,GRID:	'read grid size
05B3	02D2	INPUT #1,REPEATZ:	'read repeat count
30	05C5	02D2	INPUT #1,XOFF:
05D7	02D2	INPUT #1,YOFF:	'read y axis offset for repeat
05E9	02D2		
05E9	02D2	FOR IZ = 0 TO ELNUMZ - 1	
05F7	02D4	FOR JZ = 0 TO 5	
35	05FD	02D4	INPUT #1,SCREENIZ(IZ,JZ):'read file into screen
		array	
0621	02D6	NEXT JZ	
0631	02D6	NEXT IZ	
0643	02D6	CLOSE #1:	'done with data file
40	064A	02D6	
064A	02D6	OPEN "PATDEF.RJP" FOR OUTPUT AS #1	
065C	02D6	PRINT #1,FILES:	'save filename in defau
		lt file	
066C	02D6	PRINT #1,NAMES:	'save the directory nam
45		e as well	
067C	02D6	CLOSE #1	
0683	02D6		
0683	02D6	GOTO REDRAW	
0687	02D6		
50	0687	02E6	SEARCH:
068C	02D6	IZ = 1:	'set entry pointer
0693	02D6	SLOOP:	
069B	02D6	LINE INPUT #1,A\$:	'read next pattern name from di
		r	
55	06A5	02D6	IF A\$ = NAME\$ THEN GOTO SEARCH.END: 'compare name w
		ith dir entry	
06B8	02D6	IZ = IZ + 1	
06C1	02D6	IF IZ < (PATNUMZ + 1) THEN GOTO SLOOP:'check for done	
06D4	02D6	SEARCH.END:	

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Reagent Jet Printer
 Pattern Entry/Modification

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

30

06D9 02D6 CLOSE #1: 'not found so close file and display me
 ssage

06E0 02D6 RETURN

06E4 02D6

06E4 02D6 REM \$PAGE

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IBM Personal Computer BASIC Compiler V2.00

Offset	Data	Source Line
5	06E4 02D6	FATSAVE:
	06E9 02D6	60SUB ITEMBOXERASE: 'erase blue box around DIR
	06EF 02D6	IF ELNUMZ = 0 THEN GOTO FIRST: 'no elements in pattern
	06FE 02D6	OPEN "PATDIR.RJP" FOR INPUT AS #1
10	070F 02D6	INPUT #1,PATNUMZ
	0721 02D6	IF PATNUMZ < 80 THEN GOTO SAVE.PAT: 'directory full
		at 80 patterns
	0730 02D6	CLOSE #1
	0737 02D6	LOCATE 25,1:PRINT SPACES(139);: 'erase bottom line
15	0754 02D6	LOCATE 25,1:PRINT "Directory is full (80 patterns max)"
		;
	076E 02D6	60SUB ANYKEY:GOTO FIRST
	077B 02D6	SAVE.PAT:
20	077D 02D6	60SUB GETNAME: 'prompt for and get pattern name
	0783 02D6	60SUB SEARCH
	0789 02D6	IF IX > PATNUMZ THEN GOTO ADD.NEW.PATTERN
	079A 02D6	LINE (1,1)-(318,189),0,BF: 'erase graphics tablet
	07BF 02D6	LOCATE 10,13-(LEN(NAME\$)/2):PRINT NAME\$;" already exist
25		s.;"
	07F4 02D6	LOCATE 12,15:PRINT "Replace it?"
	080E 02D6	PATNUMZ = IX
	0815 02D6	AS = ""
	081F 02D6	WHILE AS = ""
30	082E 02D6	AS = INKEY\$
	083B 02D6	WEND
	083B 02D6	IF AS = "Y" OR AS = "y" THEN GOTO SAVE.PATTERN
	0864 02D6	GOTO FIRST
	086B 02D6	
35	086B 02D6	ADD.NEW.PATTERN:
	086D 02D6	KILL "PATDIR.OLD": 'delete old backup directory
	0874 02D6	NAME "PATDIR.RJP" AS "PATDIR.OLD": 'save old directory
		OPEN "PATDIR.OLD" FOR INPUT AS #1
40	088F 02D6	OPEN "PATDIR.RJP" FOR OUTPUT AS #2: 'set up new dir
	08A1 02D6	INPUT #1,PATNUMZ: 'read number of dir entries
	08B3 02D6	PATNUMZ = PATNUMZ + 1: 'increase by 1
	08BC 02D6	WRITE #2,PATNUMZ: 'save in new directory
	08CD 02D6	FOR I=1 TO PATNUMZ - 1
45	08E6 02DA	LINE INPUT #1,AS: 'read entry from old dir
	08F3 02DA	PRINT #2,AS: 'write entry in new directory
	0903 02DA	NEXT I
	091E 02DA	PRINT #2,NAME\$: 'write new entry to new directory
		ry
50	092E 02DA	CLOSE #1:CLOSE #2: 'done with directory
	093C 02DA	SAVE.PATTERN:
	0941 02DA	FILES = RIGHTS(STR\$(PATNUMZ),LEN(STR\$(PATNUMZ))-1) + "PATDIR.RJP"
	0965 02DA	OPEN FILES FOR OUTPUT AS #1: 'create new pattern data file
55	0977 02DA	WRITE #1,ELNUMZ: 'store number of elements
	098B 02DA	WRITE #1,GRID: 'store grid dimension
	099B 02DA	WRITE #1,REPEATZ: 'store repeat count
	09A9 02DA	WRITE #1,XOFF: 'store x axis offset for repeat

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

25

09B9 02DA WRITE #1,YOFF: 'store y axis offset for repeat
09C9 02DA FOR IZ = 0 TO ELNUMZ - 1
09D7 02DC FOR JZ = 0 TO 5
09DD 02DC WRITE #1,SENDATZ(IZ,JZ): 'write screen a

30

0A00 02DC 'ray to file
0A10 02DC NEXT JZ
0A22 02DC CLOSE #1: 'done with data file
0A29 02DC OPEN "PATDEF.RJP" FOR OUTPUT AS #1
0A3B 02DC PRINT #1,FILE\$: 'save filename in defau

35

0A4B 02DC 't file
PRINT #1,NAMES: 'save the directory nam
e as well

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0A5B 02DC CLOSE #1
0A62 02DC GOTO FIRST
0A66 02DC REM \$PAGE

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Pattern Entry/Modification

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

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5      0A60 02DC PATCRW:
      0A65 02DC      GOSUB ITEMBOXERASE
      0A71 02DC      LINE (1,1)-(318.189),0,BF:      'Erase graphics tablet
      0A86 02DC
10     0A96 02DC NEXTEL:
      0A9E 02DC      MENUNUM = 2
      0AA5 02DC      GOSUB SUBMENU
      0AAB 02DC
      0AAB 02DC      ON ITEM + 1 GOTO ALINE, RECT, SRECT, ACIRCLE, REDRAW, B
15     ACKUP
      0AC8 02DC      GOTO NEXTEL
      0ACB 02DC
      0ACB 02DC BACKUP:
      0AD0 02DC      GOSUB ITEMBOXERASE
20     0AD6 02DC      GOTO FIRST
      0ADA 02DC
      0ADA 02DC ALINE:
      0ADF 02DC      TEMP1 = 1
      0AE6 02DE      STARTMSG$ = "STARTING ENDPOINT"
25     0AF0 02E2      ENDMSG$ = "ENDING ENDPOINT "
      0AFA 02E6      GOTO ENTERELEMENT
      0AFE 02E6
      0AFE 02E6 RECT:
      0B03 02E6      TEMP1 = 2
30     0B0A 02E6      GOTO RECTMSG
      0B0E 02E6
      0B0E 02E6 SRECT:
      0B13 02E6      TEMP1 = 3
      0B1A 02E6 RECTMSG:
35     0B1F 02E6      STARTMSG$ = "STARTING CORNER"
      0B29 02E6      ENDMSG$ = "ENDING CORNER "
      0B33 02E6      GOTO ENTERELEMENT
      0B37 02E6
      0B37 02E6 ACIRCLE:
40     0B3C 02E6      TEMP1 = 4
      0B43 02E6      STARTMSG$ = "CENTER OF CIRCLE"
      0B4D 02E6      ENDMSG$ = "POINT ON CIRCLE "
      0B57 02E6
      0B57 02E6 ENTERELEMENT:
45     0B5C 02E6      GOSUB ITEMBOXERASE
      0B62 02E6      FLAG1=0
      0B69 02EB      LOCATE 25,1:PRINT SPACE$(39);
      0B86 02EB      LOCATE 25,1:PRINT STARTMSG$;
      0BA0 02EB      GOSUB DISPCURSOR
50     0BA6 02EB FINDSTART:
      0BA8 02EB      GOSUB XCUSEACT
      0BB1 02EB      IF A1 = CHR$(127) THEN GOTO ABORT
      0BC8 02EB      IF A$ = CHR$(13) THEN GOTO SETSTART
      0BDF 02EB      GOSUB CURSORMOVE
      0BE5 02EB      GOTO FINDSTART
55     0BE2 02EB ABORT:
      0BE6 02EB      GOSUB PLACECURSOR
      0BF3 02EB      GOTO NEXTEL
      0BF7 02EB

```

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Reagent Jet Printer
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15 Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

08F7 02EB  SETSTART:
08FC 02EB      LOCATE 25,1:PRINT ENDMSG:
0C16 02EB      FLAG% = TEMP1:Y1% = Y1:Y2% = Y2
20 0C2B 02EC      IF FLAG% = 4 THEN PSET (X1+4,Y2+4)
0C55 02EC  FINDEND:
0C5A 02EC      GOSUB MOUSEACT
0C60 02EC      IF A$ = CHR$(27) THEN GOTO CANCELEL
0C77 02EC      IF A$ = CHR$(13) THEN GOTO SAVEEL
25 0C8E 02EC      GOSUB CURSORMOVE
0C94 02EC      GOTO FINDEND
0C97 02EC  CANCELEL:
0C9C 02EC      GOSUB PLACECURSOR
0CA2 02EC      ON FLAG% GOSUB ER1, ER2, ER3, ER4
30 0CB3 02EC      FLAG% = 0
0CBA 02EC      GOTO NEXTEL
0CBE 02EC  SAVEEL:
0CC3 02EC      GOSUB PLACECURSOR
0CC9 02EC      IF FLAG% = 4 THEN CIRCLE (X1+4,Y1+4),SQR((X1-X2)^2+(
35 Y1-Y2)^2),,,,1
0D32 02EC      GOSUB CORRECT
0D3B 02EC      IF A$="N" THEN GOTO REDRAW
0D4B 02EC  STOREEL:
0D50 02EC      SCNDAT$(ELNUM%,0) = FLAG%
40 0D6A 02EC      SCNDAT$(ELNUM%,1) = X1%
0D85 02EC      SCNDAT$(ELNUM%,2) = Y1%
0DA0 02EC      SCNDAT$(ELNUM%,3) = X2%
0DBB 02EC      SCNDAT$(ELNUM%,4) = Y2%
0DD6 02EC      SCNDAT$(ELNUM%,5) = 0
45 0DEF 02EC      ELNUM% = ELNUM% + 1
0DFB 02EC      FLAG% = 0
0DFF 02EC      GOTO NEXTEL
0E03 02EC  REM $PAGE

```

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

5      0E03 02EC REDRAW:
      0E08 02EC      GOSUB ITEMBOXERASE
      0E0E 02EC      LINE(1,1)-(318,189),0,BF
      0E33 02EC      IF ELNUM% = 0 THEN GOTO NEXTEL
10     0E42 02EC      FOR I=0 TO ELNUM%-1
      0E42 02EC          ON SCNDAT%(I,0) GOSUB RD1, RD2, RD3, RD4
      0E5B 02F0      NEXT I
      0E81 02F0      GOTO NEXTEL
      0E9C 02F0
15     0EA0 02F0      ***** Sub-routines called by main module *****
      0EA0 02F0
      0EA0 02F0      SUBMENU:
      0EA5 02F0
20     0EA5 02F0          LOCATE 25,1:PRINT SPACE$(39);
      0EC2 02F0          ON MENUNUM GOSUB MENU1, MENU2
      0ED1 02F0
      0ED1 02F0          FOR I=0 TO 6
      0EDB 02F0              READ MENU$(I)
25     0EF2 02F0              LOCATE 25,(I+6)+2:PRINT MENU$(I);
      0F2B 02F0          NEXT I
      0F46 02F0
      0F46 02F0          READ MAXITEM
      0F4D 02F4          ITEM = 0
30     0F57 02F4
      0F57 02F4      NEWITEM:
      0F5C 02F4          GOSUB NEWITEMBOX
      0F62 02F4
      0F62 02F4      NEXTITEM:
35     0F67 02F4          GOSUB ITEMSEARCH
      0F6D 02F4          IF A$ = CHR$(113) THEN RETURN: ITEM has correct value
      0F84 02F4          IF LEN(A$) < 2 THEN BEEP:GOTO NEXTITEM
      0F9A 02F4          IF ASC(MID$(A$,2,1)) = 75 THEN GOTO LEFTAR
      0FB6 02F4          IF ASC(MID$(A$,2,1)) = 77 THEN GOTO RIGHTAR
40     0FD2 02F4          BEEP:GOTO NEXTITEM
      0FD9 02F4
      0FD9 02F4      LEFTAR:
      0FDE 02F4          IF ITEM = 0 THEN GOTO NEXTITEM
      0FEE 02F4          GOSUB ITEMBOXERASE
45     0FF4 02F4          ITEM = ITEM - 1
      1003 02F4          GOTO NEWITEM
      1007 02F4
      1007 02F4      RIGHTAR:
      100C 02F4          IF ITEM = MAXITEM THEN GOTO NEXTITEM
50     101F 02F4          GOSUB ITEMBOXERASE
      1025 02F4          ITEM = ITEM + 1
      1034 02F4          GOTO NEWITEM
      1038 02F4
      1038 02F4      MENU1:
55     103D 02F4          RESTORE MN1
      1044 02F4          RETURN
      1048 02F4
      1048 02F4      MENU2:
      104D 02F4          RESTORE MN2

```

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Pattern Entry/Modification

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

5      1054 02F4      RETURN
      1058 02F4
      1058 02F4      ITEMSEARCH:
      105D 02F4      AS = INKEYS:IF AS <> "" THEN RETURN
10     107A 02F4      GOTO ITEMSEARCH
      107D 02F4      RETURN
      1081 02F4
      1081 02F4      NEWITEMBOX:
      1086 02F4      IS = (ITEM+48) + 7
15     109C 02FB      IE = (ITEM+48) + 8 + LEN(MENU$(ITEM))*8
      10D9 02FC      LINE (IS,191)-(IE,199),1,8
      1101 02FC      RETURN
      1105 02FC
      1105 02FC      ITEMSETERASE:
20     110A 02FC      LINE (IS,191)-(IE,199),0,8
      1131 02FC      RETURN
      1135 02FC
      1135 02FC      PLACECURSOR:
      113A 02FC      PUT (XZ+1,YZ+1),CURSOR1
25     1157 02FC      RETURN
      1158 02FC
      1158 02FC      MOUSEACT:
      1160 02FC      GOSUB ANYKEY
      1166 02FC      DXZ = 0 : DYZ = 0
30     1174 0300      IF AS = CHR$(10) + CHR$(72) THEN DYZ = -1:RETURN
      119D 0300      IF AS = CHR$(10) + CHR$(60) THEN DYZ = 1:RETURN
      11C6 0300      IF AS = CHR$(10) + CHR$(77) THEN DXZ = 1:RETURN
      11EF 0300      IF AS = CHR$(10) + CHR$(75) THEN DXZ = -1:RETURN
      1218 0300      IF AS = "8" THEN DYZ = -20:RETURN
35     1232 0300      IF AS = "2" THEN DYZ = 20:RETURN
      124C 0300      IF AS = "4" THEN DXZ = -20:RETURN
      1266 0300      IF AS = "6" THEN DXZ = 20:RETURN
      1280 0300      IF AS = CHR$(27) THEN RETURN
      1297 0300      IF AS = CHR$(13) THEN RETURN
40     12AE 0300      GOTO MOUSEACT
      12B2 0300
      12B2 0300      CURSORMOVE:
      12B7 0300      GOSUB PLACECURSOR
      12BD 0300      ON FLAGZ GOSUB ER1, ER2, ER3, ER4
45     12CE 0300      XZ = XZ + DXZ : YZ = YZ + DYZ
      12E6 0300      IF XZ < 0 THEN XZ = 0
      12FB 0300      IF XZ > 311 THEN XZ = 311
      130B 0300      IF YZ < 0 THEN YZ = 0
      131D 0300      IF YZ > 182 THEN YZ = 182
50     1330 0300      ON FLAGZ GOSUB DR1, DR2, DR3, DR4
      1341 0300      GOSUB DISPCURSOR
      1347 0300      RETURN
      134B 0300
      134B 0300      CORRECT:
55     1350 0300      LOCATE 25,1:PRINT SPACE$(39);
      136D 0300      LOCATE 25,1:PRINT "IS THIS CORRECT? (Y or N) ";
      1387 0300      CORLOOP:
      138C 0300      GOSUB ANYKEY
      1392 0300      IF AS = "y" OR AS = "Y" THEN AS = "Y":GOTO CORRECT

```


Reagent Jet Printer
Pattern Entry/Modification

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IBM Personal Computer BASIC Compiler V2.00

	Offset	Data	Source Line
5	13C5	0300	IF A\$ = "n" OR A\$ = "N" THEN A\$ = "N":GOTO COREXIT
	13F8	0300	GOTO CORLOOP
	13FB	0300	COREXIT:
	1400	0300	LOCATE 25,1:PRINT SPACE\$(39);
10	141D	0300	RETURN
	1421	0300	
	1421	0300	DISPCURSOR:
	1426	0300	GOSUB PLACECURSOR
	142C	0300	LOCATE 25,27:PRINT USING "+#.###";XZ : GRID;
15	1456	0300	PRINT " ,";
	1463	0300	PRINT USING "+#.###";YZ : GRID;
	1480	0300	RETURN
	1484	0300	
	1484	0300	
20	1484	0300	RD1:
	1489	0300	LINE(SCNDATZ(I,1)+4,SCNDATZ(I,2)+4)-(SCNDATZ(I,3)+4,SCN DATZ(I,4)+4)
	1522	0300	RETURN
	1526	0300	
25	1526	0300	RD2:
	152B	0300	LINE(SCNDATZ(I,1)+4,SCNDATZ(I,2)+4)-(SCNDATZ(I,3)+4,SCN DATZ(I,4)+4),,B
	15C4	0300	RETURN
	15C8	0300	
30	15C8	0300	RD3:
	15CD	0300	LINE(SCNDATZ(I,1)+4,SCNDATZ(I,2)+4)-(SCNDATZ(I,3)+4,SCN DATZ(I,4)+4),,BF
	1667	0300	RETURN
	166B	0300	
35	166B	0300	RD4:
	1670	0300	RADIUSZ = SQR((SCNDATZ(I,3)-SCNDATZ(I,1))^2 + (SCNDATZ(I,4)-SCNDATZ(I,2))^2)
	16FF	0302	CIRCLE (SCNDATZ(I,1)+4,SCNDATZ(I,2)+4),RADIUSZ,,,1
	175D	0302	RETURN
40	1761	0302	
	1761	0302	DR1:
	1766	0302	LINE (X1Z+4,Y1Z+4)-(XZ+4,YZ+4)
	17AF	0302	RETURN
	17B3	0302	
45	17B3	0302	DR2:
	17BB	0302	LINE (X1Z+4,Y1Z+4)-(XZ+4,YZ+4),,B
	1801	0302	RETURN
	1805	0302	
	1805	0302	DR3:
50	180A	0302	LINE (X1Z+4,Y1Z+4)-(XZ+4,YZ+4),,BF
	1854	0302	RETURN
	1858	0302	
	1858	0302	DR4:
	185D	0302	RETURN
	1861	-0302	
55	1861	0302	ER1:
	1866	0302	LINE (X1Z+4,Y1Z+4)-(XZ+4,YZ+4),0
	18AF	0302	RETURN
	18B3	0302	

Reagent Jet Printer
Pattern Entry/Modification

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IBM Personal Computer BASIC Compiler V2.00

```

5      Offset Data   Source Line
      18B3 0302 ER2:
      18B8 0302 LINE (X1Z+4,Y1Z+4)-(XZ+4,YZ+4),0,B
10      1901 0302 RETURN
      1905 0302
      1905 0302 ER3:
      190A 0302 LINE (X1Z+4,Y1Z+4)-(XZ+4,YZ+4),0,BF
15      1954 0302 RETURN
      1958 0302
      1959 0302 ER4:
      195D 0302 RETURN
      1961 0302
20      1961 0302 ANYKEY:
      1966 0302 A$ = ""
      1970 0302 WHILE A$ = ""
      197F 0302 A$ = INKEY$
      1989 0302 WEND
25      198C 0302 RETURN
      1990 0302
      1990 0302 GETNAME: 'prompt for and get filename
      1995 0302 LOCATE 25,1:PRINT SPACES(39);
      19B2 0302 LOCATE 25,38:PRINT "<<"; 'boundry chevron
30      19CC 0302 LOCATE 25,1:PRINT "Enter Pattern Name ";
      19E6 0302 LINE INPUT; "",NAME$
      19F4 0302 RETURN
      19FB 0302
      19FB 0302 ' Data fields used by this module
35      19FB 0302
      19FB 0302 MN1:
      19FD 0302 DATA "DIR","LOAD","SAVE","DRAW","REPT","EXIT","",5
      19FF 0302
      19FF 0302 MN2:
40      1A04 0302 DATA "LINE","RECT","ERECT","CIRCL","REDRW","MAIN","",5
      1A06 0302
      1A06 0302 INSTRU:
      1A0B 0302 DATA 8,16,"USE ARROWS"
      1A0D 0302 DATA 10,9,"TO SELECT FROM THE MENU"
45      1A0F 0302 DATA 14,12,"USE THE ENTER KEY"
      1A11 0302 DATA 16,10,"TO ACTIVATE SELECTION"
      1A13 0302
      1A13 0302 END SUB
      1A1A 0302
50      21AF 0302

```

50426 Bytes Available
43373 Bytes Free

55 0 Warning Error(s)
0 Severe Error(s)

Reagent Jet Printer
Burr-Brown PCI-20000 custom driver

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

5      0030 0006 REM $TITLE: 'Reagent Jet Printer' $SUBTITLE: 'Burr-Brown PCI-2000
      0030 0006 0 custom driver'
      0030 0006 'MODULE - 'PCI' Driver for the PCI-20000 I/O and PULSE cards
      0030 0006 '
10     0030 0006 'AUTHOR - M. S. Fairchild of Computing Architects Inc.
      0030 0006 113 Fairfield Way
      0030 0006 Bloomingdale, IL 60108
      0030 0006 312/980-6777
      0030 0006 '
15     0030 0006 'COPYRIGHT (C) 1985 ABBOTT LABORATORIES
      0030 0006 '
      0030 0006 'REVISION - 1.2 12-16-85 MSF Add digital I/O initialization, and
      0030 0006 output routine
      0030 0006 '
20     0030 0006 ' - 1.1 12-10-85 MSF Move counter module to position 2
      0030 0006 '
      0030 0006 ' - 1.0 11-22-85 MSF Creation of initial code
      0030 0006 '
      0030 0006 'SYSTEM - This code can only be compiled by the BASCOM V2
25     0030 0006 COMPILER, it will not run under the INTERPRETER!!
      0030 0006 '
      0030 0006 'DESCRIPTION:
      0030 0006 The PCI module is a group of routines used to a
      0030 0006 ccess
30     0030 0006 the BURR-Brown PCI-20000 board. The supplied software c
      0030 0006 auses
      0030 0006 the Wordstar2000 software to malfunction and will not p
      0030 0006 rvide
      0030 0006 explicit on, off functions for the counters. Custom dr
35     0030 0006 ivers
      0030 0006 will be made to provide all of the desired functions.
      0030 0006 '
      0030 0006 '
      0030 0006 '
40     0030 0006 Address Register
      0030 0006 %HC0000 Carrier I.D. / module present (R)
      0030 0006 %HC0040 Module interrupt status (R)
      0030 0006 %HC0060 Digital I/O port 0 (R/W)
      0030 0006 %HC0081 Digital I/O port 1 (R/W)
      0030 0006 %HC0082 Buffer direction and enable (R/W)
      0030 0006 %HC0083 Control for ports 0 and 1 (W)
45     0030 0006 %HC00C0 Digital I/O port 2 (R/W)
      0030 0006 %HC00C1 Digital I/O port 3 (R/W)
      0030 0006 %HC00E3 Control for ports 2 and 3 (W)
      0030 0006 '
50     0030 0006 %HC0200 Read module I.D. (1110 1010)
      0030 0006 %HC0204 Rate generator low-order 16 bits (O)
      0030 0006 %HC0205 Rate generator high-order 16 bits (I)
      0030 0006 %HC0206 Counter 3 count register (2)
      0030 0006 %HC0207 Rate generator/counter 3 control
      0030 0006 %HC0208 Counter 0 count register (0)
55     0030 0006 %HC0209 Counter 1 count register (1)
      0030 0006 %HC020A Counter 2 count register (2)
      0030 0006 %HC020B Counter 0 - 2 control
      0030 0006 %HC020C Counter gate control (1 enables, 0 disa

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Reagent Jet Printer
Burr-Brown PCI-20000 custom driver

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

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```

      0030 0006 '      bit      function
      0030 0006 '      0      Rate generator gate
      0030 0006 '      1      Rate generator gate
      0030 0006 '      2      Counter 0 gate
      0030 0006 '      3      Counter 1 gate
20    0030 0006 '      4      Counter 2 gate
      0030 0006 '      5      Counter 3 gate
      0030 0006 '      6      Not used
      0030 0006 '      7      Not used
      0030 0006 '
25    0030 0006 '
      0030 0006 ' DATA DICTIONARY
      0030 0006 '
      0030 0006 '      COUNT - Divisor to 2Mhz rate to give desired frequenc
      0030 0006 ' y or time
30    0030 0006 '      COUNTHZ - High order 16 bits of a 32 bit divisor
      0030 0006 '
      0030 0006 '      COUNTLZ - Low order 16 bits of a 32 bit divisor
      0030 0006 '      LSBZ - Lower 8 bits of a 16 bit divisor
      0030 0006 '      MSBZ - Upper 8 bits of a 16 bit divisor
35    0030 0006 '
      0030 0006 ' Main line code
      0030 0006 '      The main line code is never executed. It's sole purpose
      0030 0006 ' it to
40    0030 0006 ' declare shared the variables that will be used in the subrou
      0030 0006 ' ines
      0030 0006 ' so that they will all be defined and hold their values.
      0030 0006 '
      0030 0006 MAIN:
      0030 0006      DIM SHARED COUNT,COUNTHZ,COUNTLZ,LSBZ,MSBZ
45    0030 0006
      0030 0006 MAINLOOP:
      0030 0006      GOTO MAINLOOP
      004C 0012
      004C 0012 REM $PAGE

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Reagent Jet Printer
Burr-Brown FCI-20000 custom driver

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IBM Personal Computer BASIC Compiler V2.00

Offset	Data	Source Line
5	004C 0012	'SUBROUTINE - FCI.INIT
	004C 0012	
	004C 0012	'DESCRIPTION:
	004C 0012	' The FCI.INIT subroutine initializes the FCI hardware.
10	004C 0012	
	004C 0012	EUS FCI.INIT STATIC
	0053 0012	
	0053 0012	DEF SEG = &HC000: 'Point segment to FCI-20000 board
	005A 0012	
15	005A 0012	POKE &H020C,&H00: 'Disable all software enabled counter
		5
	0063 0012	
	0063 0012	' Configure rate generator to 2 Mhz
	0063 0012	
20	0063 0012	POKE &H0207,&H34: 'Set low rate counter to mode 2
	006D 0012	POKE &H0207,&H74: 'Set high rate counter to mode 2
	0077 0012	POKE &H0204,&H02: 'Load low rate counter with 16 bits 0
		f 2
	00B1 0012	POKE &H0204,&H00
25	00BA 0012	POKE &H0205,&H02: 'Load high rate counter with 16 bits
		of 2
	0094 0012	POKE &H0205,&H00
	009D 0012	POKE &H020C,&H03: 'Enable rate counters
	00A7 0012	
30	00A7 0012	' Configure dot rate counters (default to 5 Khz)
	00A7 0012	
	00A7 0012	POKE &H020B,&H34: 'Set low dot counter (0) to mode 2
	00B1 0012	POKE &H020B,&H74: 'Set high dot counter (1) to mode 2
	00BB 0012	POKE &H020E,&H04: 'Load low rate counter with 16 bits 0
		f 4
35	00C5 0012	POKE &H020B,&H00
	00CE 0012	POKE &H0209,&H64: 'Load high rate counter with 16 bits
		of 100
	00DB 0012	POKE &H0209,&H00
40	00E1 0012	
	00E1 0012	' Configure dot pulse with one shot (default to 13 usec)
	00E1 0012	
	00E1 0012	POKE &H020B,&H82: 'Set dot pulse with oneshot (2) to mo
		de 1
45	00EB 0012	POKE &H020A,&H1A: 'Load oneshot with 16 bits of 26
	00F5 0012	POKE &H020A,&H00
	00FE 0012	
	00FE 0012	' Configure shifted strobe pulse one shot (default to .5 usec)
	00FE 0012	
50	00FE 0012	POKE &H0207,&H82: 'Set shifted strobe onshot (3) to mod
		e 1
	010B 0012	POKE &H0206,&H01: 'Load oneshot with 16 bits of 1
	0112 0012	POKE &H0206,&H00
	011B 0012	
55	011B 0012	' Configure port 0 to output and port 1 to input
	011B 0012	
	011B 0012	POKE &H0083,&H82: ' Set up I/O chip
	0125 0012	POKE &H0082,&H34: ' Set up direction and enable buffers
	012F 0012	POKE &H0080,&H00: ' Dissable print head

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Resgent Jet Printer
Burr-Brown PEI-20000 custom driver

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

0136 0012      END SUB
013F 0012
20 013F 0012  REM $PAGEIF:12
013F 0012  'SUBROUTINE   - DOT.ON
013F 0012  '
013F 0012  'DESCRIPTION:
013F 0012  '      The DOT.ON subroutine enables the dot frequency counter
25 013F 0012  '
013F 0012
013F 0012  SUB DOT.ON STATIC
0146 0012
0146 0012      POKE &H020C,&H0F: 'Enable dot counters and rate generat
30 0146 0012
0150 0012
0150 0012      END SUB
0157 0012
0157 0012  REM $PAGEIF:12
0157 0012  'SUBROUTINE   - DOT.OFF
35 0157 0012  '
0157 0012  'DESCRIPTION:
0157 0012  '      The DOT.OFF subroutine disables the dot counters
0157 0012
40 0157 0012  SUB DOT.OFF STATIC
015E 0012
015E 0012      POKE &H020C,&H03: 'Disable dot counters and enable rate
generator
0168 0012
45 0168 0012      END SUB
016F 0012
016F 0012  REM $PAGEIF:49

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Reagent Jet Printer
Burr-Brown PCI-20000 custom driver

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	Offset	Data	Source Line	IBM Personal Computer BASIC Compiler V2.00
5	016F	0012	'SUBROUTINE	- SET.DOT.RATE
	016F	0012	'	
10	016F	0012	'DESCRIPTION:	
	016F	0012	'	The SET.DOT.RATE subroutine loads the dot rate counters
	016F	0012	'	with the desired dot frequency. Allowed range is 10,000 to 1
				Hz.
	016F	0012	'	The FREQ parameter is a real number in Hz.
15	016F	0012		
	016F	0012	SUB SET.DOT.RATE(FREQ) STATIC	
	0176	0012		
	0176	0012	' Limit frequency to in range	
	0176	0012		
20	0176	0012	IF FREQ < 1 THEN FREQ = 1	
	018F	0012	IF FREQ > 10000 THEN FREQ = 10000	
	01A8	0012		
	01A8	0012	' Convert to count and check for 16 bit count or 32 bit count	
	01A8	0012		
25	01A8	0012	COUNT = 2E6 / FREQ	
	01B8	0012	IF COUNT < 65536 THEN GOTO DIVIDE16 ELSE GOTO DIVIDE32	
	01CF	0012		
	01CF	0012	' Process count of 32 bits	
	01CF	0012		
30	01CF	0012	DIVIDE32:	
	01D0	0012	COUNTLZ = INT((COUNT/32768) + 1): 'Stage lower count	
	01F0	0012	COUNTHZ = INT(COUNT/COUNTLZ): 'Form upper count	
	0208	0012	GOTO SET.COUNT	
	020F	0012		
35	020F	0012	' Process count of 16 bits	
	020F	0012		
	020F	0012	DIVIDE16:	
	0214	0012	COUNTLZ = 2	
	021B	0012	COUNTHZ = INT(COUNT/2)	
40	0232	0012	GOTO SET.COUNT	
	0236	0012		
	0236	0012	' Send the derived counts out to the counters	
	0236	0012		
	0236	0012	SET.COUNT:	
45	0237	0012	LSBZ = COUNTLZ MOD 256: ' Send out low 16 bits	
	0248	0012	MSBZ = INT(COUNTLZ / 256)	
	0263	0012	POKE &H0208,LSBZ	
	0273	0012	POKE &H0208,MSBZ	
	0283	0012		
50	0283	0012	LSBZ = COUNTHZ MOD 256: 'Send out high 16 bits	
	0291	0012	MSBZ = INT(COUNTHZ / 256)	
	02AC	0012	POKE &H0209,LSBZ	
	02BC	0012	POKE &H0209,MSBZ	
	02CC	0012		
	02CC	0012	END SUB	
55	02D3	0012		
	02D3	0012	REX \$PAGEIF:27	

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Reagent Jet Printer
Burr-Brown FCI-20000 custom driver
Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00
02D3 0012 'SUBROUTINE - SET.DOT.WIDTH
02D3 0012 '
02D3 0012 'DESCRIPTION:
02D3 0012 ' The SET.DOT.WIDTH subroutine loads the dot width one sh
ot
02D3 0012 ' with the desired dot pulse width. Allowed range is .5 to 16,0
00 usec.
02D3 0012 ' The dwidth parameter is a real number in usec.
02D3 0012
02D3 0012 SUB SET.DOT.WIDTH(DWIDTH) STATIC
02DA 0012
02DA 0012 ' Limit width to in range
02DA 0012
02DA 0012 IF DWIDTH < .5 THEN DWIDTH = .5
02F3 0012 IF DWIDTH > 16000 THEN DWIDTH = 16000
030C 0012
030C 0012 ' Convert to count
030C 0012
030C 0012 COUNT = DWIDTH / .5
031A 0012
031A 0012 ' Send the derived count out to the counter
031A 0012
031A 0012 LSBZ = INT(COUNT MOD 256): ' Send out 16 bits
0331 0012 MSBZ = INT(COUNT / 256)
034B 0012 POKE &H020A,LSBZ
035B 0012 POKE &H020A,MSBZ
036B 0012
036B 0012 END SUB
036F 0012
036F 0012 REM $PAGEIF:27

```


Reagent Jet Printer
Burr-Brown PCI-20000 custom driver

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IBM Personal Computer BASIC Compiler V2.00

5	Offset	Data	Source Line
	036F	0012	'SUBROUTINE - SET.STROBE.DELAY
	036F	0012	'
	036F	0012	'DESCRIPTION:
10	036F	0012	' The SET.STROBE.DELAY subroutine loads the strobe delay
			one shot
	036F	0012	' with the desired strobe delay time. Allowed range is .5 to 16
			,000 usec.
	036F	0012	' The delay parameter is a real number in usec.
15	036F	0012	
	036F	0012	SUB SET.STROBE.DELAY(DELAY) STATIC
	0376	0012	'
	0376	0012	' Limit delay to in range
	0376	0012	
20	0376	0012	IF DELAY < .5 THEN DELAY = .5
	035F	0012	IF DELAY > 16000 THEN DELAY = 16000
	03A8	0012	
	03A8	0012	' Convert to count
	03A8	0012	
25	03A8	0012	COUNT = DELAY / .5
	03B6	0012	
	03B6	0012	' Send the derived count out to the counter
	03B6	0012	
	03B6	0012	LSB% = INT(COUNT MOD 256): ' Send out 16 bits
30	03CD	0012	MSB% = INT(COUNT / 256)
	03E4	0012	POKE &H0206,LSB%
	03F4	0012	POKE &H0206,MSB%
	0404	0012	
	0404	0012	END SUB
35	040B	0012	
	040B	0012	REM \$PAGEIF:16
	040B	0012	'SUBROUTINE - DIGITAL.OUT
	040B	0012	'
	040B	0012	'DESCRIPTION:
40	040B	0012	' The DIGITAL.OUT subroutine sends the passed integer to
			the output
	040B	0012	' port 0.
	040B	0012	
	040B	0012	SUB DIGITAL.OUT(BYTE%) STATIC
45	0412	0012	
	0412	0012	' Send the byte to the port
	0412	0012	
	0412	0012	POKE &H0080,BYTE%
	0423	0012	
50	0423	0012	END SUB
	042A	0012	
	057F	0012	

50426 Bytes Available

48723 Bytes Free

0 Warning Error(s)

0 Severe Error(s)

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Reagent Jet Printer
Pattern Printing

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IBM Personal Computer BASIC Compiler V

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10  Offset Data Source Line
      0030 0006 REM TITLE: 'Reagent Jet Printer' $SUBTITLE: 'Pattern Printing' $LINESIZE:132
      0030 0006 'MODULE - 'PATPRINT'
      0030 0006 '
      0030 0006 'AUTHOR - N. A. Enevold
      0030 0006 '
15  0030 0006 'COPYRIGHT (C) 1985 ABSDTV LABORATORIES
      0030 0006 '
      0030 0006 'REVISION - 2.0 07-02-86 NAE Modified for MicroFab Printhead
      0030 0006 ' - 1.1 03-07-86 NAE Added notes and final touches
      0030 0006 ' - 1.0 02-03-86 NAE Creation of initial code
      0030 0006 '
20  0030 0006 'SYSTEM - This code can only be compiled by the BASCOM
      0030 0006 ' COMPILER, it will not run under the INTERPRETER!!
      0030 0006 '
      0030 0006 'DESCRIPTION:
      0030 0006 ' The printing module displays a menu in 3 columns of 4 rows each. The first
25  0030 0006 ' column has data from the default reagent profile. The second column has
      0030 0006 ' data from the default pattern file. The third column has standard printing
      0030 0006 ' data. The four arrow keys allow different menu items to be highlighted and
      0030 0006 ' the values can be changed with the + or - keys or by entering the new number
      0030 0006 ' followed by Enter. P will cause the pattern to be printed, S will select the
      0030 0006 ' notepad, and E will exit to the main program. On the notepad, any single line
30  0030 0006 ' entered here will be sent to the printer. A null line exits the notepad.
      0030 0006 '
      0030 0006 'DATA DICTIONARY
      0030 0006 ' MENUH Which menu item is highlighted (0-17)
      0030 0006 ' DIFFZ Where to move menu highlight in response to arrow key
      0030 0006 ' TYPEZ What key has been pressed during main scan
35  0030 0006 ' ELEMENT Number of elements in current pattern
      0030 0006 ' SCALATZ(10,5) Array for storing elements in current pattern
      0030 0006 ' REPEATZ Counter for repeat printing the pattern
      0030 0006 ' CTZ Counter for stepping through the pattern array during printing
      0030 0006 ' RADIUSZ Radius of circle during printing
      0030 0006 ' IZ YZ Offsets for start row/column position
40  0030 0006 ' REPIZ REPIZ Repeat distances for repeat printing of patterns
      0030 0006 ' SIY SYZ Starting I and Y positions for solid rectangles
      0030 0006 ' EIZ ETZ Ending I and Y positions for solid rectangles
      0030 0006 ' IZ JZ Counters used for reading pattern files into the array
      0030 0006 ' TEMPZ Register for disc. integers
      0030 0006 ' NOTELINEZ Pointer to which line is active in the notepad
45  0030 0006 ' MENU$(17,1) Array of strings used to display menu items
      0030 0006 ' AS Single keystroke input destination
      0030 0006 ' NOTES String entered in notepad and sent to printer
      0030 0006 ' KEYBUF# String entered from main scan and assigned to number of string field
      0030 0006 ' REAXAXEZ Name of default reagent
      0030 0006 ' PATXAXEZ Name of default pattern
50  0030 0006 ' FILE# Name of reagent data file and then pattern data file
      0030 0006 ' REPU$(11,4) Array of values used in displaying menu item numbers
      0030 0006 ' TEMP Register for the temporary storage of real numbers
      0030 0006 REM $PAGE

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5 Reagent Jet Printer
Pattern Printing

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IBM Personal Computer BASIC Compiler V.

Offset	Data	Source Line
0030	0006	EE'S PATPRINT STATIC
10 0047	0006	
0047	0006	DIM SCDAT\$(50,5),MENU\$(17,1),MENU\$(17,4)
0048	0462	
0048	0462	GOSUB INITIALIZE: 'read init. values and set screen
004E	0462	
004E	0462	WHILE TYPEX <> 1
15 0059	0464	
0059	0464	TYPEX = 0
0060	0464	AS = ""
006A	0468	
006A	0468	WHILE AS = ""
0079	0468	AS = INKEY\$
20 0083	0468	WEND
0086	0468	
0086	0468	IF AS = "E" OR AS = "e" THEN TYPEX = 1: 'exit sub
0082	0468	IF AS = "P" OR AS = "p" THEN TYPEX = 2: 'print pattern
008E	0468	IF AS = "+" THEN TYPEX = 3: 'increment variable
008E	0468	IF AS = "-" THEN TYPEX = 4: 'decrement variable
25 010A	0468	IF AS = CHR\$(10) + CHR\$(72) THEN TYPEX = 5: 'up arrow key
012F	0468	IF AS = CHR\$(10) + CHR\$(80) THEN TYPEX = 6: 'down arrow key
0154	0468	IF AS = CHR\$(10) + CHR\$(75) THEN TYPEX = 7: 'left arrow key
0179	0468	IF AS = CHR\$(10) + CHR\$(77) THEN TYPEX = 8: 'right arrow key
019E	0468	IF AS > CHR\$(47) AND AS < CHR\$(58) THEN TYPEX = 9: 'number 0-9
30 01D6	0468	IF AS = "5" OR AS = "s" THEN TYPEX = 10: 'enter scratchpad
0202	0468	
0202	0468	ON TYPEX GOSUB T1, T2, T3, T4, T5, T6, T7, T8, T9, T10
021F	0468	
021F	0468	WEND
0223	0468	TYPEX = 0
35 022A	0468	
022A	0468	EXIT SUB
022E	0468	
022E	0468	'***** SUBROUTINES FOR THIS MODULE *****
022E	0468	T10: 'scratch pad
0233	0468	SCREEN 0,0,2,2:COLOR 7,0
40 0256	0468	LOCATE NOTELINEZ,1
0264	0468	NOTELOOP:
0269	046A	LINE INPUT NOTES
0277	046E	IF NOTES = "" THEN SCREEN 0,0,0,0:RETURN
029F	046E	LPRINT NOTES
02AC	046E	IF NOTELINEZ < 24 THEN NOTELINEZ = NOTELINEZ + 1
45 02C0	046E	GOTO NOTELOOP
02C3	046E	
02C3	046E	
02C3	046E	T1:
02C8	046E	RETURN: 'exit to print menu, no action
02CC	046E	
50 02CC	046E	T3: 'process "+" key
02D1	046E	IF MENU(MENUZ,0) >= MENU(MENUZ,1) THEN MENU(MENUZ,0) = MENU(MENUZ,1):RETURN: 'check max value
033C	0470	MENU(MENUZ,0) = MENU(MENUZ,0) + MENU(MENUZ,3): 'add increment
0372	0470	COLOR 0,7:GOSUB DISPMENU:RETURN: 'show new value
0388	0470	
0388	0470	
55 0388	0470	T4: 'process "-" key

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Offset	Date	Source Line
038C	0470	IF MENU(MENUZ,0) = MENU(MENUZ,2) THEN MENU(MENUZ,0) = MENU(MENUZ,2):RETURN: 'check min value
03FB	0470	MENU(MENUZ,0) = MENU(MENUZ,0) - MENU(MENUZ,3): 'sub increment
042E	0470	COLOR 0,7:GOSUB DISPMENU:RETURN: 'show new value
0444	0470	
0444	0470	T5: 'process up arrow key
0449	0470	IF MENUZ MOD 6 = 0 THEN RETURN: 'in top row already
045E	0470	DIFFZ = -1:GOSUB NEWMENU:RETURN: 'move pointer up one
046F	0472	
046F	0472	T6: 'process down arrow key
0474	0472	IF MENUZ MOD 6 = 5 THEN RETURN: 'in bottom row already
048A	0472	DIFFZ = 1:GOSUB NEWMENU:RETURN: 'move pointer down one
0495	0472	
049B	0472	T7: 'process left arrow key
04A0	0472	IF INT(MENUZ / 6) = 0 THEN RETURN: 'in left column already
04C0	0472	DIFFZ = -6:GOSUB NEWMENU:RETURN: 'move pointer one left
04D1	0472	
04D1	0472	T8: 'process right arrow key
04D6	0472	IF INT(MENUZ / 6) = 2 THEN RETURN: 'in right column already
04F9	0472	DIFFZ = 6:GOSUB NEWMENU:RETURN: 'move pointer one right
050A	0472	
050A	0472	T9: 'input keys into KEYBUF\$ until (cr) is entered
050F	0472	LOCATE 25,30:COLOR 31,0:PRINT "ENTER NEW VALUE":COLOR 15,0
0541	0472	KEYBUF\$ = ""
054B	0476	WHILE AS < CHR\$(13)
055E	0476	LOCATE 25,47:PRINT SPACES(20);
057B	0476	LOCATE 25,47:PRINT KEYBUF\$;
0595	0476	AS = ""
059F	0476	WHILE AS = ""
05AE	0476	AS = INKEY\$
05BB	0476	WEND
05BB	0476	IF AS = CHR\$(8) AND LEN(KEYBUF\$) > 0 THEN KEYBUF\$ = LEFT\$(KEYBUF\$,LEN(KEYBUF\$)-1)
05FB	0476	IF AS > CHR\$(31) THEN KEYBUF\$ = KEYBUF\$ + AS
061E	0476	WEND
0622	0476	TEMP = VAL(KEYBUF\$) 'temp has value of keys input
0632	047A	
0632	047A	'round off temp according to step size in menu array
0632	047A	TEMP = INT(TEMP / (MENU(MENUZ,3) + .5) + MENU(MENUZ,3)
066B	047A	
066B	047A	'test TEMP for maximum and minimum values in menu array
066B	047A	IF TEMP > MENU(MENUZ,1) THEN TEMP = MENU(MENUZ,1)
06A6	047A	IF TEMP < MENU(MENUZ,2) THEN TEMP = MENU(MENUZ,2)
06E9	047A	
06E9	047A	'insert new value into menu array and update screen
06E9	047A	MENU(MENUZ,0) = TEMP
0705	047A	LOCATE 25,30:PRINT SPACES(40);
0722	047A	COLOR 0,7:GOSUB DISPMENU
0734	047A	RETURN
0738	047A	
0738	047A	T2: 'set Burr-Brown board then print desired pattern
073D	047A	
073D	047A	BEEP:COLOR 15,0:LOCATE 25,1
075A	047A	PRINT "Set Potentiometers on Printer....then Press any Key";
0767	047A	AS = ""
0771	047A	WHILE AS = ""

5 Reagent Jet Printer
Pattern Printing

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IBM Personal Computer BASIC Compiler V2

Offset	Data	Source Line
0780	047A	AS = INKEYS
10 078A	047A	WEND
078D	047A	LOCATE 25,1:PRINT SPACES(79);
07AA	047A	
07AA	047A	'enter drop parameters into burr-brown board
07AA	047A	TEMP = MENU(0,0):CALL SET.DOT.RATE(TEMP)
07D3	047A	TEMP = 5:CALL SET.DOT.WIDTH(TEMP)
15 07ED	047A	TEMP = MENU(2,0):CALL SET.STROBE.DELAY(TEMP)
0619	047A	CALL DOT.ON
0825	047A	
0825	047A	TEMP2 = 4
062C	047C	CALL DIGITAL.OUT(TEMP2)
083C	047C	TEMP2 = 0: 'pulse RESET line
20 0843	047C	CALL DIGITAL.OUT(TEMP2)
0853	047C	TEMP2 = 4
085A	047C	CALL DIGITAL.OUT(TEMP2)
086A	047C	
086A	047C	J2 = CINT(MENU(1,0) * 255 / 150): 'set pulse amplitude by pulsing HIGHER signal J2 number of times
25 0893	047E	FOR I2 = 1 TO J2
08A0	0480	TEMP2 = 6: 'set HIGHER true
08A7	0480	CALL DIGITAL.OUT(TEMP2)
08B7	0480	TEMP2 = 4: 'set HIGHER false
08BE	0480	CALL DIGITAL.OUT(TEMP2)
08CE	0480	NEXT I2
30 08E0	0482	
08E0	0482	'establish COM1: and initialize plotter
08E0	0482	OPEN "COM1:2400,N,8,2,CS 65535" AS #1
08F2	0482	PRINT #1,";UECS,EFV1,n";
0902	0482	
0902	0482	'move nozzle offset and establish new origin
35 0902	0482	PRINT #1,"A0";
0912	0482	
0912	0482	'calculate row/column location, move there, and set new origin
0912	0482	I2 = (MENU(12,0)-1) * (MENU(14,0) / 0.005)
0934	0484	J2 = (MENU(13,0)-1) * (MENU(15,0) / 0.005)
0996	0486	PRINT #1,I2;J2;"0";
40 09B4	0486	
09B4	0486	'print the pattern using repeat count
09B4	0486	REPLY2 = MENU(18,0) / 0.005
09D7	0488	REPLY2 = MENU(19,0) / 0.005
09FA	048A	
09FA	048A	FOR REPEAT2 = 0 TO MENU(7,0)
45 0A1C	048C	
0A1C	048C	'print the pattern
0A1C	048C	FOR CT2 = 0 TO ELNUM2 - 1
0A2A	0490	ON SCNDAT2(CT2,0) GOSUB PLINE, PRECT, FSRECT, PCIRCL
0A4C	0492	NEXT CT2
0A5E	0492	
50 0A5E	0492	PRINT #1,"A,0,0,"; 'return to origin
0A6E	0492	PRINT #1,REPLY2;REPLY2;"0"; 'move to next pattern
0A8C	0492	NEXT REPEAT2
0AA1	0494	
0AA1	0494	PRINT #1,"H"; 'return plotter to original HOME
0AB1	0494	

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IBM Personal Computer BASIC Compiler V2

Offset	Data	Source Line
	0AB1 0494	CLOSE #1: 'disable cool:
10	0AB8 0494	
	0AB8 0494	RETURN
	0ABC 0494	
	0ABC 0494	PLINE:
	0AC1 0494	PRINT #1,SENDAT1(CTL,2);SENDAT1(CTL,1);"D";
	0B03 0494	PRINT #1,SENDAT1(CTL,4);SENDAT1(CTL,3);"U";
15	0B45 0494	RETURN
	0B49 0494	
	0B49 0494	PERECT:
	0B4E 0494	PRINT #1,SENDAT1(CTL,2);SENDAT1(CTL,1);"D";
	0B90 0494	PRINT #1,SENDAT1(CTL,4);SENDAT1(CTL,3);
	0BCC 0494	PRINT #1,SENDAT1(CTL,4);SENDAT1(CTL,3);
20	0C08 0494	PRINT #1,SENDAT1(CTL,2);SENDAT1(CTL,3);
	0C44 0494	PRINT #1,SENDAT1(CTL,2);SENDAT1(CTL,1);"U";
	0C86 0494	RETURN
	0CBA 0494	
	0CBA 0494	PCIRCL:
	0C8F 0494	RADIUSZ = SQR((SENDAT1(CTL,3)-SENDAT1(CTL,1))^2 + (SENDAT1(CTL,4)-SENDAT1(CTL,2))^2)
25	0D1A 0496	PRINT #1,"CC ";SENDAT1(CTL,2);SENDAT1(CTL,1);RADIUSZ;
	0D63 0496	RETURN
	0D67 0496	
	0D67 0496	PERECT:
	0D6C 0496	SIZ = SENDAT1(CTL,4);EIZ = SENDAT1(CTL,2)
	0D80 049A	SYZ = SENDAT1(CTL,3);EYZ = SENDAT1(CTL,1)
30	0DD4 049E	IF EIZ <= SIZ THEN SIZ = SENDAT1(CTL,2);EIZ = SENDAT1(CTL,4)
	0E15 049E	IF EYZ <= SYZ THEN SYZ = SENDAT1(CTL,1);EYZ = SENDAT1(CTL,3)
	0E36 049E	
	0E36 049E	PRINT #1,SIZ;SYZ;"D";
	0E74 049E	
35	0E74 049E	IF EIZ - SIZ >= EYZ - SYZ THEN GOSUB STEP1 ELSE GOSUB STEP1
	0E9D 049E	
	0E9D 049E	PRINT #1,"U";
	0EAD 049E	RETURN
	0EB1 049E	
	0EB1 049E	STEP1:
40	0EB6 049E	PRINT #1,EIZ;SYZ;
	0ECE 049E	SYZ = SYZ + 1
	0ED7 049E	IF SYZ > EYZ THEN RETURN
	0EE8 049E	PRINT #1,EIZ;SYZ;SIZ;SYZ;
	0F0E 049E	SYZ = SYZ + 1
	0F17 049E	IF SYZ > EYZ THEN RETURN
45	0F2B 049E	PRINT #1,SIZ;SYZ;
	0F40 049E	GOTO STEP1
	0F44 049E	
	0F44 049E	STEP1:
	0F49 049E	PRINT #1,SIZ;EYZ;
	0F61 049E	SIZ = SIZ + 1
50	0F6A 049E	IF SIZ > EIZ THEN RETURN
	0F7B 049E	PRINT #1,SIZ;EYZ;SIZ;SYZ;
	0FA1 049E	SIZ = SIZ + 1
	0FAA 049E	IF SIZ > EIZ THEN RETURN
	0FBB 049E	PRINT #1,SIZ;SYZ;
	0FD3 049E	GOTO STEP1
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Offset	Data	Source Line
0FD7	049E	
70 0FD7	049E	NEWMENU: 'write old item in yellow, point to and highlight new item
0FDC	049E	COLOR 14,0:GOSUB DISPMENU
0FEE	049E	MENUX = MENUX + DIFFX
0FFA	049E	IF MENUX = 10 THEN MENUX = 9
100C	049E	IF MENUX = 11 THEN MENUX = 9
101E	049E	IF MENUX > 15 THEN MENUX = 15
15 1030	049E	COLOR 0,7:GOSUB DISPMENU:RETURN
1046	049E	
1046	049E	INITIALIZE:
104B	049E	'change to screen 0 and display messages
104B	049E	SCREEN 0,0,1:COLOR 7,0:CLS:LOCATE 10,17:PRINT "Loading selected Reagent and Pattern Data Files";
10BF	049E	LOCATE 12,33:PRINT "Please Wait..."
20 10A9	049E	
10A9	049E	'initialize notepad on screen 2
10A9	049E	SCREEN 0,0,2,1:CLS:COLOR 15
10CE	049E	PRINT "Digital Notepad - - All information typed here is sent to the printer"
10DB	049E	NOTELINE1 = 3
25 10E2	049E	
10E2	049E	'initialize menu arrays
10E2	049E	RESTORE ARRDATA
10E9	049E	FOR IZ=0 TO 17
10EF	049E	READ MENU(IZ,0),MENU(IZ,1):
111F	049E	READ MENU(IZ,1),MENU(IZ,2),MENU(IZ,3),MENU(IZ,4)
30 1180	049E	NEXT IZ
1193	049E	
1193	049E	'get default reagent file and read values
1193	049E	
1193	049E	OPEN "REDEF.RJP" FOR INPUT AS #1
11A4	049E	INPUT #1,FILES
35 11B6	04A2	INPUT #1,REANAMES
11C8	04A6	CLOSE #1
11CF	04A6	
11CF	04A6	OPEN FILES FOR INPUT AS #1: 'get reagent data
11ED	04A6	INPUT #1,MENU(0,0): 'frequency
1200	04A6	INPUT #1,MENU(1,0): 'amplitude
40 1223	04A6	INPUT #1,MENU(2,0): 'strobe delay
1246	04A6	INPUT #1,MENU(3,0): 'pulse width
1269	04A6	INPUT #1,MENU(4,0): 'rise time
128C	04A6	INPUT #1,MENU(5,0): 'fall time
12B1	04A6	CLOSE #1
12B8	04A6	
45 12B8	04A6	'get default pattern file and read values
12B8	04A6	
12B8	04A6	OPEN "PATDEF.RJP" FOR INPUT AS #1
12C9	04A6	INPUT #1,FILES
12DB	04A6	INPUT #1,PATNAMES
12ED	04AA	CLOSE #1
50 12F4	04AA	
12F4	04AA	OPEN FILES FOR INPUT AS #1: 'get pattern data
1305	04AA	INPUT #1,ELNUMX
1317	04AA	INPUT #1,MENU(6,0): 'grid
133A	04AA	INPUT #1,MENU(7,0): 'repeat count
135D	04AA	INPUT #1,MENU(8,0): 'x offset
55		

5 Reagent Jet Printer
Pattern Printing

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IBM Personal Computer BASIC Compiler V2

Offset	Data	Source Line
1380	04AA	INPUT #1,MENU(9,0): 'y offset
1383	04AA	FOR IZ = 0 TO ELNUMZ-1
1381	04AC	FOR JZ = 0 TO 5
1387	04AC	INPUT #1,SENDATZ(IIZ,JZ)
1388	04AC	NEXT JZ
13EB	04AC	NEXT IZ
13FD	04AC	CLOSE #1
1404	04AC	'set remaining parameters in menu array
1404	04AC	
1404	04AC	MENU(12,0) = 1: 'row 1
1420	04AC	MENU(13,0) = 1: 'column 1
143C	04AC	MENU(14,0) = 0: 'row spacing
145B	04AC	MENU(15,0) = 0: 'column spacing
1474	04AC	
1474	04AC	'change active displayed screen to screen 0 to draw and display parameters
1474	04AC	
1474	04AC	SCREEN 0,0,0,1:CLS
1491	04AC	
1491	04AC	COLOR 13:LOCATE 1,32:PRINT "REAGENT PRINTING";
14B2	04AC	COLOR 9
14B9	04AC	FOR I=2 TO 79
14C3	04AC	LOCATE 3,1:PRINT CHR\$(196);LOCATE 5,1:PRINT CHR\$(205);LOCATE 18,1:PRINT CHR\$(196);
1523	04B0	NEXT I
153E	04B0	FOR I=4 TO 17
1548	04B0	LOCATE 1,1:PRINT CHR\$(179);LOCATE 1,28:PRINT CHR\$(186);LOCATE 1,54:PRINT CHR\$(186);LOCATE 1,8
		PRINT CHR\$(179);
15C8	04B0	NEXT I
15E6	04B0	RESTORE TABLE
15ED	04B0	FOR I=1 TO 12
15F7	04B0	READ R1,C1,N1:LOCATE R1,C1:PRINT CHR\$(N1);
162A	04B6	NEXT I
1645	04B6	
1645	04B6	'display 16 menu choices in yellow
1645	04B6	
1645	04B6	COLOR 14,0
1651	04B6	FOR MENUZ = 0 TO 15
1657	04B6	GOSUB DISPMENU
165D	04B6	NEXT MENUZ
166D	04B6	
166D	04B6	'set for first menu entry and highlight it
166D	04B6	MENUZ = 0:COLOR 0,7
1680	04B6	GOSUB DISPMENU
1686	04B6	
1686	04B6	'print three headings and instructions
1686	04B6	COLOR 10,0
1692	04B6	LOCATE 4,14.5-LEN(REAGNAME)/2:PRINT REAGNAME;
16C1	04B6	LOCATE 4,41-LEN(PATNAME)/2:PRINT PATNAME;
16F0	04B6	LOCATE 4,60:PRINT "PRINT LOCATION";
170A	04B6	
170A	04B6	COLOR 7:LOCATE 19,20:PRINT "Use ";:COLOR 15:PRINT CHR\$(27);CHR\$(32);CHR\$(26);
1754	04B6	PRINT CHR\$(32);CHR\$(24);CHR\$(32);CHR\$(25);:COLOR 7:PRINT " to position highlighted cursor";
1793	04B6	LOCATE 20,18:PRINT "Use ";:COLOR 15:PRINT "+";:COLOR 7:PRINT " or ";:COLOR 15:PRINT "-";
17E9	04B6	COLOR 7:PRINT " to scroll current value up or down";

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Reagent Jet Printer
Pattern Printing

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IBM Personal Computer BASIC Compiler V2.

Offset Data Source Line

```

25 17FD 04B6 LOCATE 21,5:PRINT "Use ";:COLOR 15:PRINT "P";:COLOR 7:PRINT " to print pattern or ";
    183F 04B6 COLOR 15:PRINT "E";:COLOR 7:PRINT " to exit to print menu";
    1867 04B6 PRINT " or ";:COLOR 15:PRINT "S";:COLOR 7:PRINT " to use notepad";
    189C 04B6
    189C 04B6 'set screen to view menu just created and exit
    189C 04B6
30 189C 04B6 SCREEN 0,0,0,0
    18B1 04B6 RETURN
    18B3 04B6
    18B5 04B6 DISP#MENU;
    18B8 04B6 IF MENUZ = 10 OR MENUZ = 11 THEN RETURN
    18DE 04B6 LOCATE (MENUZ MOD 6)*2+7,(INT(MENUZ/6)*28+2)-2*INT(MENUZ/12)
35 193B 04B6 PRINT MENU$(MENUZ,0)
    1956 04B6 LOCATE (MENUZ MOD 6)*2+7,MENU(MENUZ,4)
    19E9 04B6 PRINT USING MENU$(MENUZ,1);MENU(MENUZ,0);
    19F8 04B6 RETURN
    19EF 04B6 REM $PAGE

```

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Reagent Jet Printer
 10 Pattern Printing

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IBM Personal Computer BASIC Compiler V2

Offset	Data	Source Line
17BF	04B6	***** DATA USED BY THIS MODULE *****
17BF	04B6	
17BF	04B6	AGDATA:
19C4	04B6	DATA *Dot Frequency Hz*,"00.000",10000.1,1,16
19C6	04B6	DATA *Amplitude V*,"000",150.0,1,19
19CB	04B6	DATA *Strobe Delay uS*,"00.000.0",.5999.5,.5...5,16
19CA	04B6	DATA *Pulse Width *,"000",999.0,1,19
19CC	04B6	DATA *Rise Time *,"000",999.0,1,19
19CE	04B6	DATA *Fall Time *,"000",999.0,1,19
19D0	04B6	DATA *Grid Size in*,"0.000",.005..005..005,45
19D2	04B6	DATA *Repeat Count *,"00",99.0,1,47
19D4	04B6	DATA *X Axis Offset in*,"0.000",2.0,.005,45
19D6	04B6	DATA *Y Axis Offset in*,"0.000",2.0,.005,45
19DB	04B6	DATA **,",",0,0,0,0
19DA	04B6	DATA **,",",0,0,0,0
19DC	04B6	DATA *Row to Print *,"00",99,1,1,74
19DE	04B6	DATA *Column to Print *,"00",99,1,1,74
19E0	04B6	DATA *Row Spacing in*,"0.000",3.0,.005,72
19E2	04B6	DATA *Column Spacing in*,"0.000",3.0,.005,72
19E4	04B6	DATA **,",",0,0,0,0
19E6	04B6	DATA **,",",0,0,0,0
19EB	04B6	
19EB	04B6	TABLE:
19ED	04B6	DATA 3,1,218
19EF	04B6	DATA 3,28,210
19F1	04B6	DATA 3,54,210
19F3	04B6	DATA 3,80,191
19F5	04B6	DATA 5,1,198
19F7	04B6	DATA 5,28,206
19F9	04B6	DATA 5,54,206
19FB	04B6	DATA 5,80,181
19FD	04B6	DATA 18,1,192
19FF	04B6	DATA 18,28,208
1A01	04B6	DATA 18,54,208
1A03	04B6	DATA 18,80,217
1A05	04B6	
1A05	04B6	END SUB
1A0C	04B6	
1A0C	04B6	
2069	04B6	

50426 Bytes Available
 44716 Bytes Free

50

0 Warning Error(s)
 0 Severe Error(s)

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Reagent Jet Printer
Reagent Filing

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Offser: Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

5      0030 0006 'EM $TITLE: 'Reagent Jet Printer' $SUBTITLE: 'Reagent Filing'
      0030 0006 'MODULE - 'REAFILE' File Handling for reagents
      0030 0006 '
      0030 0006 'AUTHOR - N. A. Enevold
10     0030 0006 '
      0030 0006 'COPYRIGHT (C) 1985 ABBOTT LABORATORIES
      0030 0006 '
      0030 0006 'REVISION - 1.1 03-07-86 NAE Added notes and description
      0030 0006 '          1.0 02-14-86 NAE Creation of initial code
15     0030 0006 '
      0030 0006 'SYSTEM - This code can only be compiled by the BASCOM
      0030 0006 '          COMPILER, it will not run under the INTERPRETER!!
      0030 0006 '
      0030 0006 'DESCRIPTION:
20     0030 0006 '      This module allow file handling for reagents. When inv
      0030 0006 '      oked, it displays
      0030 0006 '      the current contents of the reagent directory in 4 colu
      0030 0006 '      ans of 20 entries
      0030 0006 '      each. The reagent which is currently selected for prin
25     0030 0006 '      ting is marked by
      0030 0006 '      an asterisk to the left of the reagent name. After the
      0030 0006 '      directory is listed
      0030 0006 '      the user is presented with 5 menu choices. The left an
      0030 0006 '      d right arrows are
30     0030 0006 '      used to highlight menu items and the enter key is used
      0030 0006 '      to invoke action.
      0030 0006 '      The menu choices and their actions are:
      0030 0006 '
      0030 0006 '          DELETE - Remove a reagent file from the directo
35     0030 0006 '          ry
      0030 0006 '          COPY - Copy a reagent file to a new reagent n
      0030 0006 '          ame, saving the old reagent
      0030 0006 '          RENAME - Change the name of the reagent without
      0030 0006 '          changing the reagent itself
40     0030 0006 '          SELECT - Select a reagent for printing
      0030 0006 '          EXIT - Return to the main menu
      0030 0006 '
      0030 0006 'DATA DICTIONARY
      0030 0006 '      TYPEZ      Which type of valid key was pushed
45     0030 0006 '      MENUZ      Which menu item is being pointer to (0-4)
      0030 0006 '      DIFFZ      Distance to move MENUZ at left or right arro
      0030 0006 '
      0030 0006 '      FLAGZ      Error type 0-4
      0030 0006 '      POINTERX   Position of REANAME$ in directory list
50     0030 0006 '      REANUMZ    Number of reagent names in directory
      0030 0006 '      list
      0030 0006 '      TEMPZ      Storage for integers during reagent copy
      0030 0006 '      AS         Misc. input string
      0030 0006 '      FUNCT$     Printed at bottom of screen during prompt fo
55     0030 0006 '      r reagent name
      0030 0006 '      REANAME$   Reagent name currently being worked on
      0030 0006 '      SELNAME$   Reagent name currently selected for printing
      0030 0006 '      FILE$      Filename of reagent data file
      0030 0006 '      SFILE$     Filename for source reagent data file used d

```

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

10 using copy
 0030 0006 ' GFILES Filename for destination reagent data file u
 sed during copy
 0030 0006 ' NEWNAME\$ New reagent name for COPY and RENAME
 0030 0006 ' TEMPS Reagent names are held here as the directory
 15 is being re-written
 0030 0006 ' NEWFILES\$ Destination filename used while copying reag
 ent data files
 0030 0006 ' MESSAGES\$ A message printed at the bottom of the scree
 n
 20 0030 0006 ' MENU\$(4,1) Array of strings containing the short and lo
 ng menu names
 0030 0006 ' ERRMSG\$ Message printed when any error occurs
 0030 0006 ' ERR\$ Appended to ERRMSG\$ to indicate nature of er
 ror
 25 0030 0006 REM \$PAGE

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

30 SUB REAGENT.FILE STATIC
 0030 0006
 0047 0006
 35 0047 0006 GOSUB INITIALIZE
 004D 0006 TYPEZ = 0
 0054 0008
 0054 0008 WHILE TYPEZ <> 3
 005F 0008 AS = ""
 40 0069 000C WHILE AS = ""
 007B 000C AS = INKEY\$
 0082 000C WEND
 0085 000C IF AS = CHR\$(10) + CHR\$(75) THEN TYPEZ = 1:
 'left arrow
 45 00AA 000C IF AS = CHR\$(10) + CHR\$(77) THEN TYPEZ = 2:
 'right arrow
 00CF 000C IF AS = CHR\$(13) THEN TYPEZ = 3:
 '<cr> to execute selection
 00E9 000C
 50 00E9 000C ON TYPEZ GOSUB T1, T2, T3
 00FB 000C WEND
 00FC 000C
 00FC 000C EXIT SUB
 0100 000C
 55 0100 000C REM \$PAGE

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

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```

0100 000C ***** SUB-ROUTINES FOR THIS MODULE *****
0100 000C
0100 000C T1:      'left arrow
0105 000C      TYPEZ = 0
010C 000C      IF MENUZ = 0 THEN RETURN
0118 000C      DIFFZ = -1
0122 0010      GOSUB NEW.MENU
0128 0010      RETURN
012C 0010
012C 0010 T2:      'right arrow
0131 0010      TYPEZ = 0
0138 0010      IF MENUZ = 4 THEN RETURN
0147 0010      DIFFZ = 1
014E 0010      GOSUB NEW.MENU
0154 0010      RETURN
0158 0010
0158 0010 T3:      '<cr> (execute selected menu item)
015D 0010      LOCATE 25,1:PRINT SPACE$(79);
017A 0010      ON MENUZ + 1 GOSUB T3A, T3B, T3C, T3D, T3E
018F 0010      GOSUB MENU.ON
0195 0010      RETURN
0199 0010
0199 0010      REM $PAGE
  
```

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

5      0199 0010 T3A:      'delete reagent
      019E 0010      TYPEX = 0
      01A5 0010      FUNCT$ = 'Delete'
      01AF 0014      GOSUB GET.SOURCE
10     01B5 0014      IF LEN(REANAME$) = 0 THEN RETURN
      01C7 0018      IF REANAME$ = SELNAME$ THEN FLAG% = 4:GOSUB SHOW.ERROR:
      RETURN
      01E7 001E      GOSUB SEARCH
      01ED 001E      IF POINTER% = 0 THEN FLAG% = 1:GOSUB SHOW.ERROR:RETURN
15     0209 0020      MESSAGE$ = 'Deleting ' + REANAME$ + '      Please Wait..
      0209 0020      .
      0220 0024      GOSUB MESSAGE.ON
      0226 0024
20     0226 0024      'rewrite directory deleting REANAME$ as indicat
      ed by POINTER%
      0226 0024      KILL "READIR.OLD"
      022D 0024      NAME "READIR.RJP" AS "READIR.OLD"
      0237 0024      OPEN "READIR.OLD" FOR INPUT AS #1
25     024B 0024      OPEN "READIR.RJP" FOR OUTPUT AS #2
      025A 0024
      025A 0024      INPUT #1, REANUM%
      026C 0026      REANUM% = REANUM% - 1
      0275 0026      WRITE #2,REANUM%
30     0286 0026
      0286 0026      IF REANUM% = 0 THEN GOTO DIR.DONE
      0295 0026      FOR I% = 1 TO REANUM% + 1
      02A4 0028          INPUT #1,REANAME$
      02B6 0028          IF I% <> POINTER% THEN PRINT #2,REANAME$
35     02D3 002A      NEXT I%
      02E5 002A
      02E5 002A      DIR.DONE:
      02EA 002A          CLOSE #1:CLOSE #2
      02FB 002A
40     02FB 002A      'remove data file
      02FB 002A      FILE$ = RIGHT$(STR$(POINTER%),LEN(STR$(POINTER%))-1) +
      "REA.RJP"
      031C 002E      KILL FILE$
      0323 002E
45     0323 002E      'rename remaining data files to maintain linked
      list to directory
      0323 002E      WHILE (REANUM% + 1) > POINTER%
      0333 002E          SFILE$ = RIGHT$(STR$(POINTER%+1),LEN(STR$(POINT
      ER%+1))-1) + "REA.RJP"
      0359 0032          DFILE$ = RIGHT$(STR$(POINTER%),LEN(STR$(POINTER
      %))-1) + "REA.RJP"
50     037D 0036          NAME SFILE$ AS DFILE$
      0387 0036          POINTER% = POINTER% + 1
      0390 0036      WEND
55     0393 0036
      0393 0036      GOSUB MESSAGE.OFF
      0399 0036      REANAME$ = SELNAME$
      03A3 0036      GOSUB T3DA
      03A9 0036      GOSUB DISP.DIR

```

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Offset Data Source Line

IBM Personal Computer BASIC Compiler V2.00

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03AF 0036 RETURN
03B3 0036
03B3 0036 REM \$PAGE

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IBM Personal Computer BASIC Compiler V2.00

```

5      03B3 0036 73B: 'copy reagent
      03B8 0036      TYPEX = 0
      03BF 0036      IF REANUMZ = 80 THEN FLAGZ = 3:GOSUB SHOW.ERROR:RETURN
      03DB 0036      FUNCT$ = "Copy"
10     03E5 0036      GOSUB GET.SOURCE
      03EB 0036      IF LEN(REANAME$) = 0 THEN RETURN
      03FD 0036      GOSUB SEARCH
      0403 0036      IF PDINTERZ = 0 THEN FLAGZ = 1:GOSUB SHOW.ERROR:RETURN
      041F 0036
15     041F 0036      GOSUB GET.NEW.NAME
      0425 0036      IF LEN(NEWNAME$) = 0 THEN RETURN
      0437 003A      IF LEN(NEWNAME$) > 15 THEN FLAGZ = 2:GOSUB SHOW.ERROR:R
      RETURN
      0457 003A
20     0457 003A      MESSAGE$ = "Copying " + REANAME$ + " to " + NEWNAME$ +
      " Please wait.."
      047C 003A      GOSUB MESSAGE.ON
      0482 003A
      0482 003A      'add new name at end of directory
25     0482 003A      KILL "READIR.OLD"
      0489 003A      NAME "READIR.RJP" AS "READIR.OLD"
      0493 003A      OPEN "READIR.OLD" FOR INPUT AS #1
      04A4 003A      OPEN "READIR.RJP" FOR OUTPUT AS #2
      04B6 003A
30     04B6 003A      INPUT #1, REANUMZ
      04CB 003A      REANUMZ = REANUMZ + 1
      04D1 003A      WRITE #2,REANUMZ
      04E2 003A
      04E2 003A      FOR IZ = 1 TO REANUMZ - 1
35     04F1 003C          INPUT #1,TEMP$
      0503 0040          PRINT #2,TEMP$
      0513 0040      NEXT IZ
      0525 0040      PRINT #2,NEWNAME$
      0535 0040
40     0535 0040      CLOSE #1:CLOSE #2
      0543 0040
      0543 0040      'create copy of data file
      0543 0040      FILE$ = RIGHT$(STR$(POINTERZ),LEN(STR$(POINTERZ))-1) +
      "REA.RJP"
45     0567 0040      NEWFILE$ = RIGHT$(STR$(REANUMZ),LEN(STR$(REANUMZ))-1) +
      "REA.RJP"
      058B 0044
      058B 0044      OPEN FILE$ FOR INPUT AS #1
      059C 0044      OPEN NEWFILE$ FOR OUTPUT AS #2
50     05AE 0044
      05AE 0044      INPUT #1,TEMP
      05C0 004B      WRITE #2,TEMP: 'frequency
      05D0 004B      INPUT #1,TEMP
      05E2 004B      WRITE #2,TEMP: 'pulse width
55     05F2 004B      INPUT #1,TEMP
      0604 004B      WRITE #2,TEMP: 'strobe delay
      0614 004B      INPUT #1,TEMP
      0626 004B      WRITE #2,TEMP: 'nozzle
      0636 004B

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0636 004B INPUT #1,TEMP\$
064B 004B PRINT #2,TEMP\$: 'concentration
065B 004B INPUT #1,TEMP\$
066A 004B PRINT #2,TEMP\$: 'density
067A 004B INPUT #1,TEMP\$
068C 004B PRINT #2,TEMP\$: 'viscosity

30

069C 004B
069C 004B CLOSE #1:CLOSE #2
06AA 004B

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06AA 004B GOSUB MESSAGE.CFF
06B0 004B GOSUB DISP.DIR
06B6 004B RETURN

06BA 004B
06BA 004B REM #PAGE

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```

06BA 004B JCC: 'rename reagent
06BF 004B      TYPEZ = 0
06C6 004B      FUNCT$ = "Rename"
06D0 004B      GOSUB GET.SOURCE
06D6 004B      IF LEN(REANAME$) = 0 THEN RETURN
06EB 004B      GOSUB SEARCH
06EE 004B      IF POINTERZ = 0 THEN FLAGZ = 1:GOSUB SHOW.ERROR:RETURN
070A 004B
070A 004B      GOSUB GET.NEW.NAME
0710 004B      IF LEN(NEWNAME$) = 0 THEN RETURN
0722 004B      IF LEN(NEWNAME$) > 15 THEN FLAGZ = 2:GOSUB SHOW.ERROR:R
      RETURN
0742 004B      IF NEWNAME$ = REANAME$ THEN RETURN
0755 004B      MESSAGE$ = "Renaming " + REANAME$ + " to " + NEWNAME$ +
      " Please wait.."
077A 004B      GOSUB MESSAGE.ON
0780 004B
0780 004B      'renaming reagent name in directory
0780 004B      KILL "READIR.OLD"
0787 004B      NAME "READIR.RJP" AS "READIR.OLD"
0791 004B      OPEN "READIR.OLD" FOR INPUT AS #1
07A2 004B      OPEN "READIR.RJP" FOR OUTPUT AS #2
07B4 004B
07B4 004B      INPUT #1, REANUMZ
07C6 004B      WRITE #2,REANUMZ
07D7 004B
07D7 004B      FOR IZ = 1 TO REANUMZ
07E4 004A          INPUT #1,TEMP$
07F6 004A          IF IZ <> POINTERZ THEN PRINT #2,TEMP$
0813 004A          IF IZ = POINTERZ THEN PRINT #2,NEWNAME$
0830 004A      NEXT IZ
0842 004A
0842 004A      CLOSE #1:CLOSE #2
0850 004A
0850 004A      GOSUB MESSAGE.OFF
0856 004A      IF REANAME$ = SELNAME$ THEN REANAME$ = NEWNAME$:GOSUB T
      JDA
0875 004A      GOSUB DISP.DIR
087B 004A      RETURN
087F 004A      REM $PAGE

```

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Offset Data Source Line IEM Personal Computer BASIC Compiler V2.00

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```
067F 004A T3D: 'select reagent for printing
0684 004A      'TYPEZ = 0
068B 004A      FUNCTS = 'select'
0695 004A      GOSUB GET.SOURCE
069B 004A      IF LEN(REANAME$) = 0 THEN RETURN
06AD 004A      IF REANAME$ = SELNAME$ THEN RETURN
06C0 004A      GOSUB T3DA
06C6 004A      GOSUB DISP.DIR
06CC 004A      RETURN
```

25

```
06D0 004A T3DA:
06D5 004A      GOSUB SEARCH
06DB 004A      IF POINTERZ = 0 THEN FLAGZ = 1:GOSUB SHOW.ERROR:RETURN
06F7 004A      MESSAGE$ = "Selecting " + REANAME$ + "      Please Wait.
```

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```
06F7 004A      ..
090E 004A      GOSUB MESSAGE.ON
0914 004A
0914 004A      'change entrys in reagent default file READEF.R
```

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```
JP
0914 004A      OPEN "READEF.RJP" FOR OUTPUT AS #1
0926 004A      FILE$ = RIGHT$(STR$(POINTERZ),LEN(STR$(POINTERZ))-1) +
      "REA.RJP"
```

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```
094A 004A      PRINT #1,FILE$
095A 004A      PRINT #1,REANAME$
096A 004A      CLOSE #1
0971 004A      GOSUB MESSAGE.OFF
0977 004A      RETURN
```

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```
097B 004A T3E: 'exit reagent filing
0980 004A      RETURN
```

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```
0984 004A      REM $PAGE
```

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IBM Personal Computer BASIC Compiler V2.00

```

5      0984 004A SEARCH:
      0989 004A     POINTERZ = 0
      0990 004A     OPEN "READIR.RJP" FOR INPUT AS #1
      09A1 004A     INPUT #1,REANUMZ: ' get number of reagents in direc
10      tory
      09B3 004A     IF REANUMZ = 0 THEN CLOSE #1:RETURN
      09C9 004A     TEMP$ = ""
      09D3 004A     WHILE (POINTERZ < REANUMZ) AND (REANAME$ <> TEMP$)
      09FE 004A         LINE INPUT #1,TEMP$
15      0A06 004A         POINTERZ = POINTERZ + 1
      0A11 004A     WEND
      0A14 004A     IF REANAME$ <> TEMP$ THEN POINTERZ = 0
      0A2A 004A     CLOSE #1
      0A31 004A     RETURN
20      0A35 004A GET.SOURCE:
      0A35 004A     LOCATE 25,1:COLOR 15,0:PRINT "Enter Reagent Name to "FU
      0A3A 004A     NCT$ " ";
      0A6C 004A     LINE INPUT;"",REANAME$
25      0A7A 004A     LOCATE 25,1:PRINT SPACES(79);
      0A97 004A     RETURN
      0A9B 004A GET.NEW.NAME:
      0AA0 004A     LOCATE 25,1:COLOR 15,0:PRINT "Enter New Reagent Name ";
      0AC6 004A     LINE INPUT;"",NEWNAME$
30      0AD4 004A     LOCATE 25,1:PRINT SPACES(79);
      0AF1 004A     RETURN
      0AF5 004A DISP.DIR: 'display reagent directory in 4 columns of 20 r
35      cws
      0AFA 004A     'read selected reagent into SELNAME$
      0AFA 004A     OPEN "REDEF.RJP" FOR INPUT AS #1
      0B08 004A     INPUT #1,SELNAME$: 'read and discard data file nam
40      e
      0B1D 004A     INPUT #1,SELNAME$: 'read and save reagent name
      0B2F 004A     CLOSE #1
      0B36 004A     OPEN "READIR.RJP" FOR INPUT AS #1
      0B47 004A     INPUT #1,REANUMZ: ' read number of reagents
45      0B59 004A     MESSAGE$ = "Reading Reagent Directory Please Wait"
      0B63 004A     GOSUB MESSAGE.ON
      0B69 004A     FLAGZ = 0
      0B70 004A     TEMPZ = REANUMZ - 1:IF REANUMZ < 80 THEN TEMPZ = REANUM
50      Z
      0BBB 004C     FOR IZ = 0 TO TEMPZ
      0B97 004E         LOCATE (IZ MOD 20)+1,(INT(IZ/20)+20)+1
      0BCA 004E         PRINT SPACE$(18);
      0BDA 004E     NEXT IZ
      0BEC 004E     FOR IZ = 0 TO REANUMZ - 1
55      0BFA 0050         INPUT #1,REANAME$
      0C0C 0050         LOCATE (IZ MOD 20)+1,(INT(IZ/20)+20)+3
      0C3F 0050         PRINT REANAME$;
      0C4C 0050         IF REANAME$ = SELNAME$ THEN LOCATE (IZ MOD 20)+

```

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Reagent Filing

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```

5
      1, INT((17/20)*20)+1:PRINT "*";
0C9E 0050      NEXT I2
0CB0 0050      CLOSE #1
0CB7 0050      GOSUB MESSAGE.GFF
10 0CBD 0050      RETURN
0CC1 0050
0CC1 0050      INITIALIZE:
0CCL 0050      DIR MENU$(4,1)
0CC7 0078      MENU$(0,0) = "Delete"
0CDF 0078      MENU$(0,1) = "Remove a reagent file from the directory"
15 0CFA 0078      MENU$(1,0) = "Copy"
0D15 0078      MENU$(1,1) = "Copy a reagent file to a new reagent name"

0D2E 0078      MENU$(2,0) = "Rename"
0D4B 0078      MENU$(2,1) = "Rename a reagent file in the directory"
20 0D69 0078      MENU$(3,0) = "Select"
0D84 0078      MENU$(3,1) = "Select a reagent file to be printed"
0DA0 0078      MENU$(4,0) = "Exit"
0DBB 0078      MENU$(4,1) = "Return to the main menu"

25 0DD7 0078
0DD7 0078      COLOR 9,0:CLS
0DEA 0078      LOCATE 21,1
0DF7 0078      FOR I2 = 1 TO 80
0DFE 0078          PRINT "D";
30 0E0B 0078      NEXT I2
0E1B 0078
0E1B 0078      FOR MENUZ = 0 TO 4
0E21 0078          GOSUB MENU.GFF
0E27 0078      NEXT MENUZ
35 0E37 0078
0E37 0078      GOSUB DISP.DIR
0E3D 0078      IF FLAG2 > 0 THEN GOSUB SHOW.ERROR
0E4E 0078      MENUZ = 4
0E55 0078      GOSUB MENU.CM
40 0E5B 0078
0E5B 0078      RETURN
0E5F 0078
0E5F 0078      NEW.MENU:
0E64 0078      GOSUB MENU.GFF
0E6A 0078      MENUZ = MENUZ + DIFF2
45 0E76 0078      GOSUB MENU.CM
0E7C 0078      RETURN
0E80 0078
0E80 0078      MENU.ON:
50 0E85 0078      LOCATE 22, (MENUZ*10)+18
0E9C 0078      COLOR 0,7
0EAB 0078      PRINT MENU$(MENUZ,0);
0EC6 0078      LOCATE 25,40-LEN(MENU$(MENUZ,1))/2
0EFA 0078      COLOR 7,0
0F06 0078      PRINT MENU$(MENUZ,1);
55 0F25 0078      RETURN
0F29 0078
0F29 0078      MENU.GFF:
0F2E 0078      LOCATE 22, (MENUZ*10)+18

```

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```

5      0F45 0078      COLOR 14,0
      0F51 0078      PRINT MENU$(MENUZ,0);
      0F6F 0078      LOCATE 25,40-LEN(MENU$(MENUZ,1))/2
      0FA3 0078      PRINT SPACES(LEN(MENU$(MENUZ,1)));
10     0FCB 0078      RETURN
      0FCC 0078
      0FCC 0078      SHOW.ERROR:
      0FD1 0078      ON FLAG% GOSUB ER1, ER2, ER3, ER4
      0FE2 0078      ERRMSG$ = ERR$ + " Strike any key.."
15     0FF2 0080      LOCATE 24,40-LEN(ERRMSG$)/2
      1014 0080      COLOR 13,0
      1020 0080      PRINT ERRMSG$;
      102D 0080      A$ = ""
      1037 0080      WHILE A$ = ""
20     1046 0080          A$ = INKEY$
      1050 0080      WEND
      1053 0080      GOSUB MESSAGE.OFF
      1059 0080      RETURN
      105D 0080
25     105D 0080      ER1:
      1062 0080          ERR$ = REANAME$ + " Not Found in the Directory"
      1072 0080          RETURN
      1076 0080
      1076 0080      ER2:
30     107B 0080          ERR$ = "Reagent Name is too Long (15 characters max.)"
      1085 0080          RETURN
      1089 0080
      1089 0080      ER3:
      108E 0080          ERR$ = "Directory is Full (80 reagents max.)"
35     1098 0080          RETURN
      109C 0080
      109C 0080      ER4:
      10A1 0080          ERR$ = "Cannot Modify SELECTd reagent Name"
      10AB 0080          RETURN
40     10AF 0080
      10AF 0080      MESSAGE.ON:
      10B4 0080          LOCATE 24,38 - LEN(MESSAGE$) / 2:COLOR 11,0:PRINT MESSA
      GE$;
      10EF 0080          RETURN
45     10F3 0080
      10F3 0080
      10F3 0080      MESSAGE.OFF:
      10FB 0080          LOCATE 24,1:COLOR 15,0:PRINT SPACES(79);
      1121 0080          RETURN
50     1125 0080
      1125 0080      END SUB
      112C 0080
      16C9 0080

```

55 50426 Bytes Available
45718 Bytes Free

0 Warning Error(s)
0 Severe Error(s)



Reagent Jet Printer
Pattern Filing

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

6      0030 0006 REM $TITLE: 'Reagent Jet Printer $SUBTITLE: 'Pattern Filing'
      0030 0006 'MODULE - 'PATFILE' File Handling for patterns
      0030 0006 '
      0030 0006 'AUTHOR - N. A. Enevold
10     0030 0006 '
      0030 0006 'COPYRIGHT (C) 1985 ABBOTT LABORATORIES
      0030 0006 '
      0030 0006 'REVISION - 1.0 02-12-86 NAE Creation of initial code
      0030 0006 '
15     0030 0006 'SYSTEM - This code can only be compiled by the BASCOM
      0030 0006 '        COMPILER, it will not run under the INTERPRETER!!
      0030 0006 '
      0030 0006 'DESCRIPTION:
      0030 0006 '        This module allow file handling for patterns. When inv
20     0030 0006 '        oked, it displays
      0030 0006 '        the current contents of the pattern directory in 4 colu
      0030 0006 '        mns of 20 entries
      0030 0006 '        each. The pattern which is currently selected for prin
      0030 0006 '        ting is marked by
25     0030 0006 '        an asterisk to the left of the pattern name. After the
      0030 0006 '        directory is listed
      0030 0006 '        the user is presented with 5 menu choices. The left an
      0030 0006 '        d right arrows are
      0030 0006 '        used to highlight menu items and the enter key is used
30     0030 0006 '        to invoke action.
      0030 0006 '        The menu choices and their actions are:
      0030 0006 '
      0030 0006 '        DELETE - Remove a pattern file from the directo
35     0030 0006 '        ry
      0030 0006 '        COPY - Copy a pattern file to a new pattern n
      0030 0006 '        ame, saving the old pattern
      0030 0006 '        RENAME - Change the name of the pattern without
      0030 0006 '        changing the pattern itself
      0030 0006 '        SELECT - Select a pattern for printing
40     0030 0006 '        EXIT - Return to the main menu
      0030 0006 '
      0030 0006 'DATA DICTIONARY
      0030 0006 '        TYPEZ Which type of valid key was pushed
      0030 0006 '        MENUZ Which menu item is being pointer to (0-4)
45     0030 0006 '        DIFFZ Distance to move MENUZ at left or right arro
      0030 0006 '
      0030 0006 '        FLASZ Error type 0-4
      0030 0006 '        POINTERZ Position of PATNAME$ in directory list
      0030 0006 '        PATNUMZ Number of pattern names in directory
50     0030 0006 '        list
      0030 0006 '        ELNUMZ Number of elements in a pattern file
      0030 0006 '        TEMPZ Storage for integers during pattern copy
      0030 0006 '        IZ Counter used during pattern copy
      0030 0006 '        JZ Counter used during pattern copy
      0030 0006 '        AS Misc. input string
55     0030 0006 '        FUNCT$ Printed at bottom of screen during prompt fo
      0030 0006 '        r pattern name
      0030 0006 '        PATNAME$ Pattern name currently being worked on
      0030 0006 '        SELNAME$ Pattern name currently selected for printing

```

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	Offset	Data	Source Line	IBM Personal Computer BASIC Compiler V2.00
5	0030	0006	FILES	Filename of pattern data file
	0030	0006	SFILES	Filename for source pattern data file used during copy
10	0030	0006	DFILES	Filename for destination pattern data file used during copy
	0030	0006	NEWNAME\$	New pattern name for COPY and RENAME
	0030	0006	TEMP\$	Pattern names are held here as the directory is being re-written
15	0030	0006	NEWFILES	Destination filename used while copying pattern data files
	0030	0006	MESSAGE\$	A message printed at the bottom of the screen
20	0030	0006	MENU\$(4,1)	Array of strings containing the short and long menu names
	0030	0006	ERRMSG\$	Message printed when any error occurs
	0030	0006	ERR\$	Appended to ERRMSG\$ to indicate nature of error
25	0030	0006	TEMP	Storage of real variables while copying pattern data files
	0030	0006	REM \$PAGE	

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	Offset	Data	Source Line	IBM Personal Computer BASIC Compiler V2.00
35	0030	0006	SUB PATTERN.FILE STATIC	
	0047	0006	GOSUB INITIALIZE	
	0047	0006	TYPEZ = 0	
	004D	0006		
	0054	0008	WHILE TYPEZ <> 3	
40	0054	0008	AS = ""	
	005F	0008	WHILE AS = ""	
	0069	000C	AS = INKEY\$	
	007B	000C	WEND	
	0082	000C	IF AS = CHR\$(0) + CHR\$(75) THEN TYPEZ = 1:	
45	0085	000C	'left arrow	
	00AA	000C	IF AS = CHR\$(0) + CHR\$(77) THEN TYPEZ = 2:	
			'right arrow	
	00CF	000C	IF AS = CHR\$(13) THEN TYPEZ = 3:	
50			'<cr> to execute selection	
	00E9	000C	ON TYPEZ GOSUB T1, T2, T3	
	00E9	000C	WEND	
	00FB	000C		
	00FC	000C	EXIT SUB	
55	00FC	000C		
	0100	000C		
	0100	000C	REM \$PAGE	

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Offset Date Source Line IBM Personal Computer BASIC Compiler V2.00

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```

0100 000C ***** SUB-ROUTINES FOR THIS MODULE *****
0100 000C
0100 000C T1:      'left arrow
0105 000C      TYPE1 = 0
010C 000C      IF MENU1 = 0 THEN RETURN
011B 000C      DIFF1 = -1
0122 0010      GOSUB NEW.MENU
012B 0010      RETURN
012C 0010
012C 0010 T2:      'right arrow
0131 0010      TYPE2 = 0
013B 0010      IF MENU2 = 4 THEN RETURN
0147 0010      DIFF2 = 1
014E 0010      GOSUB NEW.MENU
0154 0010      RETURN
015B 0010
015B 0010 T3:      '<cr> (execute selected menu item)
015D 0010      LOCATE 25,1:PRINT SPACE$(79);
017A 0010      ON MENU3 + 1 GOSUB T3A, T3B, T3C, T3D, T3E
018F 0010      GOSUB MENU.ON
0195 0010      RETURN
0199 0010
0199 0010 REM $PAGE

```

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

5      0159 0010 T3A:      delete pattern
      015E 0010      TYPEZ = 0
      01A5 0010      FLNCT$ = 'Delete'
      01AF 0014      GOSUB GET.SOURCE
10     01B5 0014      IF LEN(PATNAME$) = 0 THEN RETURN
      01C7 0018      IF PATNAME$ = SELNAME$ THEN FLAGZ = 4:GOSUB SHOW.ERROR:
      RETURN
      01E7 001E      GOSUB SEARCH
      01ED 001E      IF POINTERZ = 0 THEN FLAGZ = 1:GOSUB SHOW.ERROR:RETURN
15     0209 0020      MESSAGE$ = "Deleting " + PATNAME$ + "      Please Wait..
      0209 0020      .
      0220 0024      GOSUB MESSAGE.ON
      0226 0024
      0226 0024      'rewrite directory deleting PATNAME$ as indicat
20     0226 0024      ed by POINTERZ
      0226 0024      KILL "PATDIR.OLD"
      022D 0024      NAME "PATDIR.RJP" AS "PATDIR.OLD"
      0237 0024      OPEN "PATDIR.OLD" FOR INPUT AS #1
      0248 0024      OPEN "PATDIR.RJP" FOR OUTPUT AS #2
25     025A 0024
      025A 0024      INPUT #1, PATNUMZ
      026C 0026      PATNUMZ = PATNUMZ - 1
      0275 0026      WRITE #2,PATNUMZ
      0286 0026
30     0286 0026      IF PATNUMZ = 0 THEN GOTO DIR.DONE
      0295 0026      FOR IZ = 1 TO PATNUMZ + 1
      02A4 002B      INPUT #1,PATNAME$
      02B6 002B      IF IZ < POINTERZ THEN PRINT #2,PATNAME$
35     02D3 002A      NEXT IZ
      02E5 002A
      02E5 002A      DIR.DONE:
      02EA 002A      CLOSE #1:CLOSE #2
      02FB 002A
40     02FB 002A      'remove data file
      02FB 002A      FILES = RIGHT$(STR$(POINTERZ),LEN(STR$(POINTERZ))-1) +
      'PAT.RJP"
      031C 002E      KILL FILES
      0323 002E
45     0323 002E      'rename remaining data files to maintain linked
      list with directory
      0323 002E      WHILE (PATNUMZ + 1) > POINTERZ
      0333 002E      SFILES = RIGHT$(STR$(POINTERZ+1),LEN(STR$(POINT
      ERZ+1))-1) + "PAT.RJP"
      0359 0032      DFILES = RIGHT$(STR$(POINTERZ),LEN(STR$(POINTER
50     2))-1) + "PAT.RJP"
      037D 0036      NAME SFILES AS DFILES
      0387 0036      POINTERZ = POINTERZ + 1
      039C 0036      WEND
      0393 0036
55     0393 0036      GOSUB MESSAGE.OFF
      0399 0036      PATNAME$ = SELNAME$
      03A3 0036      GOSUB T3DA
      03A9 0036      GOSUB DISP.DIR

```

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30

03AF 0036 RETURN
03B3 0036
03B3 0036 REM SPACE

35

40

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

5      0383 0036 732: 'copy pattern
      0386 0036      TYPEZ = 0
      038F 0036      IF PATNUMZ = 80 THEN FLAGZ = 3:GOSUB SHOW.ERROR:RETURN
      03DE 0036      FUNCTS = "Copy"
10     03E5 0036      GOSUB GET.SOURCE
      03EB 0036      IF LEN(PATNAME$) = 0 THEN RETURN
      03FD 0036      GOSUB SEARCH
      0403 0036      IF POINTERZ = 0 THEN FLAGZ = 1:GOSUB SHOW.ERROR:RETURN
      041F 0036
15     041F 0036      GOSUB GET.NEW.NAME
      0425 0036      IF LEN(NEWNAME$) = 0 THEN RETURN
      0437 0036      IF LEN(NEWNAME$) > 15 THEN FLAGZ = 2:GOSUB SHOW.ERROR:R
      0457 003A      RETURN
20     0457 003A      MESSAGE$ = "Copying " + PATNAME$ + " to " + NEWNAME$ +
      ' Please wait..'
      047C 003A      GOSUB MESSAGE.ON
      0482 003A
      0482 003A      'add NEWNAME$ at end of directory
25     0482 003A      KILL "PATDIR.OLD"
      0489 003A      NAME "PATDIR.RJP" AS "PATDIR.OLD"
      0493 003A      OPEN "PATDIR.OLD" FOR INPUT AS #1
      04A4 003A      OPEN "PATDIR.RJP" FOR OUTPUT AS #2
      04B6 003A
30     04B6 003A      INPUT #1, PATNUMZ
      04C8 003A      PATNUMZ = PATNUMZ + 1
      04D1 003A      WRITE #2, PATNUMZ
      04E2 003A
      04E2 003A      FOR IZ = 1 TO PATNUMZ - 1
35     04F1 003C          INPUT #1, TEMP$
      0503 0040          PRINT #2, TEMP$
      0513 0040      NEXT IZ
      0525 0040      PRINT #2, NEWNAME$
      0535 0040
40     0535 0040      CLOSE #1:CLOSE #2
      0543 0040
      0543 0040      'create copy of pattern data file
      0543 0040      FILE$ = RIGHT$(STR$(POINTERZ), LEN(STR$(POINTERZ))-1) +
      "PAT.RJP"
45     0567 0040      NEWFILE$ = RIGHT$(STR$(PATNUMZ), LEN(STR$(PATNUMZ))-1) +
      "PAT.RJP"
      058B 0044
      058B 0044      OPEN FILE$ FOR INPUT AS #1
      059C 0044      OPEN NEWFILE$ FOR OUTPUT AS #2
50     05AE 0044
      05AE 0044      INPUT #1, ELNUMZ
      05C0 0046      WRITE #2, ELNUMZ
      05D1 0046
      05D1 0046      FOR IZ = 1 TO 4
55     05DB 0046          INPUT #1, TEMP
      05EA 004A          WRITE #2, TEMP
      05FA 004A      NEXT IZ
      060A 004A
      060A 004A      FOR IZ = 1 TO ELNUMZ

```



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	Offset	Data	Source Line	IBM Personal Computer BASIC Compiler V2.00
5	0617	004C		FOR JZ = 1 TO 6
	061E	004C		INPUT #1,TEMP1
	0630	004E		WRITE #2,TEMP1
	0641	004E		NEXT JZ
10	0651	0050		NEXT IZ
	0663	0050		
	0663	0050		CLOSE #1:CLOSE #2
	0671	0050		
	0671	0050		GOSUB MESSAGE.OFF
15	0677	0050		GOSUB DISP.DIR
	067D	0050		RETURN
	0681	0050		
	0681	0050	TJC:	'rename pattern
	0686	0050		TYPEZ = 0
20	068D	0050		FUNCT\$ = "Rename"
	0697	0050		GOSUB GET.SOURCE
	069D	0050		IF LEN(PATNAME\$) = 0 THEN RETURN
	06AF	0050		GOSUB SEARCH
	06B5	0050		IF POINTERZ = 0 THEN FLAGZ = 1:GOSUB SHOW.ERROR:RETURN
25	06D1	0050		
	06D1	0050		GOSUB GET.NEW.NAME
	06D7	0050		IF LEN(NEWNAME\$) = 0 THEN RETURN
	06E9	0050		IF LEN(NEWNAME\$) > 15 THEN FLAGZ = 2:GOSUB SHOW.ERROR:R
			ETURN	
30	0709	0050		IF NEWNAME\$ = PATNAME\$ THEN RETURN
	071C	0050		
	071C	0050		MESSAGE\$ = "Renaming " + PATNAME\$ + " to " + NEWNAME\$ +
				" Please wait.."
	0741	0050		GOSUB MESSAGE.ON
35	0747	0050		
	0747	0050		'change pattern name in directory replacing PAT
			NAMES with NEWNAME\$	
	0747	0050		KILL "PATDIR.OLD"
	074E	0050		NAME "PATDIR.RJP" AS "PATDIR.OLD"
40	0756	0050		OPEN "PATDIR.OLD" FOR INPUT AS #1
	0769	0050		OPEN "PATDIR.RJP" FOR OUTPUT AS #2
	077B	0050		
	077B	0050		INPUT #1, PATNUMZ
	078D	0050		WRITE #2,PATNUMZ
45	079E	0050		
	079E	0050		FOR IZ = 1 TO PATNUMZ
	07AB	0052		INPUT #1,TEMP\$
	07BD	0052		IF IZ <> POINTERZ THEN PRINT #2,TEMP\$
	07DA	0052		IF IZ = POINTERZ THEN PRINT #2,NEWNAME\$
50	07F7	0052		NEXT IZ
	0809	0052		
	0809	0052		CLOSE #1:CLOSE #2
	0817	0052		
	0817	0052		GOSUB MESSAGE.OFF
55	081D	0052		
	081D	0052		'select new pattern name if necessary
	081D	0052		IF PATNAME\$ = SELNAME\$ THEN PATNAME\$ = NEWNAME\$:GOSUB T
			3DA	
	083C	0052		GOSUB DISP.DIR

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5

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10

0842 0052 RETURN
0846 0052
0848 0052 REM \$PAGE

15

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20

Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

25

0846 0052 T3D: 'select pattern for printing
0848 0052 TYPEZ = 0
0852 0052 FUNCT\$ = "Select"
085C 0052 GOSUB GET.SOURCE
0862 0052 IF LEN(PATNAME\$) = 0 THEN RETURN
0874 0052 IF PATNAME\$ = SELNAME\$ THEN RETURN
0887 0052 GOSUB T3DA
088D 0052 GOSUB DISP.DIR
0893 0052 RETURN

30

0897 0052
0897 0052 T3DA:
089C 0052 GOSUB SEARCH
08A2 0052 IF POINTERZ = 0 THEN FLAGZ = 1:GOSUB SHOW.ERROR:RETURN
08BE 0052

35

08BE 0052 MESSAGE\$ = "Selecting " + PATNAME\$ + " Please Wait.

08D5 0052 ..
GOSUB MESSAGE.ON

40

08DB 0052 'change entrys in pattern default file PATDEF.R

08DB 0052 JP
08DB 0052 OPEN "PATDEF.RJP" FOR OUTPUT AS #1
08ED 0052 FILE\$ = RIGHT\$(STR\$(POINTERZ), LEN(STR\$(POINTERZ))-1) +
"PAT.RJP"

45

0911 0052
0911 0052 PRINT #1, FILE\$
0921 0052 PRINT #1, PATNAME\$

50

0931 0052
0931 0052 CLOSE #1
0938 0052 GOSUB MESSAGE.OFF
093E 0052 RETURN

55

0942 0052 T3E: 'exit pattern filing
0947 0052 RETURN
0948 0052
0948 0052 REM \$PAGE

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```

5      0948 0052 SEARCH:
      0950 0052     POINTER% = 0
      0957 0052     OPEN "PATDIR.RJP" FOR INPUT AS #1
      0968 0052     INPUT #1,PATNUM%:      get number of patterns in direc
10      097A 0052     tory
      0990 0052     IF PATNUM% = 0 THEN CLOSE #1:RETURN
      099A 0052     TEMP% = ""
      09C2 0052     WHILE (POINTER% < PATNUM%) AND (PATNAME% (<) TEMP%)
      09CF 0052         LINE INPUT #1,TEMP%
      09DB 0052         POINTER% = POINTER% + 1
15      09DB 0052     WEND
      09DB 0052     IF PATNAME% (<) TEMP% THEN POINTER% = 0
      09F1 0052     CLOSE #1
      09FB 0052     RETURN
20      09FC 0052
      09FC 0052 GET.SOURCE:
      0A01 0052     LOCATE 25,1:COLOR 15,0:PRINT "Enter Pattern Name to "FU
      0A33 0052     NCT% " ";
      0A41 0052     LINE INPUT: "",PATNAME%
      0A5E 0052     LOCATE 25,1:PRINT SPACE$(79);
      0A62 0052     RETURN
      0A62 0052 GET.NEW.NAME:
      0A67 0052     LOCATE 25,1:COLOR 15,0:PRINT "Enter New Pattern Name ";
      0A80 0052     LINE INPUT: "",NEWNAME%
      0A9B 0052     LOCATE 25,1:PRINT SPACE$(79);
      0ABB 0052     RETURN
      0ABC 0052
      0ABC 0052 DISP.DIR:      'display directory in 4 columns, 20 rows
35      0AC1 0052      'read default pattern name into SELNAME%
      0AC1 0052     OPEN "PATDEF.RJP" FOR INPUT AS #1
      0AD2 0052     INPUT #1,SELNAME%:      'discard data file name
      0AE4 0052     INPUT #1,SELNAME%
      0AF6 0052     CLOSE #1
40      0AFD 0052
      0AFD 0052     OPEN "PATDIR.RJP" FOR INPUT AS #1
      0B0E 0052     INPUT #1,PATNUM%:      read number of patterns
      0B20 0052
      0B20 0052     MESSAGE% = "Reading Pattern Directory  Please Wait"
45      0B2A 0052     GOSUB MESSAGE.ON
      0B30 0052     FLAG% = 0
      0B37 0052     TEMP% = PATNUM% - 1:IF PATNUM% < 80 THEN TEMP% = PATNUM
      0B52 0052     1
50      0B5E 0054     FOR I% = 0 TO TEMP%
      0B91 0054         LOCATE (I% MOD 20)+1,(INT(I%/20)+20)+1
      0BA1 0054         PRINT SPACE$(18);
      0BB3 0054     NEXT I%
      0BB3 0054     FOR I% = 0 TO PATNUM% - 1
55      0BC1 0056         INPUT #1,PATNAME%
      0BD3 0056         LOCATE (I% MOD 20)+1,(INT(I%/20)+20)+3
      0C06 0056         PRINT PATNAME%;
      0C13 0056         IF PATNAME% = SELNAME% THEN LOCATE (I% MOD 20)+
1,(INT(I%/20)+20)+1:PRINT "**";

```

Reagent Jet Printer
Pattern Filing

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

5      0C62 0056      NEXT IZ
      0C77 0056      CLOSE #1
      0C7E 0056      GOSUB MESSAGE.OFF
      0C84 0056      RETURN
10     0C86 0056
      0C8E 0056      INITIALIZE:
      0C9D 0056      DIM MENU$(4,1)
      0CBE 007E      MENU$(0,0) = "Delete"
      0CA6 007E      MENU$(0,1) = "Remove a pattern file from the directory"
15     0CC1 007E      MENU$(1,0) = "Copy"
      0CDC 007E      MENU$(1,1) = "Copy a pattern file to a new pattern name

      0CF5 007E      MENU$(2,0) = "Rename"
      0D12 007E      MENU$(2,1) = "Rename a pattern file in the directory"
20     0D30 007E      MENU$(3,0) = "Select"
      0D4B 007E      MENU$(3,1) = "Select a pattern file to be printed"
      0D67 007E      MENU$(4,0) = "Exit"
      0D82 007E      MENU$(4,1) = "Return to the main menu"
      0D9E 007E

25     0D9E 007E      COLOR 9,0:CLS
      0DB1 007E      LOCATE 21,1
      0DBE 007E      FOR IZ = 1 TO 80
      0DC5 007E          PRINT "D";
      0DD2 007E      NEXT IZ
30     0DE2 007E
      0DE2 007E      FOR MENUZ = 0 TO 4
      0DEB 007E          GOSUB MENU.OFF
      0DEE 007E      NEXT MENUZ
      0DFE 007E

35     0DFE 007E      GOSUB DISP.DIR
      0E04 007E      IF FLAG1 > 0 THEN GOSUB SHOW.ERROR
      0E15 007E      MENUZ = 4
      0E1C 007E      GOSUB MENU.ON
      0E22 007E
40     0E22 007E      RETURN
      0E26 007E
      0E26 007E      NEW.MENU:
      0E2B 007E          GOSUB MENU.OFF
      0E31 007E          MENUZ = MENUZ + DIFFZ
45     0E3D 007E          GOSUB MENU.ON
      0E43 007E      RETURN
      0E47 007E
      0E47 007E      MENU.ON:
      0E4C 007E          LOCATE 22,(MENUZ*10)+18
50     0E63 007E          COLOR 0,7
      0E6F 007E          PRINT MENU$(MENUZ,0);
      0EBD 007E          LOCATE 25,40-LEN(MENU$(MENUZ,1))/2
      0EC1 007E          COLOR 7,0
      0ECD 007E          PRINT MENU$(MENUZ,1);
55     0EEC 007E      RETURN
      0EF0 007E
      0EF0 007E      MENU.OFF:
      0EF5 007E          LOCATE 22,(MENUZ*10)+18
      0F0C 007E          COLOR 14,0

```


Reagent Jet Printer
Pattern Filing

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

5      0F18 007E      PRINT MENU$(MENUZ,0);
      0F36 007E      LOCATE 25,40-LEN(MENU$(MENUZ,1))/2
      0F6A 007E      PRINT SPACE$(LEN(MENU$(MENUZ,1)));
      0FBF 007E      RETURN
10     0F93 007E
      0F93 007E      SHOW.ERROR:
      0F9B 007E      ON FLAGZ GOSUB ER1, ER2, ER3, ER4
      0FA9 007E      ERRMSG$ = ERR$ + "      Strike any key.."
      0FB9 0086      LOCATE 24,40-LEN(ERRMSG$)/2
15     0FDB 0086      COLOR 13,0
      0FE7 0086      PRINT ERRMSG$;
      0FF4 0086      A$ = ""
      0FFE 0086      WHILE A$ = ""
20     100D 0086          A$ = INKEY$
      1017 0086      WEND
      101A 0086      GOSUB MESSAGE.OFF
      1020 0086      RETURN
      1024 0086
25     1024 0086      ER1:
      1029 0086          ERR$ = PATNAME$ + " Not Found in the Directory" -
      1039 0086          RETURN
      103D 0086
      103D 0086      ER2:
30     1042 0086          ERR$ = "Pattern Name is too Long (15 characters max.)"
      104C 0086          RETURN
      1050 0086
      1050 0086      ER3:
      1055 0086          ERR$ = "Directory is Full (80 patterns max.)"
      105F 0086          RETURN
35     1063 0086
      1063 0086      ER4:
      1068 0086          ERR$ = "Cannot Modify SELECTd pattern Name"
      1072 0086          RETURN
      1076 0086
40     1076 0086      MESSAGE.ON:
      107B 0086          LOCATE 24,38 - LEN(MESSAGE$) / 2:COLOR 11,0:PRINT MESSA
      1086 0086          GE$;
      1086 0086          RETURN
      108A 0086
45     108A 0086      MESSAGE.OFF:
      108A 0086          LOCATE 24,1:COLOR 15,0:PRINT SPACE$(79);
      10BF 0086          RETURN
      10EB 0086
      10EC 0086
50     10EC 0086      END SUB
      10F3 0086
      168B 0086

```

50426 Bytes Available

45670 Bytes Free

0 Warning Error(s)

0 Severe Error(s)

Reagent Jet Printer
Main Line Code

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IBM Personal Computer BASIC Compiler V2.00

```

5      0030 0006 REM $TITLE: 'Reagent Jet Printer' $SUBTITLE: 'Main Line Code'
      0030 0006
      0030 0006 'MODULE - 'MAIN'
      0030 0006
10     0030 0006 'AUTHOR - W. A. Enevold
      0030 0006
      0030 0006 'COPYRIGHT (C) 1986 ABBOTT LABORATORIES
      0030 0006
      0030 0006 'REVISION - 1.1 02-19-86 NAE Add notes and revise TYPEZ resetin
15     9
      0030 0006 ' - 1.0 02-14-86 NAE Creation of initial code
      0030 0006
      0030 0006 'SYSTEM - This code can only be compiled by the BASCOM
      0030 0006 ' COMPILER, it will not run under the INTERPRETER!!
20     0030 0006
      0030 0006 'DESCRIPTION
      0030 0006 ' This is the main controlling module for the Reagent Jet
      0030 0006 ' Printer.
      0030 0006 ' It displays a menu in table form that allows 6 function
25     5 to be
      0030 0006 ' selected. PATTERN DEFINITION allows the user to define
      0030 0006 ' patterns
      0030 0006 ' to be printed. PATTERN FILING lets the user delete, co
      0030 0006 ' py, rename
30     0030 0006 ' and select patterns for printing. REAGENT CALIBRATION
      0030 0006 ' permits setting
      0030 0006 ' of operation parameters for different reagents. REAGEN
      0030 0006 ' T FILING is
35     0030 0006 ' the same as pattern filing. PRINTING PRINT prints the
      0030 0006 ' selected
      0030 0006 ' pattern with the selected reagent. SYSTEM EXIT TO DOS
      0030 0006 ' ends the session.
      0030 0006 ' Using up and down arrow keys let the user move through
      0030 0006 ' the menu and
40     0030 0006 ' the Enter <cr> key activates the selection.
      0030 0006
      0030 0006 'DATA DICTIONARY
      0030 0006 ' MENUZ This value represents the current menu
      0030 0006 ' item (0-5)
45     0030 0006 ' MENU$(5,1) String array for displaying menu items.
      0030 0006 ' 6 rows by 2 columns
      0030 0006 ' Each row corresponds to a menu item (0-
      0030 0006 ' 5)
      0030 0006 ' First column is short menu name in high
50     0030 0006 ' lighted area
      0030 0006 ' Second column is long description displ
      0030 0006 ' ayed at menu bottom
      0030 0006 ' MROWZ(5) This array stores to row in which the s
      0030 0006 ' hort menu name will be displayed
55     0030 0006 ' DIFFZ This value is used to change MENUZ in r
      0030 0006 ' esponse to arrow keys
      0030 0006 ' TYPEZ This value is set based on which valid
      0030 0006 ' key is pressed
      0030 0006 ' 0 = No valid key. 1 = Up Arrow. 2 = D

```

Reagent Jet Printer
Main Line Code

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5

Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

```

own Arrow. 3 = <cr>.
0030 0006 ' TEMPZ Used to store MENUZ while screen is ref.
reshed
10 0030 0006 ' AS Used to store single input keystrokes
0030 0006 ' CS Used to store special graphics character
used in drawing the menu table
0030 0006 ' IZ Counter used to refresh display
15 0030 0006 ' RZ Row in which special graphics character
is displayed
0030 0006 ' CZ Column in which special graphics character
is displayed
0030 0006 REM $PAGE

```

20

Reagent Jet Printer
Main Line Code

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Offset Data Source Line IBM Personal Computer BASIC Compiler V2.00

25

```

0030 0006
0030 0006 'Main-line code for RJP Reagent Jet Printer
0030 0006
0030 0006 MAIN.LINE.CODE:
30 0030 0006
0030 0006 GOSUB INITIALIZE
004B 0006
004B 0006 WHILE TYPEZ <> 3
0056 0008
35 0056 0008 TYPEZ = 0
005D 0008 AS = ""
0067 000C WHILE AS = ""
0076 000C AS = INKEY$
0080 000C
40 0083 000C
0083 000C IF AS = CHR$(0) + CHR$(72) THEN TYPEZ = 1:
up arrow
00A8 000C IF AS = CHR$(0) + CHR$(80) THEN TYPEZ = 2:
down arrow
45 00CD 000C IF AS = CHR$(13) THEN TYPEZ = 3:
(cr) execute command
00E7 000C
00E7 000C ON TYPEZ GOSUB T1, T2, T3
00F6 000C
50 00F6 000C WEND
00FA 000C
00FA 000C CLS
0101 000C COLOR 7,0,0
0112 000C SYSTEM
55 0116 000C
0116 000C REM $PAGE

```

	Reagent Jet Printer	PAGE 4
5	Main Line Code	07-09-86
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	Offset Data Source Line	IBM Personal Computer BASIC Compiler V2.00
	0116 000C '***** SUB-ROUTINES FOR MAIN PROGRAM	
10	0116 000C T1: 'up arrow	
	011B 000C IF MENUZ = 0 THEN RETURN	
	012A 000E DIFFZ = -1	
	0131 0010 GOSUB NEW.MENU	
	0137 0010 RETURN	
15	013B 0010	
	013B 0010 T2: 'down arrow	
	0140 0010 IF MENUZ = 5 THEN RETURN	
	014F 0010 DIFFZ = 1	
	0156 0010 GOSUB NEW.MENU	
20	015C 0010 RETURN	
	0160 0010	
	0160 0010 T3:	
	0165 0010 ON MENUZ + 1 GOSUB T31, T32, T33, T34, T35, T36	
	017C 0010 IF MENUZ < 5 THEN TYPEZ = 0: reset TYPEZ so program	
25	won't end	
	018E 0010 SCREEN 0,0,3,3	
	01A5 0010 RETURN	
	01A9 0010	
	01A9 0010 T31: 'pattern definition	
30	01AE 0010 CALL PATENTRY: 'in module PATENT	
	01BA 0010 GOSUB REFRESH	
	01C0 0010 RETURN	
	01C4 0010	
	01C4 0010 T32: 'pattern filing	
35	01C9 0010 SCREEN 0,0,0,0:CLS	
	01E5 0010 CALL PATTERN.FILE: 'in module PATFILE	
	01F1 0010 RETURN	
	01F5 0010	
	01F5 0010 T33: 'reagent calibration	
40	01FA 0010 CALL REAGENT.CALIBRATE: 'in module REACAL	
	0206 0010 RETURN	
	020A 0010	
	020A 0010 T34: 'reagent filing menu	
	020F 0010 SCREEN 0,0,0,0:CLS	
45	022B 0010 CALL REAGENT.FILE: 'in module REAFILE	
	0237 0010 RETURN	
	023B 0010	
	023B 0010 T35: 'print pattern	
	0240 0010 CALL PATPRINT: 'in module PATPRINT	
	024C 0010 RETURN	
50	0250 0010	
	0250 0010 T36: 'exit system, don't reset TYPEZ	
	0255 0010 RETURN	
	0259 0010	
55	0259 0010 REM \$PAGE	

Reagent Jet Printer
Main Line Code

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```

5      0259 0010 NEW.MENU:
      025E 0010      GOSUB MENU.OFF
      0264 0010      MENU1 = MENU1 + DIFF1
      0270 0010      GOSUB MENU.ON
10     0276 0010      RETURN
      027A 0010
      027A 0010 INITIALIZE:
      027F 0010      CALL PCI.INIT
      0285 0010
15     028B 0010      define and initialize arrays
      028B 0010      DIM MROWZ(5)
      028C 001C      MROWZ(0) = 4
      029E 001C      MROWZ(1) = 6
      02B1 001C      MROWZ(2) = 10
20     02C4 001C      MROWZ(3) = 12
      02D7 001C      MROWZ(4) = 16
      02EA 001C      MROWZ(5) = 20
      02FD 001C
      02FD 001C      DIM MENU$(5,1)
25     02FE 004C      RESTORE MENU.STRING.DATA
      0305 004C      FOR IZ = 0 TO 5
      030B 004C          READ MENU$(IZ,0),MENU$(IZ,1)
      033B 004E      NEXT IZ
      034B 004E
30     034B 004E      set initial values into variables
      034B 004E      TYPE1 = 0
      0352 004E      MENU1 = 0
      0359 004E
      0359 004E REFRESH: redraw screen and highlight current menu selection
35     035E 004E
      035E 004E      SCREEN 0,0,0:CLS:COLOR 7,0,0
      038B 004E      LOCATE 10,32:PRINT "Loading Menu....."
      03A5 004E      SCREEN 0,0,3,0:CLS
40     03C2 004E
      03C2 004E      COLOR 13,0
      03CE 004E      LOCATE 1,3:
      03DB 004E      PRINT "REAGENT JET PRINTER";
      03EB 004E      COLOR 10,0
45     03F4 004E      LOCATE 5,26
      0401 004E      PRINT "PATTERN"
      040E 004E      LOCATE 11,26
      041B 004E      PRINT "REAGENT"
      042B 004E      LOCATE 16,26
50     0435 004E      PRINT "PRINTING"
      0442 004E      LOCATE 20,27
      044F 004E      PRINT "SYSTEM"
      045C 004E
      045C 004E      draw the menu table in special graphics characters
55     045C 004E      COLOR 9,0
      046B 004E      FOR IZ = 18 TO 63
      046F 004E          LOCATE 2,IZ:PRINT "D";
      048A 004E          LOCATE 8,IZ:PRINT "D";
      04A5 004E          LOCATE 14,IZ:PRINT "D";

```

Reagent Jet Printer
Main Line Code

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	Offset	Data	Source Line	IBM Personal Computer BASIC Compiler V2.00
5	04C0	004E	LOCATE 18,12:PRINT "D";	
	04DB	004E	LOCATE 22,12:PRINT "D";	
	04F6	004E	LOCATE 24,12:PRINT "D";	
	0511	004E	NEXT IZ	
10	0524	004E	FOR IZ = 3 TO 23	
	052B	004E	LOCATE IZ,17:PRINT "J";	
	0546	004E	LOCATE IZ,64:PRINT "J";	
	0561	004E	NEXT IZ	
	0571	004E	RESTORE TABLE	
15	057B	004E	FOR IZ = 1 TO 12	
	057F	004E	READ RZ,CZ,C8	
	0592	0056	LOCATE RZ,CZ:PRINT C8;	
	05AE	0056	NEXT IZ	
	05BE	0056		
20	05BE	0056	print the instructions	
	05BE	0056	COLOR 7,0	
	05CA	0056	LOCATE 23,6	
	05D7	0056	PRINT "Use or to highlight menu items. Use to activate selection.";	
25	05E4	0056		
	05E4	0056	COLOR 15,0	
	060A	0056	LOCATE 25,15:PRINT " ";	
	0624	0056	LOCATE 25,47:PRINT "DY";	
30	063E	0056		
	063E	0056	display the 6 menu choices	
	063E	0056	TEMPZ = MENUZ	
	0645	0058	FOR MENUZ = 0 TO 5	
	064B	0058	GOSUB MENU.CFF	
35	0651	0058	NEXT MENUZ	
	0661	0058	MENUZ = TEMPZ	
	0668	0058		
	0668	0058	highlight the currently active menu item	
	0668	0058	GOSUB MENU.ON	
40	066E	0058		
	066E	0058	SCREEN 0,0,3,3	
	06B5	0058	RETURN	
	06B9	0058		
	06B9	0058	MENU.ON: 'highlight the menu MENUZ and display its long description	
45	06BE	0058	COLOR 0,7	
	069A	0058	LOCATE MROWZ(MENUZ),52-LEN(MENU\$(MENUZ,0))/2	
	06DA	0058	PRINT MENU\$(MENUZ,0);	
	06FB	0058	COLOR 7,0	
50	0704	0058	LOCATE 23,40.5-LEN(MENU\$(MENUZ,1))/2	
	0739	0058	PRINT MENU\$(MENUZ,1);	
	0757	0058	RETURN	
	075B	0058		
	075B	0058	MENU.OFF: 'un-highlight menu MENUZ and erase long description	
55	0760	0058	COLOR 14,0	
	076C	0058	LOCATE MROWZ(MENUZ),52-LEN(MENU\$(MENUZ,0))/2	
	07AC	0058	PRINT MENU\$(MENUZ,0);	
	07CA	0058	COLOR 7,0	
	07D6	0058	LOCATE 23,40.5-LEN(MENU\$(MENUZ,1))/2	

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Main Line Code

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30

060A 005B PRINT SPACE\$(LEN(MENU\$(MENU%,1)));
062F 005B RETURN
0833 005B
0833 005B REM \$PAGE

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40

45

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55

Reagent Jet Printer
Main Line Code

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```

5      Offset Data   Source Line      IBM Personal Computer BASIC Compiler V2.00

      0633 0058 '++++++ DATA FIELDS USED BY THE MAIN PROGRAM ++++++'
      0633 0058
10     0633 0058 MENU.STRING.DATA: 'first entry is menu name, second is lo
      ng description

      0638 0058
      0638 0058 DATA 'DEFINITION', 'Create and Modify Patterns'
      063A 0058 DATA 'FILING', 'Delete, Copy, Rename, and Select Pa
15     tterns'
      063C 0058 DATA 'CALIBRATION', 'Calibrate and Modify Reagent Profil
      es'
      063E 0058 DATA 'FILING', 'Delete, Copy, Rename, and Select Re
      agents'
      0640 0058 DATA 'PRINT', 'Print Selected Pattern with Selecte
20     d Reagent'
      0642 0058 DATA 'EXIT TO DOS', 'Leave Program and Return to DOS'
      0644 0058
      0644 0058 TABLE: 'first entry is row, second is column, third is special
      graphics character

25     0649 0058
      0649 0058 DATA 2,17,'Z'
      064B 0058 DATA 2,64,'?'
      064D 0058 DATA 8,17,'C'
      064F 0058 DATA 8,64,'4'
30     0651 0058 DATA 14,17,'C'
      0653 0058 DATA 14,64,'4'
      0655 0058 DATA 18,17,'C'
      0657 0058 DATA 18,64,'4'
      0659 0058 DATA 22,17,'C'
35     065B 0058 DATA 22,64,'4'
      065D 0058 DATA 24,17,'8'
      065F 0058 DATA 24,64,'Y'
      0661 0058
      0661 0058 END
40     0665 0058
      0642 0058

```

50426 Bytes Available
47680 Bytes Free

0 Warning Error(s)
0 Severe Error(s)

50 Claims

1. A dispensing system for use in diagnostic instruments for precise metering of a desired diagnostic fluid, the system comprising:

- 55 a jetting chamber defining a volume and comprising a first and second aperture, the first aperture adapted to receive diagnostic fluid, the second aperture defining an orifice;
a transducer in mechanical communication with the jetting chamber, the transducer operative to alternately expand and de-expand the volume of the jetting chamber in response to a selected electrical pulse and

thereby cause the jetting chamber to emit a substantially uniformly sized droplet of diagnostic fluid through the orifice; and
 means for generating a number of electrical pulses sufficient to cause a desired quantity of the diagnostic fluid to be dispensed.

5 2. The invention of Claim 1 wherein the system further comprises:

at least one additional jetting chamber in fluid communication with an additional diagnostic fluid;
 at least one additional transducer in mechanical communication with the additional jetting chamber;
 at least one additional means for applying an electrical pulse to the additional transducer;
 means for generating respective numbers of electrical pulses sufficient to cause precise quantities of the
 10 diagnostic fluids to be dispensed in a desired volumetric ratio; and
 a receptacle adapted for and positioned to receive the fluids.

3. The invention of Claim 1 wherein the system further comprises:

means for directing at least one of (1) the receptacle and (2) the emitted diagnostic fluid and the emitted
 additional diagnostic fluid such that desired quantities of the fluids are dispensed into the receptacle in a
 15 predefined dispensing order.

4. The invention of Claim 1 wherein one of the diagnostic fluids comprises serum and wherein the
 jetting chambers cooperate such that the other diagnostic fluid is emitted in a manner to contact and mix
 with the serum.

5. The invention of Claim 1 wherein the jetting chamber comprises a cylindrical tube and wherein the
 20 transducer is mounted concentrically about the cylindrical tube.

6. The invention of Claim 1 wherein the jetting chamber is conically shaped.

7. The invention of Claim 1 wherein the jetting chamber comprises at least one chamber wall which is
 integrally formed with the transducer.

8. The invention of Claim 1 wherein the transducer is one of (1) a piezo-electric transducer; (2) a
 25 magneto-strictive transducer; (3) an electro-strictive transducer; and (4) an electro-mechanical transducer.

9. The invention of Claim 1 wherein the jetting chamber is conically shaped; and wherein the transducer
 is disc shaped and forms the base of the conically shaped jetting chamber.

10. The invention of Claim 1 wherein the orifice comprises an end face and the end face is coated with
 a hydrophobic polymer.

30 11. The invention of Claim 1 wherein the transducer is cylindrically shaped and comprises a first
 electrode located on the inner wall of the cylinder and wraps around one end of the cylinder and wherein a
 second electrode is located substantially on the outer wall of the cylinder and is electrically isolated from
 the first electrode.

12. The invention of Claim 1 wherein the means for generating produces an electrical pulse of selected
 35 rise and fall time constants and of selected duration, voltage and polarity.

13. The invention of Claim 1 wherein the means for generating the electrical pulse comprises means for
 scaling the voltage of the pulse in response to a selectable digital value.

14. The invention of Claim 1 wherein the apparatus further comprises means for directing the emitted
 diagnostic fluid along a desired path.

40 15. A method of dispensing precise quantities of diagnostic fluids comprising the steps of:

(a) generating an electrical pulse of predefined characteristics;

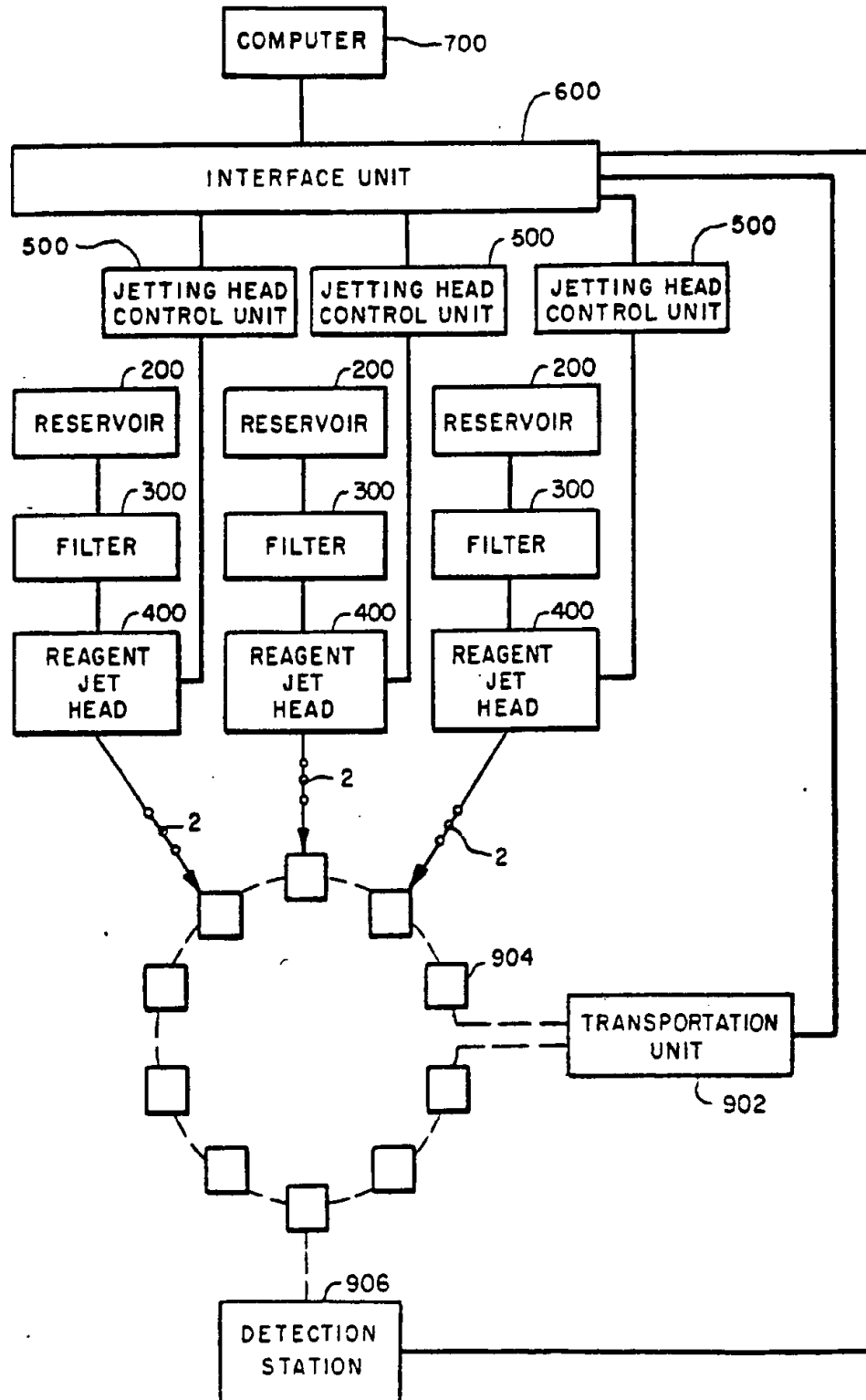
(b) reducing the volume of a chamber containing the diagnostic fluid by electro-mechanical means in
 response to the electrical pulse such that a droplet of fluid of known volume is propelled through an orifice
 in the chamber; and

45 (c) repeating steps (a) and (b) until a desired quantity of the diagnostic fluid has been dispensed

50

55

FIG. 1



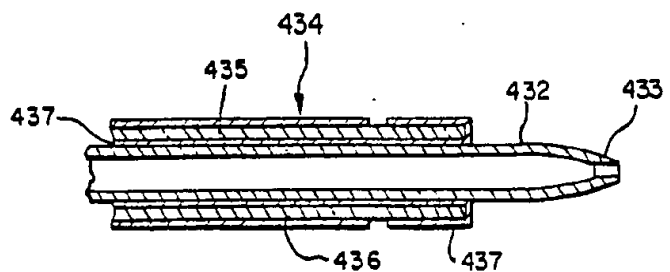
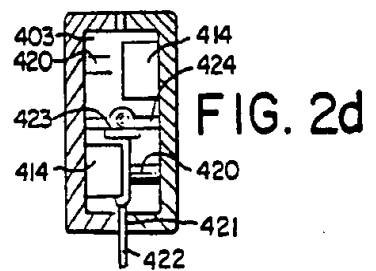
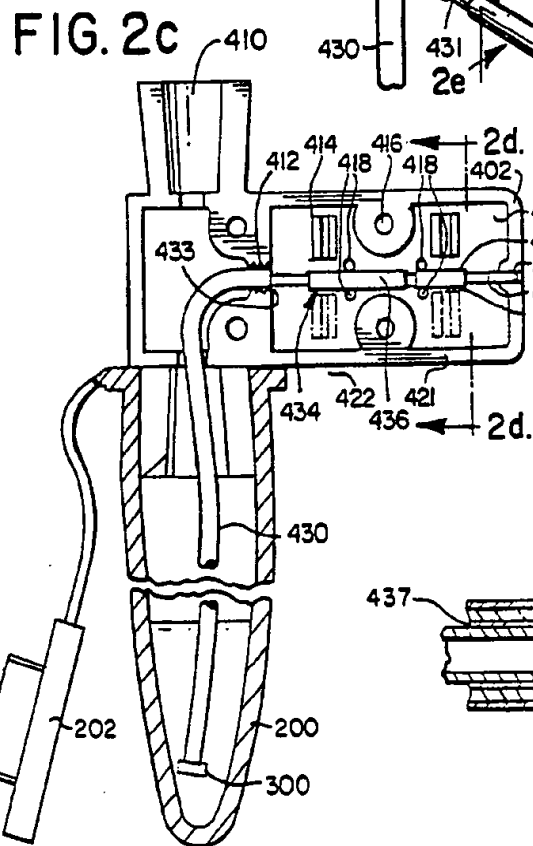
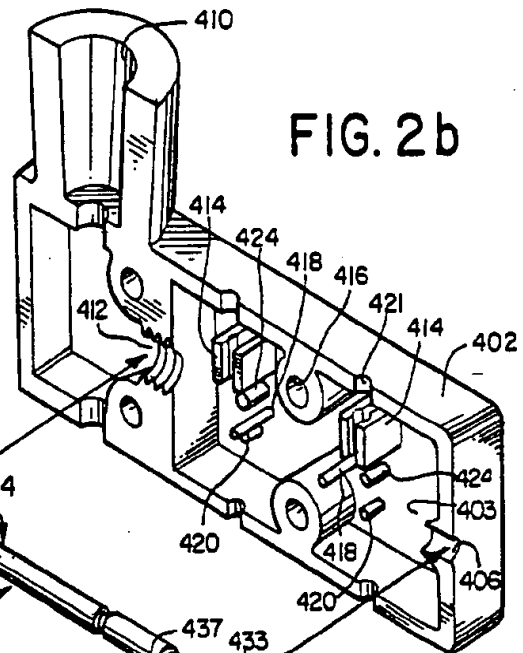
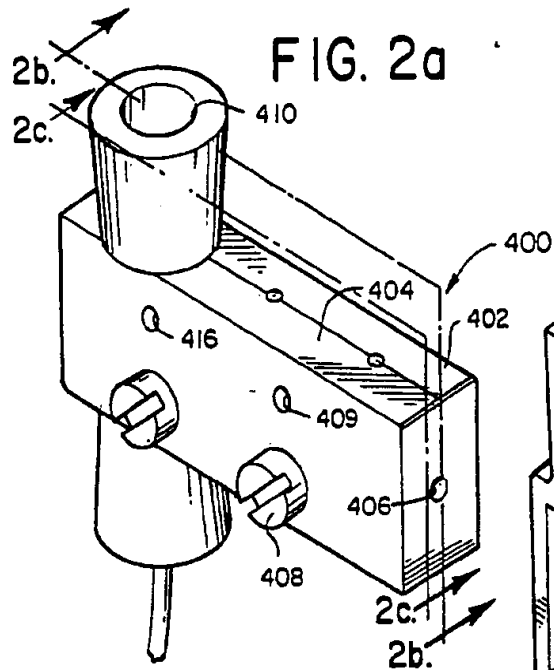


FIG. 3

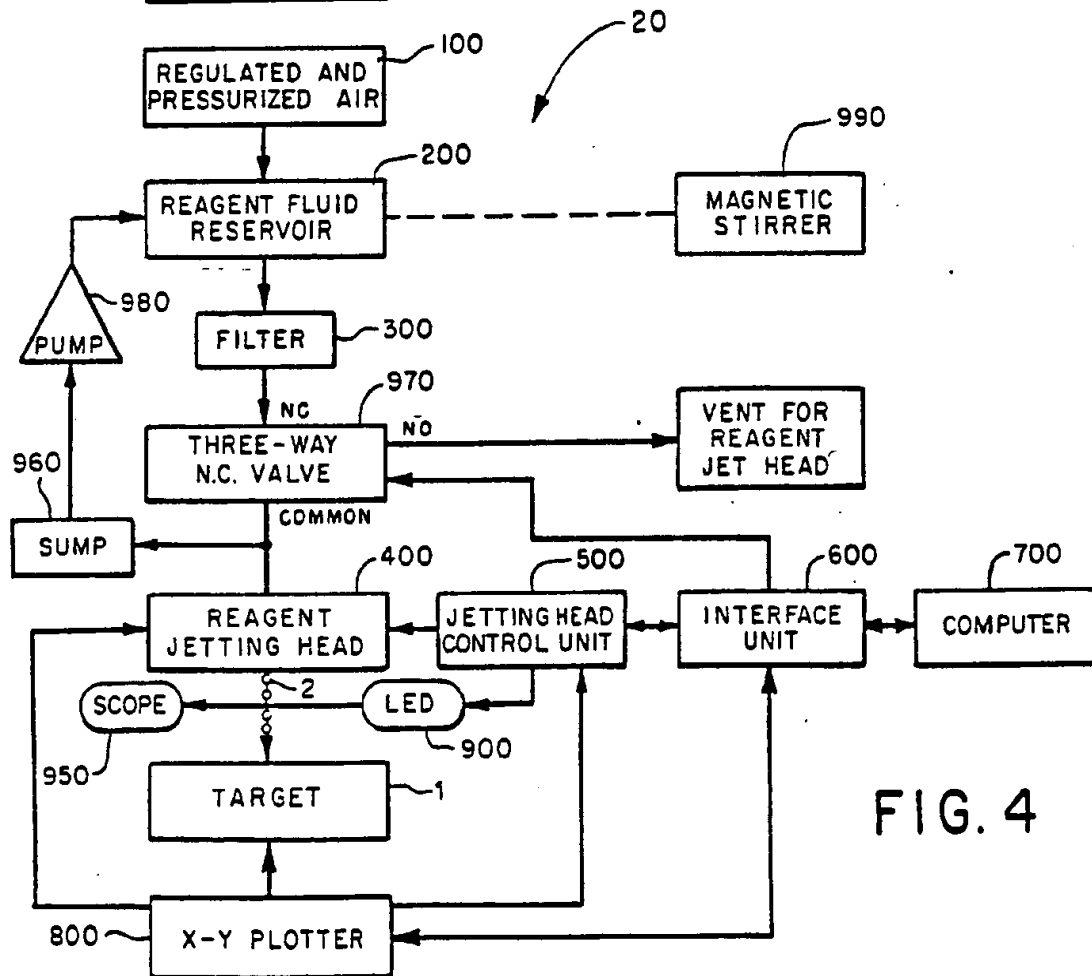
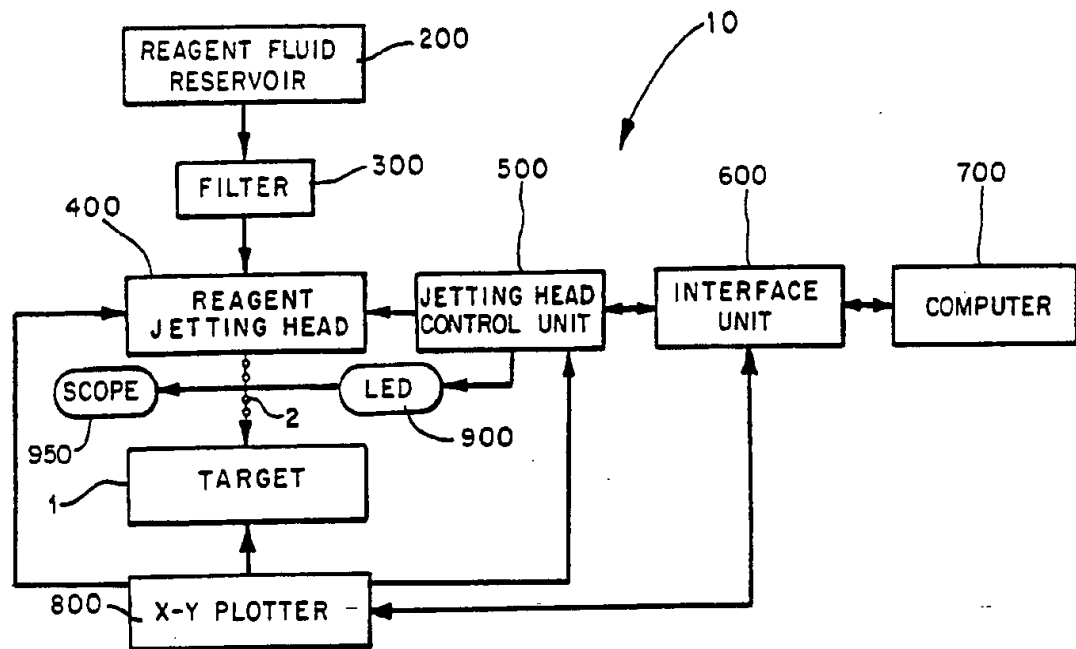
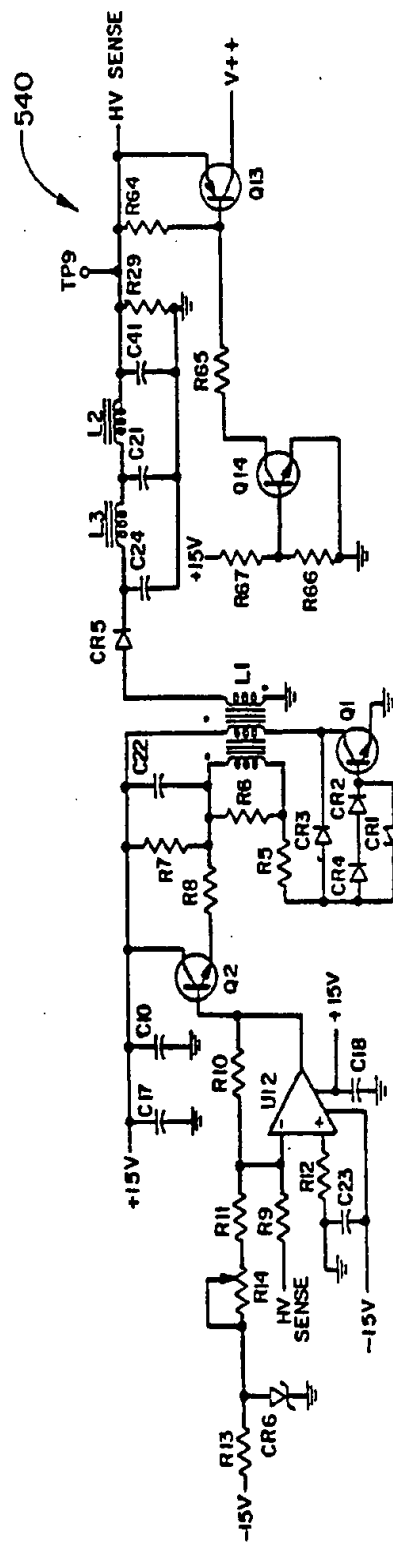


FIG. 4



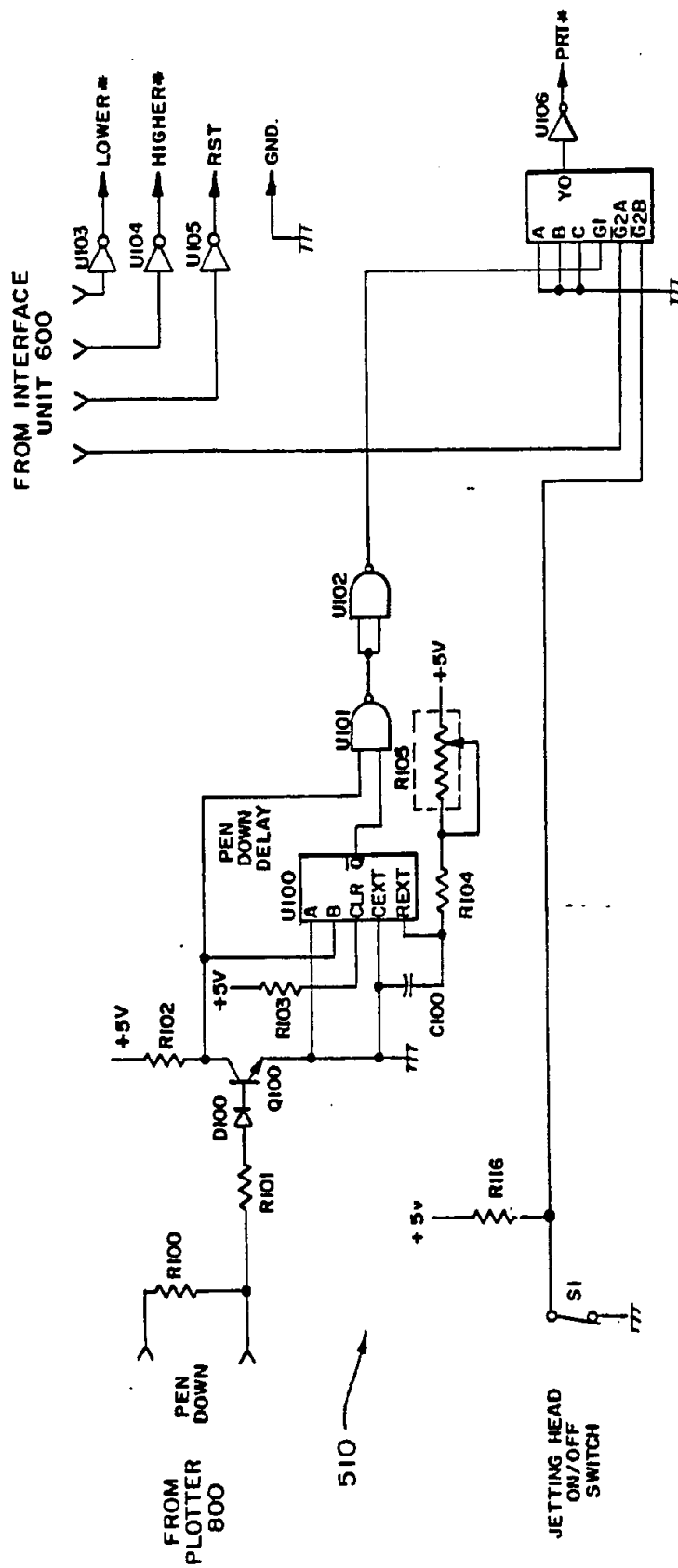


FIG. 5c

FIG. 5d

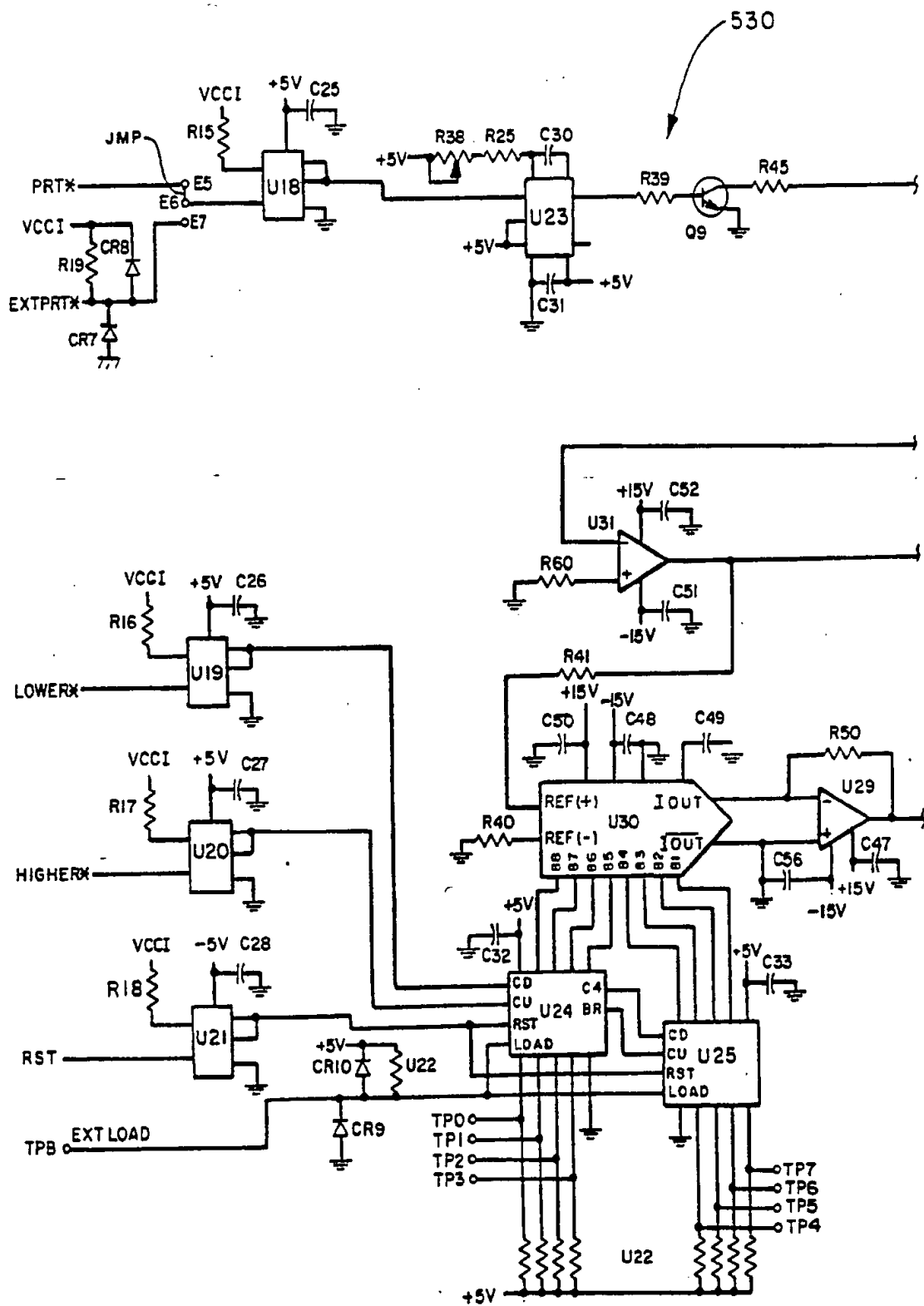


FIG. 5e

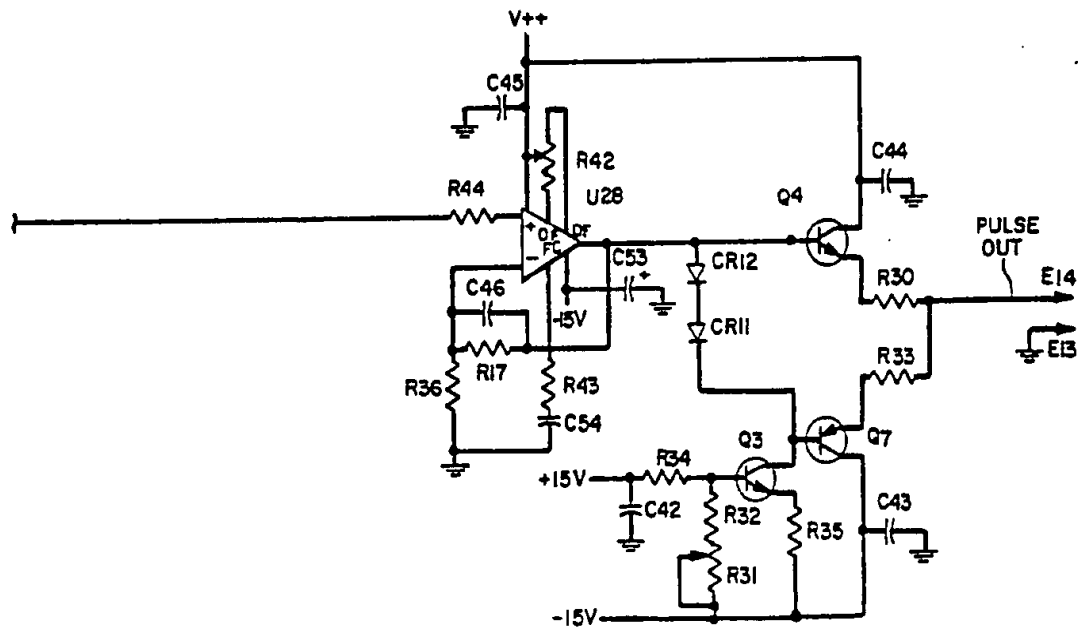
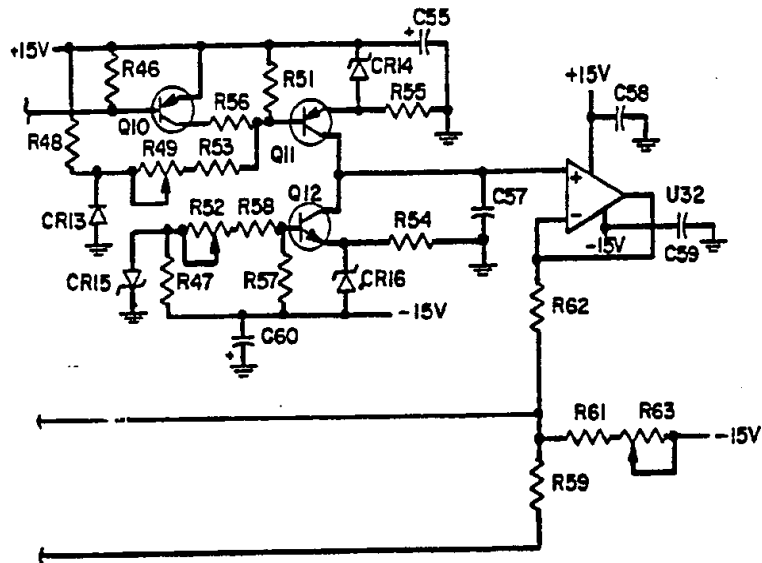


FIG. 6a

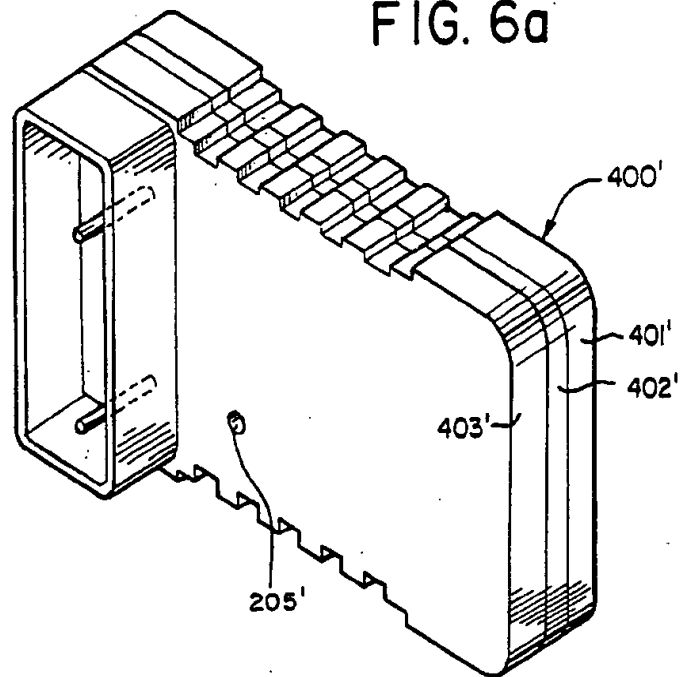


FIG. 7

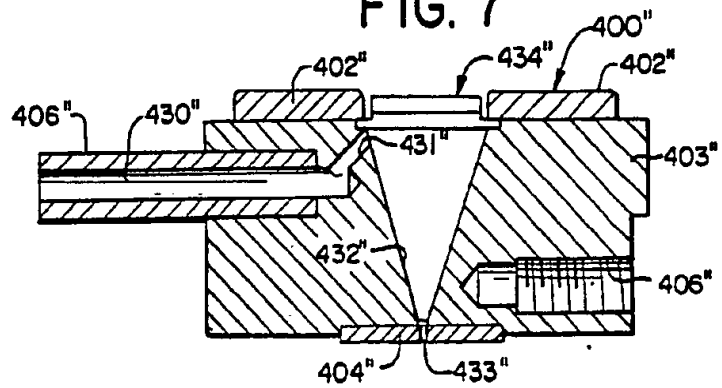
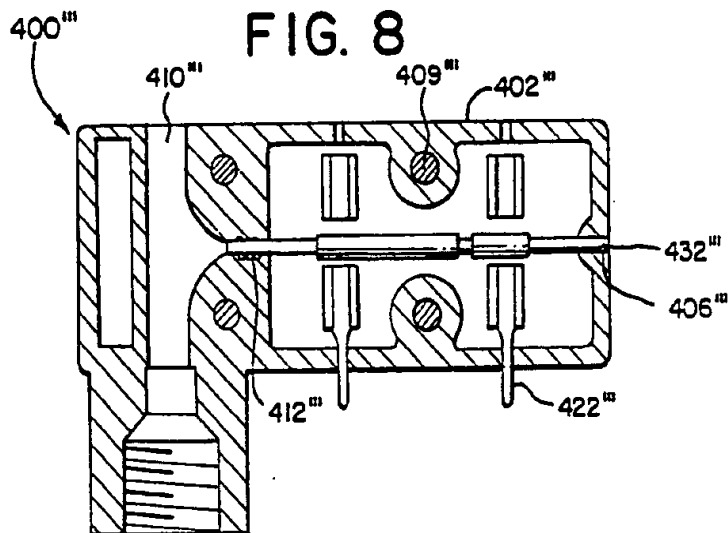
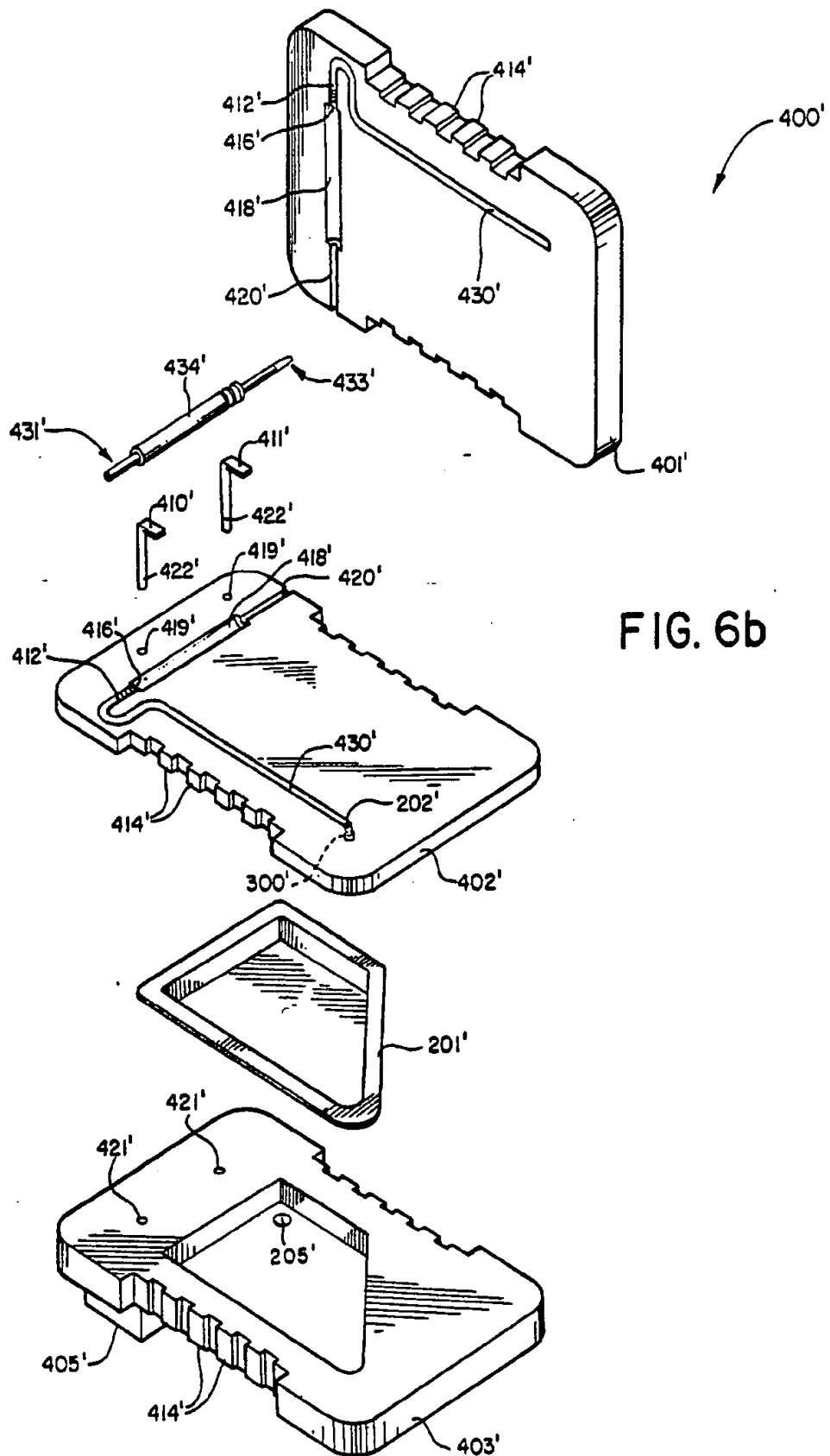


FIG. 8





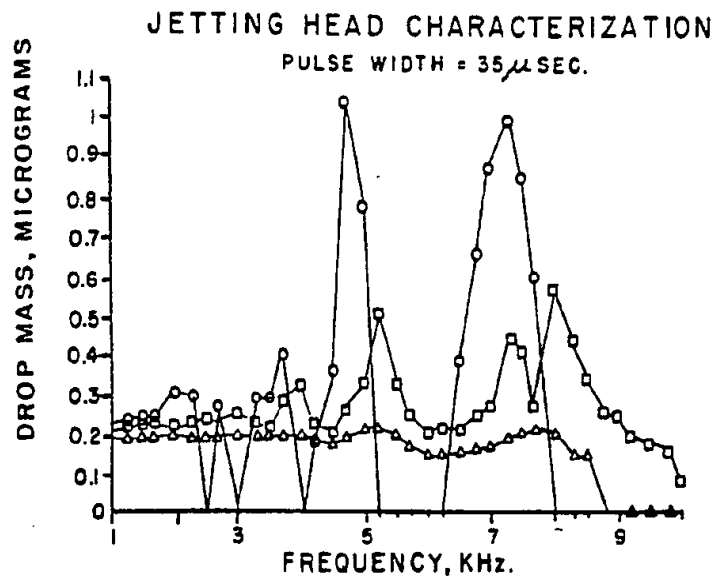


FIG. 9

□ VIS = 5 CP
○ VIS = 1 CP
△ VIS = 24 CP

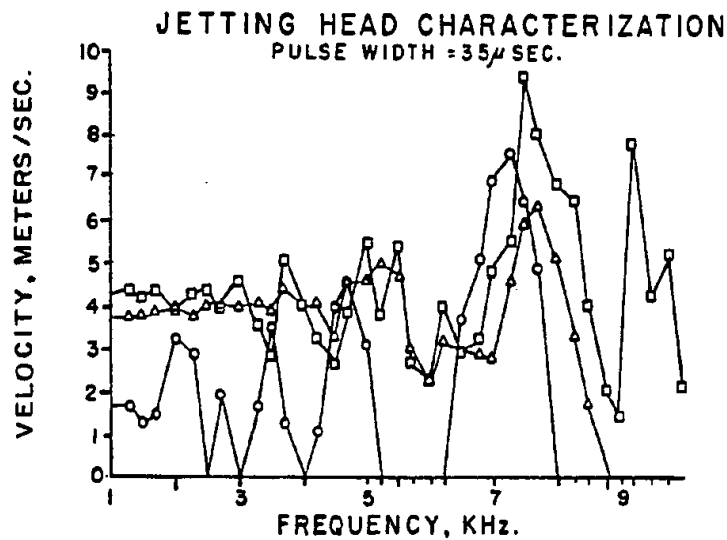


FIG. 10

□ VIS = 5 CP
○ VIS = 1 CP
△ VIS = 24 CP

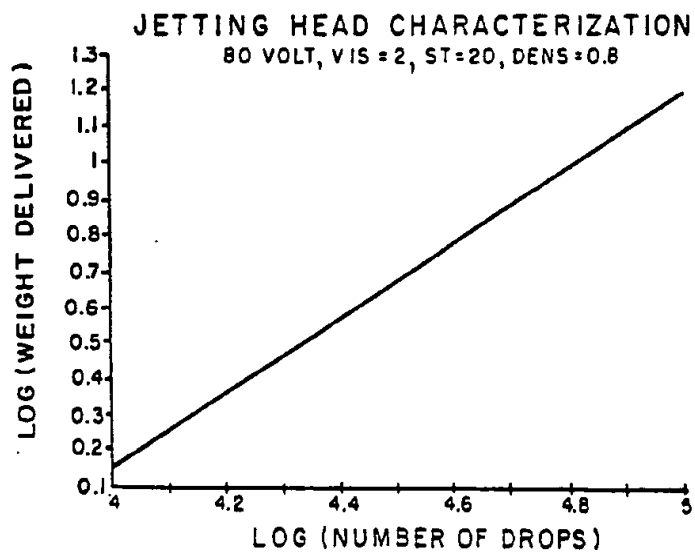


FIG. 11